



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	SEVERE

Area  
**SHELL 46 [1398556]**

Machine Id  
**SULLAIR COAL HANDLING - CLINE CLIFFS (S/N NOT GIVEN)**

Component  
**Compressor**

## RECOMMENDATION

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCH06030746	---	---
Sample Date		Client Info		26 Oct 2023	---	---
Machine Age	hrs	Client Info		65050	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				SEVERE	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	28	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	4	---	---
Tin	ppm	ASTM D5185m	>15	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

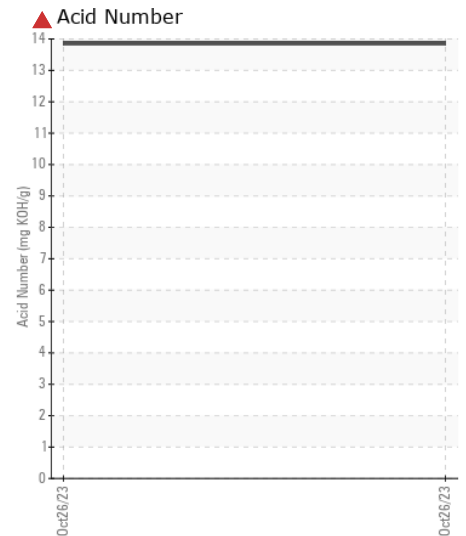
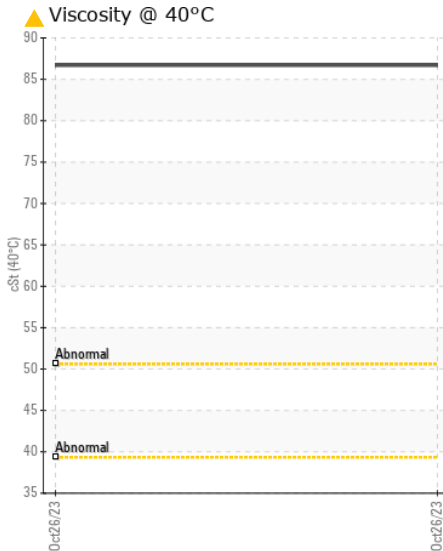
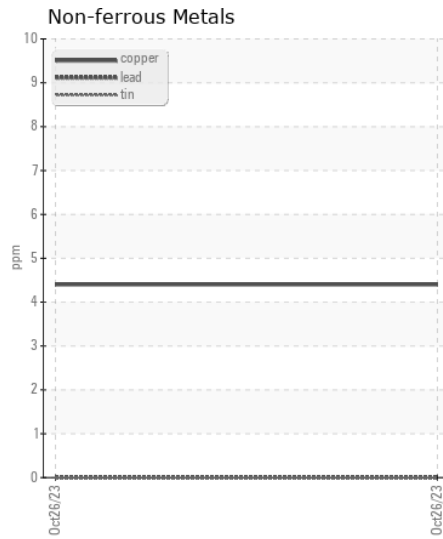
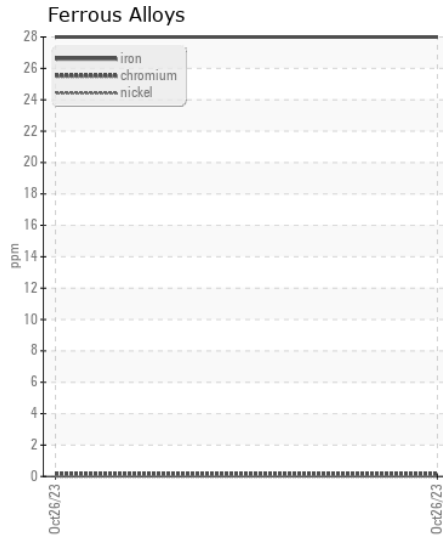
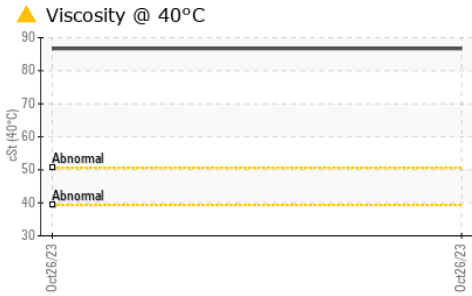
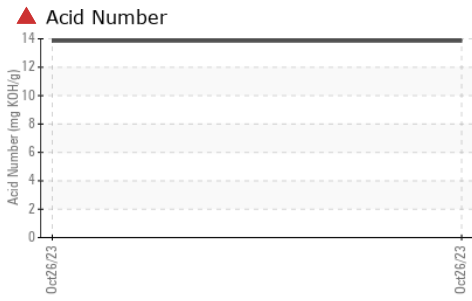
There is a high amount of visible silt present in the sample.

Silicon	ppm	ASTM D5185m	>25	2	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.1	NEG	---	---
Silt	scalar	*Visual	NONE	HEAVY	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

## FLUID CONDITION

The AN level is above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish. The oil is no longer serviceable.

Sodium	ppm	ASTM D5185m		21	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		105	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m		38	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		▲ 13.85	---	---
Visc @ 40°C	cSt	ASTM D445		▲ 86.7	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06030746  
**Lab Number** : 06030746  
**Unique Number** : 10780537  
**Test Package** : IND 2

**Received** : 11 Dec 2023  
**Tested** : 13 Dec 2023  
**Diagnosed** : 14 Dec 2023 - Jonathan Hester

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)