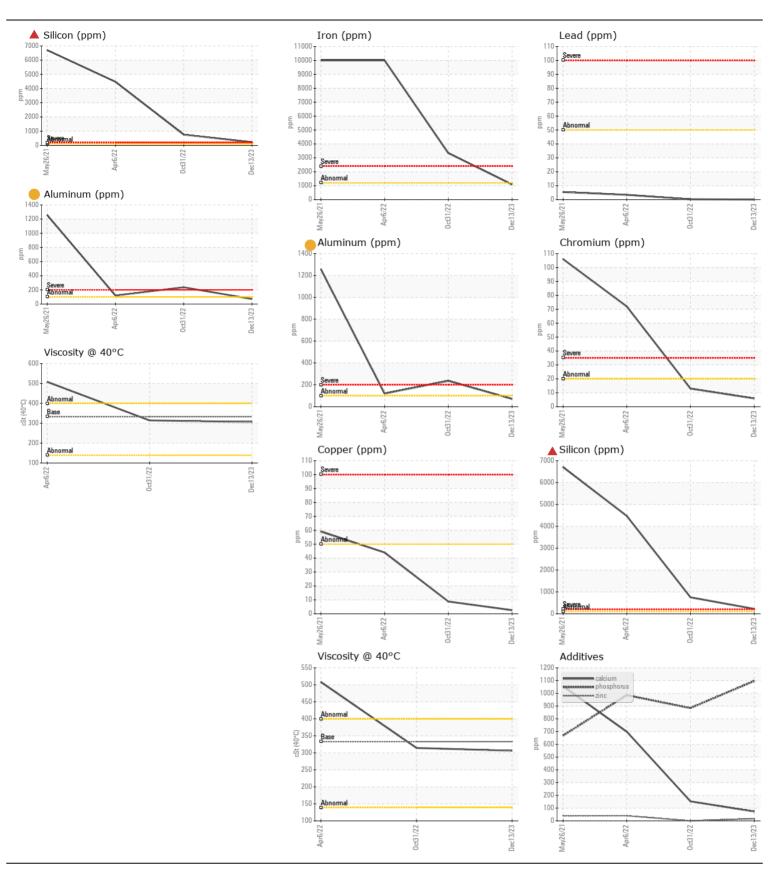
**WEAR CONTAMINATION FLUID CONDITION**  **ATTENTION SEVERE** NORMAL



**Ascendum Machinery VOLVO EC220D EX-1 (S/N 210294)** 

Component Left Travel

| VOLVO PREMIUM GEAR OIL 85W-140 GL-5 ( GAL)   |                  |        |             |           |             |               |               |
|--|------------------|--------|-------------|-----------|-------------|---------------|---------------|
| RECOMMENDATION   | Test             | UOM    | Method      | Limit/Abn | Current     | History1      | History2      |
| We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. | Sample Number    |        | Client Info |           | ASC0000940  | VCP0004473    | VCP356639     |
|  | Sample Date      |        | Client Info |           | 13 Dec 2023 | 31 Oct 2022   | 06 Apr 2022   |
|  | Machine Age      | hrs    | Client Info |           | 9894        | 9436          | 9045          |
|  | Oil Age          | hrs    | Client Info |           | 458         | 391           | 0             |
|  | Filter Age       | hrs    | Client Info |           | 0           | 0             | 0             |
|  | Oil Changed      |        | Client Info |           | Changed     | Changed       | Changed       |
|  | Filter Changed   |        | Client Info |           | N/A         | N/A           | Not Changd    |
|  | Sample Status    |        |             |           | SEVERE      | SEVERE        | SEVERE        |
| WEAR   | Iron             | ppm    | ASTM D5185m | >1200     | 1087        | <b>▲</b> 3342 | <b>1</b> 0000 |
| All component wear rates are normal.   | Chromium         | ppm    | ASTM D5185m | >20       | 6           | <u> </u>      | <b>1</b> 72   |
|  | Nickel           | ppm    | ASTM D5185m | >5        | <1          | 3             | 9             |
|  | Titanium         | ppm    | ASTM D5185m |           | 5           | 17            | 100           |
|  | Silver           | ppm    | ASTM D5185m |           | 0           | 0             | <1            |
|  | Aluminum         | ppm    | ASTM D5185m | >100      | <u> </u>    | 236           | 120           |
|  | Lead             | ppm    | ASTM D5185m | >50       | 0           | <1            | 3             |
|  | Copper           | ppm    | ASTM D5185m | >50       | 3           | 9             | 44            |
|  | Tin              | ppm    | ASTM D5185m | >5        | 0           | <1            | 2             |
|  | Vanadium         | ppm    | ASTM D5185m |           | <1          | <1            | 5             |
|  | White Metal      | scalar | *Visual     | NONE      | LIGHT       | NONE          | LIGHT         |
|  | Yellow Metal     | scalar | *Visual     | NONE      | NONE        | NONE          | NONE          |
| CONTAMINATION  | Silicon          | ppm    | ASTM D5185m | >100      | <b>224</b>  | <b>▲</b> 752  | <b>4</b> 473  |
| Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.   | Potassium        | ppm    | ASTM D5185m | >20       | 9           | 20            | 135           |
|  | Water            |        | WC Method   | >0.25     | NEG         | NEG           | NEG           |
|  | Silt             | scalar | *Visual     | NONE      | NONE        | NONE          | NONE          |
|  | Debris           | scalar | *Visual     | NONE      | NONE        | NONE          | NONE          |
|  | Sand/Dirt        | scalar | *Visual     | NONE      | NONE        | NONE          | NONE          |
|  | Appearance       | scalar | *Visual     | NORML     | NORML       | NORML         | NORML         |
|  | Odor             | scalar | *Visual     | NORML     | NORML       | NORML         | NORML         |
|  | Emulsified Water | scalar | *Visual     | >0.25     | NEG         | NEG           | NEG           |
| FLUID CONDITION  | Sodium           | ppm    | ASTM D5185m |           | 11          | 46            | 314           |
| The oil is no longer serviceable due to the presence of contaminants.  | Boron            | ppm    | ASTM D5185m | 111       | 152         | 146           | 161           |
|  | Barium           | ppm    | ASTM D5185m | 0.0       | 0           | 0             | 0             |
|  | Molybdenum       | ppm    | ASTM D5185m | 0.9       | 0           | 2             | 11            |
|  | Manganese        | ppm    | ASTM D5185m | 0.0       | 7           | 16            | 80            |
|  | Magnesium        | ppm    | ASTM D5185m | 39        | 17          | 53            | 342           |
|  | Calcium          | ppm    | ASTM D5185m | 93        | 73          | 153           | 699           |
|  | Phosphorus       | ppm    | ASTM D5185m | 920       | 1096        | 884           | 985           |
|  | Zinc             | ppm    | ASTM D5185m |           | 17          | 0             | 40            |
|  | Sulfur           | ppm    | ASTM D5185m |           | 30373       | 25056         | 25056         |
|  | Visc @ 40°C      | cSt    | ASTM D445   | 333       | 306         | 314.3         | 508           |





Laboratory Sample No.

Lab Number : 06034911 Unique Number : 10790140 Test Package : MOBCE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : ASC0000940 Received

**Tested** Diagnosed

: 14 Dec 2023 : 15 Dec 2023

: 18 Dec 2023 - Don Baldridge

**CAROLINA EXCAVATING** 

1036 BRANCHVIEW DR, SUITE 106 CONCORD, NC

US 28025 Contact: KEVIN LADGERWOOD

kevin@carlinaexcavation.com

T: F:

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)