

**WEAR CONTAMINATION FLUID CONDITION** 

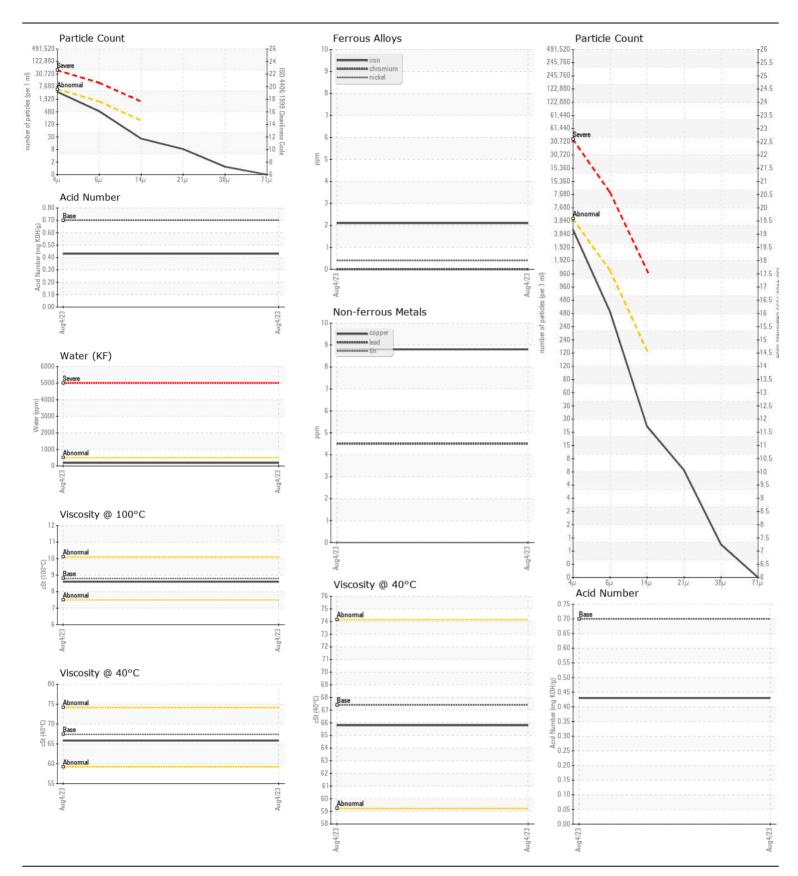
**NORMAL NORMAL NORMAL** 

**EMPE** 

P210-14-1033 (S/N V610)

Component Hydraulic System Fluid

| RECOMMENDATION   | Test                 | UOM      | Method       | Limit/Abn | Current     | History1 | History2 |
|--|----------------------|----------|--------------|-----------|-------------|----------|----------|
| 1200 Milliant Transfer   | Sample Number        |          | Client Info  |           | TO5002464   |          |          |
| Resample at the next service interval to monitor.  | Sample Date          |          | Client Info  |           | 04 Aug 2023 |          |          |
|  | Machine Age          | hrs      | Client Info  |           | 4805        |          |          |
|  | Oil Age              | hrs      | Client Info  |           | 0           |          |          |
|  | Filter Age           | hrs      | Client Info  |           | 0           |          |          |
|  | Oil Changed          |          | Client Info  |           | Not Changd  |          |          |
|  | Filter Changed       |          | Client Info  |           | Changed     |          |          |
|  | Sample Status        |          |              |           | NORMAL      |          |          |
| VEAR   | Iron                 | ppm      | ASTM D5185m  | >20       | 2           |          |          |
|  | Chromium             | ppm      | ASTM D5185m  | >20       | 0           |          |          |
| All component wear rates are normal.   | Nickel               | ppm      | ASTM D5185m  |           | <1          |          |          |
|  | Titanium             | ppm      | ASTM D5185m  |           | 0           |          |          |
|  | Silver               | ppm      | ASTM D5185m  |           | 0           |          |          |
|  | Aluminum             | ppm      | ASTM D5185m  | >20       | 0           |          |          |
|  | Lead                 | ppm      | ASTM D5185m  | >20       | 4           |          |          |
|  | Copper               | ppm      | ASTM D5185m  | >20       | 9           |          |          |
|  | Tin                  | ppm      | ASTM D5185m  | >20       | 0           |          |          |
|  | Vanadium             | ppm      | ASTM D5185m  |           | 0           |          |          |
|  | White Metal          | scalar   | *Visual      | NONE      | NONE        |          |          |
|  | Yellow Metal         | scalar   | *Visual      | NONE      | NONE        |          |          |
|  |                      |          |              |           |             |          |          |
| CONTAMINATION  | Silicon              | ppm      | ASTM D5185m  | >15       | 11          |          |          |
| The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. | Potassium            | ppm      | ASTM D5185m  | >20       | 2           |          |          |
|  | Water                | %        | ASTM D6304   | >0.05     | 0.018       |          |          |
|  | ppm Water            | ppm      | ASTM D6304   | >500      | 185         |          |          |
|  | Particles >4µm       |          | ASTM D7647   | >5000     | 3779        |          |          |
|  | Particles >6µm       |          | ASTM D7647   | >1300     | 443         |          |          |
|  | Particles >14µm      |          | ASTM D7647   | >160      | 22          |          |          |
|  | Particles >21µm      |          | ASTM D7647   | >40       | 7           |          |          |
|  | Particles >38µm      |          | ASTM D7647   |           | 1           |          |          |
|  | Particles >71µm      |          | ASTM D7647   | >3        | 0           |          |          |
|  | Oil Cleanliness      |          | ISO 4406 (c) | >19/17/14 | 19/16/12    |          |          |
|  | Silt                 | scalar   | *Visual      | NONE      | NONE        |          |          |
|  | Debris               | scalar   | *Visual      | NONE      | NONE        |          |          |
|  | Sand/Dirt            | scalar   | *Visual      | NONE      | NONE        |          |          |
|  | Appearance           | scalar   | *Visual      | NORML     | NORML       |          |          |
|  | Odor                 | scalar   | *Visual      | NORML     | NORML       |          |          |
|  | Emulsified Water     | scalar   | *Visual      | >0.05     | NEG         |          |          |
| LUID CONDITION   | Sodium               | ppm      | ASTM D5185m  |           | 1           |          |          |
|  | Boron                | ppm      | ASTM D5185m  |           | 0           |          |          |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.   | Barium               | ppm      | ASTM D5185m  |           | 0           |          |          |
|  | Molybdenum           | ppm      | ASTM D5185m  |           | 0           |          |          |
|  | Manganese            | ppm      | ASTM D5185m  |           | <1          |          |          |
|  | Magnesium            | ppm      | ASTM D5185m  |           | 48          |          |          |
|  | Calcium              | ppm      | ASTM D5185m  |           | 43          |          |          |
|  | Phosphorus           | ppm      | ASTM D5185m  | 425       | 323         |          |          |
|  | Zinc                 | ppm      | ASTM D5185m  |           | 391         |          |          |
|  | Sulfur               | ppm      | ASTM D5185m  |           | 1603        |          |          |
|  | Acid Number (AN)     | mg KOH/g | ASTM D8045   |           | 0.43        |          |          |
|  | Visc @ 40°C          | cSt      | ASTM D445    |           | 65.8        |          |          |
|  | Visc @ 100°C         | cSt      | ASTM D445    |           | 8.6         |          |          |
|  | Viscosity Index (VI) |          | ASTM D2270   |           | 101         |          |          |





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number** 

: TO5002464 : 06036078 : 10791307

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed

: 18 Dec 2023 Diagnostician : Wes Davis

Test Package : IND 2 (Additional Tests: KF, KV100, VI)

: 15 Dec 2023

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**JAMAK FABRICATION** 

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