WEAR CONTAMINATION FLUID CONDITION

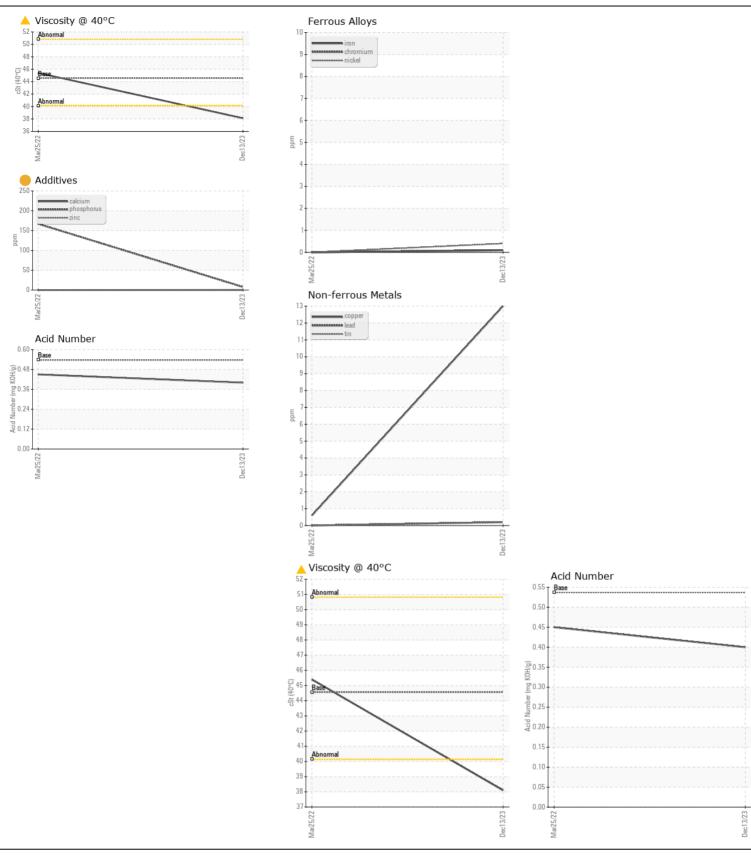
NORMAL NORMAL ABNORMAL

PO [7677]
Machine Id

KAESER 1097 - MAPEI CORP

Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCH06037945	UCH05537538	
	Sample Date		Client Info		13 Dec 2023	25 Mar 2022	
	Machine Age	hrs	Client Info		119207	109703	
	Oil Age	hrs	Client Info		6605	3100	
	Filter Age	hrs	Client Info		6605	3100	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	<1	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	
	Nickel	ppm	ASTM D5185m	>3	<1	0	
	Titanium	ppm	ASTM D5185m	>3	0	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>10	1	<1	
	Lead	ppm	ASTM D5185m	>10	<1	0	
	Copper	ppm	ASTM D5185m	>50	13	<1	
	Tin	ppm	ASTM D5185m	>10	<1	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	1	4	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		<1	0	
	Water	PPIII	WC Method		NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	
	Boron	ppm	ASTM D5185m	0.1	0	0	
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		2	0	
	Molybdenum	ppm	ASTM D5185m		- <1	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		1	0	
	_	ppm	ASTM D5185m		<1	0	
	Calcium					167	
	Calcium Phosphorus	ppm	ASTM D5185m	409	<u> </u>	167	
		ppm ppm	ASTM D5185m ASTM D5185m		0	0	
	Phosphorus			0	_		
	Phosphorus Zinc	ppm	ASTM D5185m	0 1290	0	0	







Certificate L2367

Laboratory Sample No.

: UCH06037945 Lab Number : 06037945 Unique Number : 10793174 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 18 Dec 2023 Received : 19 Dec 2023 **Tested**

: 20 Dec 2023 - Angela Borella Diagnosed

DELTA INDUSTRIES - DOWNERS GROVE 2201 CURTISS STREET

DOWNERS GROVE, IL US 60515

Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (630)960-3931