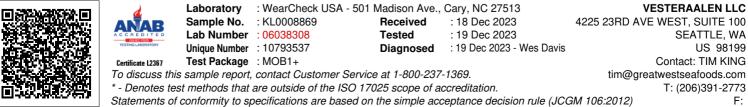


## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Machine Id **CATERPILLAR 3408** Component **Starboard Auxiliary Engine** Fluid **CHEVRON DELO 400 SAE 30 (--- GAL)**

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		KL0008869		
	Sample Date		Client Info		30 Oct 2023		
	Machine Age	hrs	Client Info		1199		
	Oil Age	hrs	Client Info		150		
	Filter Age	hrs	Client Info		150		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
					_		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m		7		
	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m		3		
	Lead	ppm		>40	<1		
	Copper	ppm	ASTM D5185m		1		
	Tin	ppm	ASTM D5185m	>15	1		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	nnm	ASTM D5185m	<u>\</u> 25	5		
CONTAMINATION	Potassium	ppm ppm	ASTM D5185m		1		
There is no indication of any contamination in the oil.	Fuel	ppm		>4.0	، <1.0		
	Water		WC Method		NEG		
	Glycol		WC Method	20.1	NEG		
	Soot %	%	*ASTM D7844		0.2		
	Nitration	Abs/cm	*ASTM D7624	>20	7.2		
	Sulfation	Abs/.1mm	*ASTM D7024		19.3		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.1	NEG		
		Jouran	viouui	20.1			
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1		
	Boron	ppm	ASTM D5185m		373		
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		38		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		147		
	Calcium	ppm	ASTM D5185m		3218		
	Phosphorus	ppm	ASTM D5185m	1160	942		
	Zinc	ppm	ASTM D5185m		1155		
	Sulfur	ppm	ASTM D5185m		3466		
	Oxidation	Abs/.1mm	*ASTM D7414	>25	12.2		
	Oxidation Base Number (BN)	Abs/.1mm mg KOH/g			12.2 8.9		





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