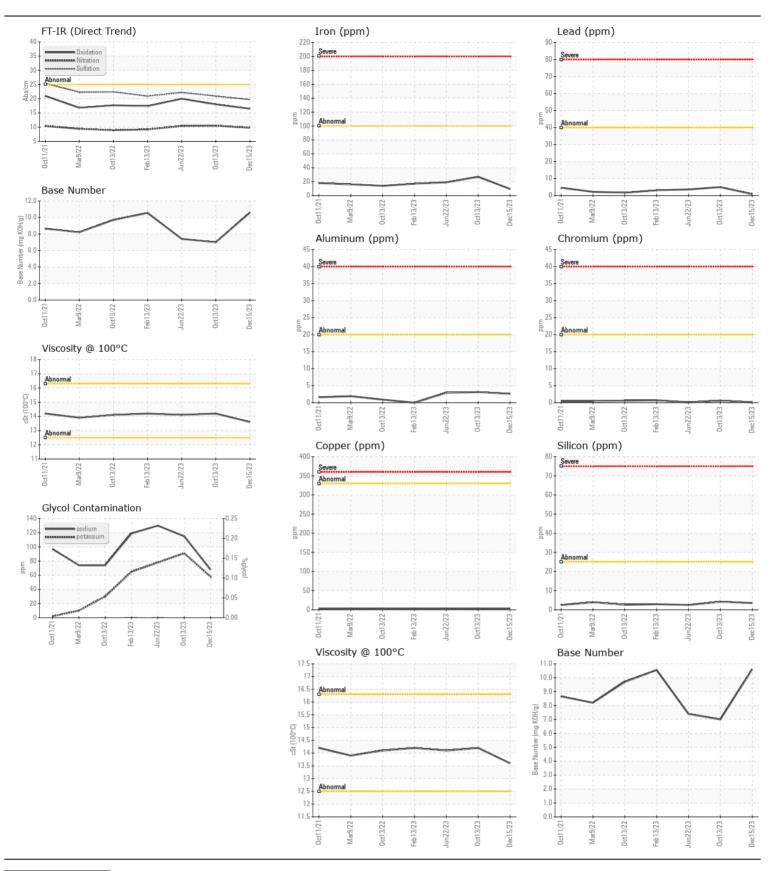
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL **ATTENTION ATTENTION**

MIXERS

[MIXERS] M290 Component Diesel Engine

| DECOMMENDATION | T4 | 11084 | Madle | Line St./Air | (A | I Bakanna | Libertonico |
|---|----------------------------|----------|----------------------------|--------------|--------------------------|----------------------|--------------------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Number | | Client Info | | LP0001226 15 Dec 2023 | LP0000440 | WC0721110 22 Jun 2023 |
| | Sample Date Machine Age | hrs | Client Info | | 23246 | 13 Oct 2023 22843 | 22 Juli 202 |
| | Oil Age | | Client Info | | 600 | 600 | 600 |
| | Filter Age | hrs | Client Info | | 600 | 600 | 600 |
| | Oil Changed | hrs | Client Info | | | Changed | Changed |
| | Filter Changed | | Client Info | | Changed Changed | Changed | Changed |
| | Sample Status | | Ciletit IIIIO | | ATTENTION | ABNORMAL | MARGINA |
| | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 10 | 27 | 19 |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | >4 | <1 | <1 | 0 |
| | Titanium | ppm | ASTM D5185m | | 1 | 1 | 1 |
| | Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >20 | 3 | 3 | 3 |
| | Lead | ppm | ASTM D5185m | >40 | <1 | 5 | 4 |
| | Copper | ppm | ASTM D5185m | >330 | 2 | 3 | 2 |
| | Tin | ppm | ASTM D5185m | >15 | <1 | <1 | 0 |
| | Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | 0:1: | | AOTM DE405 | 05 | | 4 | |
| | Silicon | ppm | | >25 | 4 | 4 ^ 91 | 2 78 |
| Sodium and/or potassium levels remain high. Test for glycol is negative. | Potassium | ppm | ASTM D5185m | | 58 | | |
| | Fuel | | WC Method | | <1.0 | <1.0 | <1.0 |
| | Water | 0/ | WC Method | >0.2 | NEG | NEG | NEG |
| | Glycol Soot % | % | *ASTM D2982 *ASTM D7844 | . 0 | NEG 0.2 | NEG 0.3 | 0.0 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 9.8 | 10.5 | 10.4 |
| | Sulfation | Abs/.1mm | | | 9.6 19.7 | 20.9 | 22.2 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Emulsified Water | | *Visual | >0.2 | NEG | NEG | NEG |
| | | | | | | 1420 | 1420 |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 68 | <u> </u> | 1 30 |
| | Boron | ppm | ASTM D5185m | 6.3 | 47 | 37 | 27 |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | 0.6 | 0 | 0 | 4 |
| | Molybdenum | ppm | ASTM D5185m | 0.4 | 93 | 102 | 79 |
| | Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | Magnesium | ppm | ASTM D5185m | 277 | 151 | 240 | 426 |
| | Calcium | ppm | ASTM D5185m | | 2059 | 2120 | 1564 |
| | Phosphorus | ppm | ASTM D5185m | 634 | 1063 | 1003 | 894 |
| | Zinc | ppm | ASTM D5185m | | 1262 | 1295 | 1131 |
| | Sulfur | ppm | ASTM D5185m | 2592 | 3724 | 3876 | 3492 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 16.5 | 18.0 | 20.0 |
| | Base Number (BN) | mg KOH/g | ASTM D2896 | | 10.60 | 7.0 | 7.4 |
| | | | | | | | |







Certificate L2367

Laboratory Sample No.

: LP0001226 Lab Number : 06040119 Unique Number: 10795348

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Test Package : MOB 2 (Additional Tests: Glycol)

: 22 Dec 2023 Diagnosed

: 22 Dec 2023 - Jonathan Hester

: 19 Dec 2023

Contact: Michael Dupuis mdupuis@cs-ma.us

CONSTRUCTION SERVICES

T: (413)733-6331

2420 BOSTON RD

WILBRAHAM, MA

US 01095

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)