



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
Store 3 - Norton
 Machine Id
SLIP 2 BOARD TURNER HYD UNIT (S/N BV112015)
 Component
Hydraulic System
 Fluid
CHEVRON HYDRAULIC AW ISO 68 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0042928	LEC0040086	LEC0038242
Sample Date		Client Info		19 Dec 2023	11 Jul 2023	05 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Filter Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	4	6	10
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	7	0	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	2	<1
Lead	ppm	ASTM D5185m	>10	0	1	1
Copper	ppm	ASTM D5185m	>75	<1	38	36
Tin	ppm	ASTM D5185m	>10	0	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

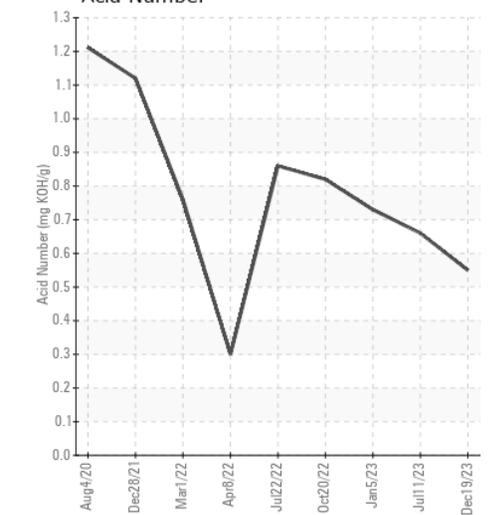
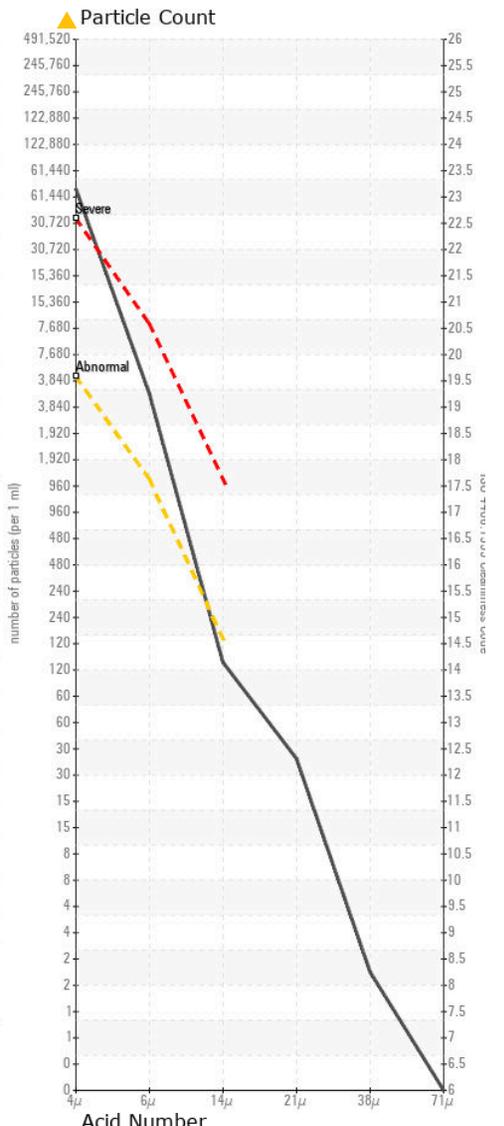
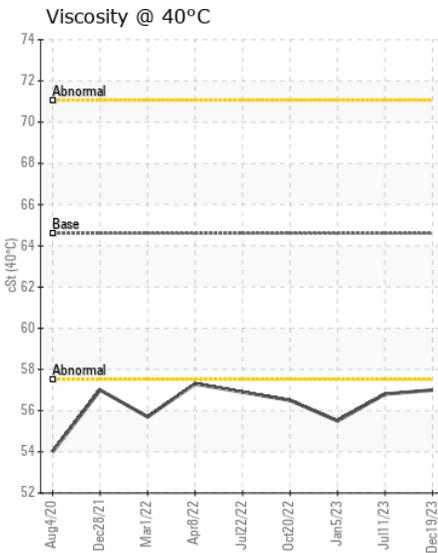
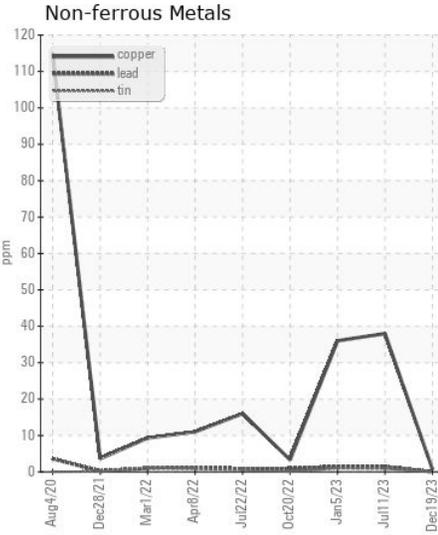
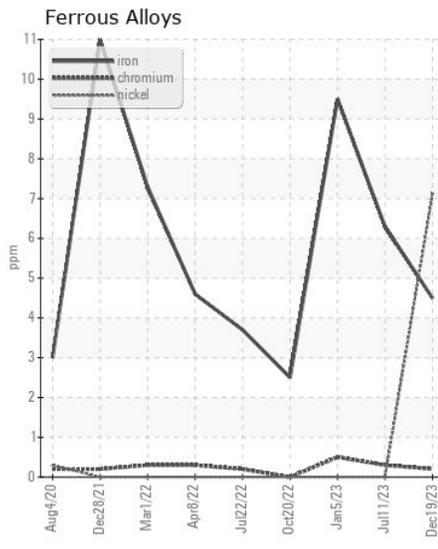
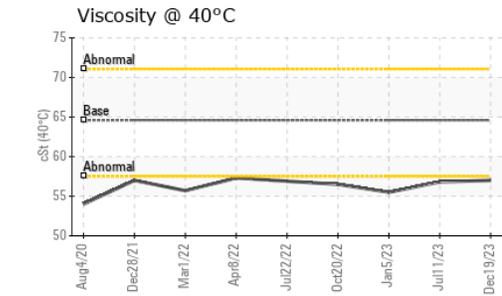
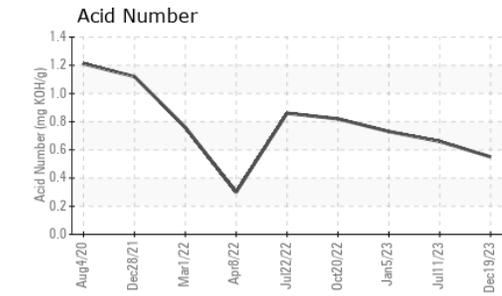
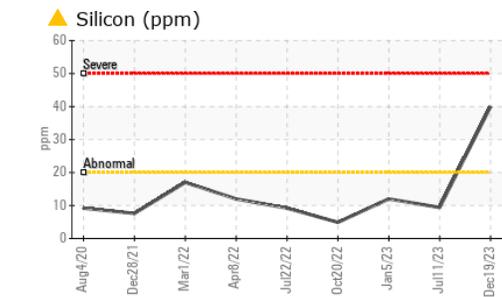
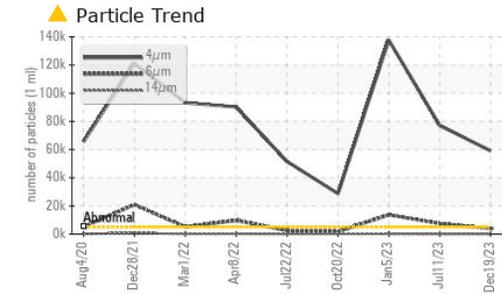
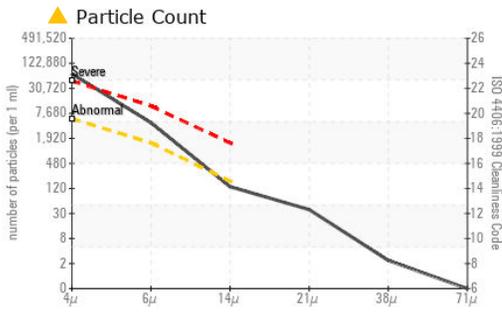
There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Silicon	ppm	ASTM D5185m	>20	▲ 40	9	12
Potassium	ppm	ASTM D5185m	>20	2	<1	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 59097	▲ 77086	▲ 137670
Particles >6µm		ASTM D7647	>1300	▲ 3992	▲ 7478	▲ 13686
Particles >14µm		ASTM D7647	>160	117	68	135
Particles >21µm		ASTM D7647	>40	33	14	20
Particles >38µm		ASTM D7647	>10	2	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/19/14	▲ 23/20/13	▲ 24/21/14
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

Sodium	ppm	ASTM D5185m		6	2	4
Boron	ppm	ASTM D5185m		<1	● 112	131
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		<1	1	1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		4	16	20
Calcium	ppm	ASTM D5185m		210	● 3106	3488
Phosphorus	ppm	ASTM D5185m		257	● 1038	1115
Zinc	ppm	ASTM D5185m		413	● 1297	1384
Sulfur	ppm	ASTM D5185m		1157	● 7954	8092
Acid Number (AN)	mg KOH/g	ASTM D8045		0.55	0.66	0.73
Visc @ 40°C	cSt	ASTM D445	64.6	57.0	● 56.8	55.5



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0042928 **Received** : 20 Dec 2023
Lab Number : 06040543 **Tested** : 22 Dec 2023
Unique Number : 10795772 **Diagnosed** : 22 Dec 2023 - Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)