



# VOLVO

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**[403004688]**  
Machine Id  
**VOLVO A25G 742438**  
Component  
**Hydraulic System**  
Fluid  
**RAYCON 32 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>VCP413068</b>	---	---
Sample Date		Client Info		<b>21 Nov 2023</b>	---	---
Machine Age	hrs	Client Info		<b>16164</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Filter Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>N/A</b>	---	---
Filter Changed		Client Info		<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>150	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

### CONTAMINATION

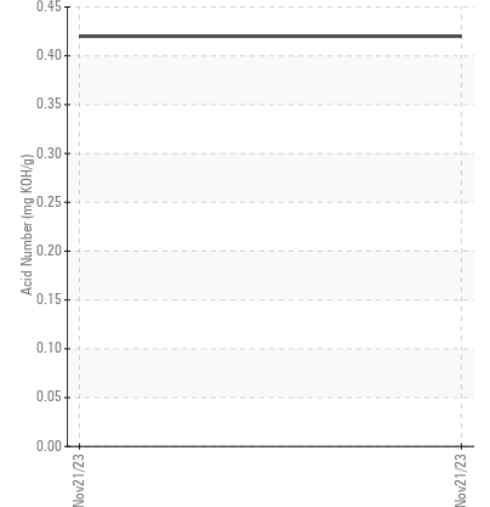
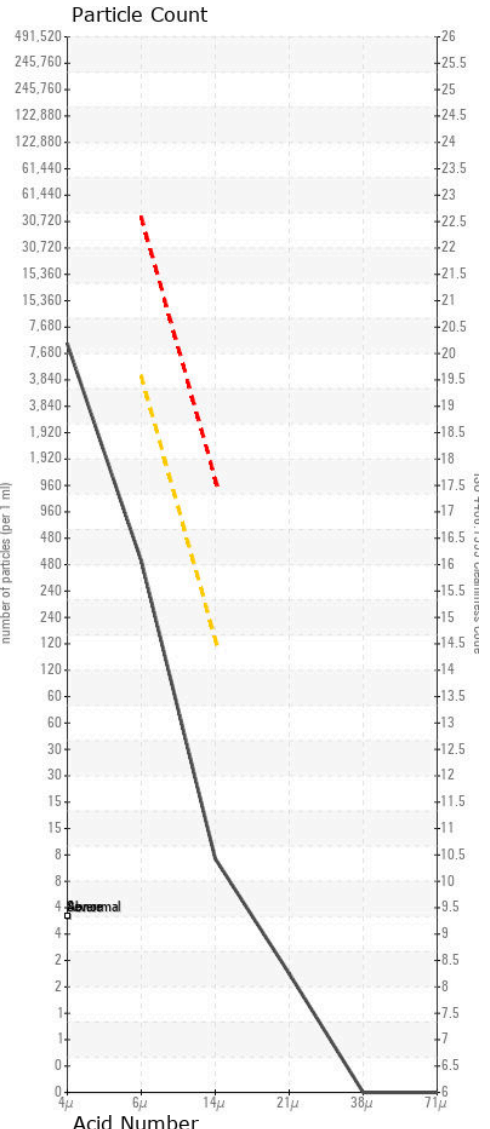
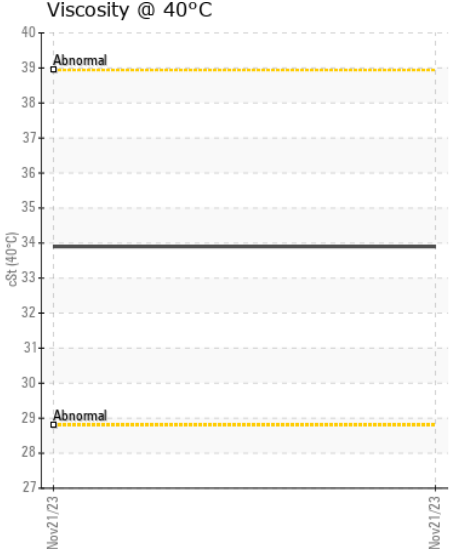
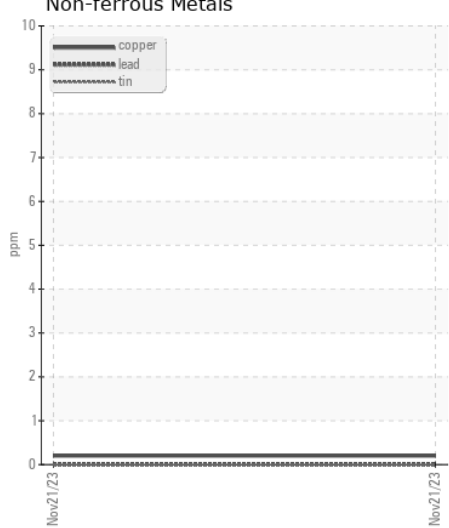
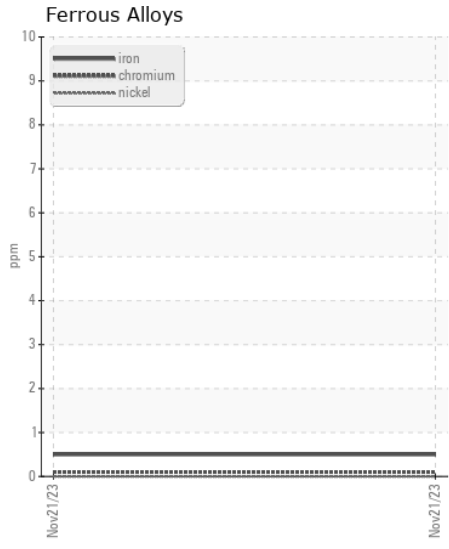
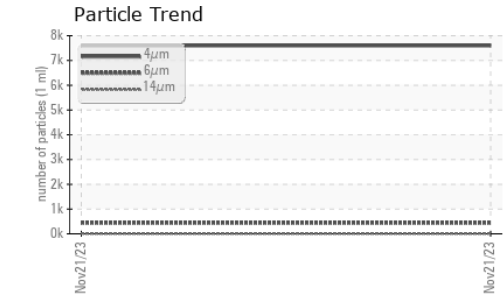
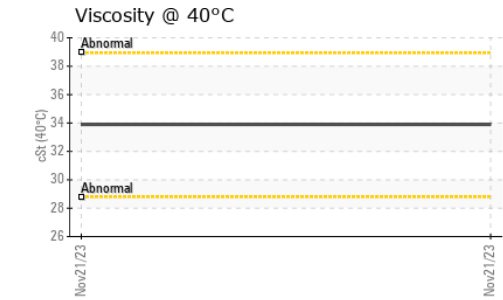
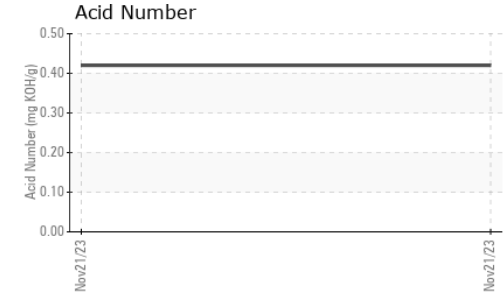
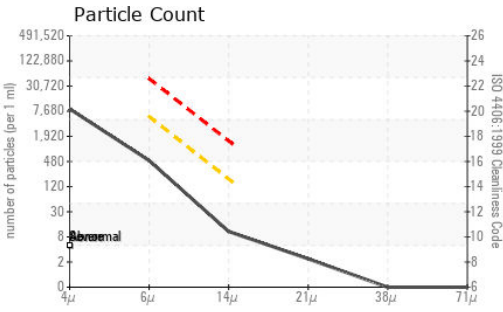
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water		WC Method	>0.1	<b>NEG</b>	---	---
Particles >4µm		ASTM D7647		<b>7599</b>	---	---
Particles >6µm		ASTM D7647	>5000	<b>444</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>9</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>2</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>-/19/14	<b>20/16/10</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---	---

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>41</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>332</b>	---	---
Zinc	ppm	ASTM D5185m		<b>389</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>854</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.42</b>	---	---
Visc @ 40°C	cSt	ASTM D445		<b>33.9</b>	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : VCP413068 **Received** : 22 Dec 2023  
**Lab Number** : 06043113 **Tested** : 26 Dec 2023  
**Unique Number** : 10803721 **Diagnosed** : 26 Dec 2023 - Don Baldrige  
**Test Package** : MOB 2

**403 - ASCENDUM MACHINERY INC - FARGO**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)