

Machine Id **A-321** Component **Diesel Engine** Fluid **PHILLIPS 66 15W40 (--- GAL)**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the component make and model with your next sample.	Sample Number		Client Info		WC0878683	WC0780410	
	Sample Date		Client Info		17 Dec 2023	09 Oct 2023	
	Machine Age	hrs	Client Info		6879	6591	
	Oil Age	hrs	Client Info		288	261	
	Filter Age	hrs	Client Info		288	261	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	<100	4	4	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	
	Nickel		ASTM D5185m		0	0	
	Titanium	ppm ppm	ASTM D5185m	24	<1	<1	
	Silver	ppm	ASTM D5185m	-3	0	0	
	Aluminum		ASTM D5185m		5	4	
	Lead	ppm ppm	ASTM D5185m		5 <1	1	
	Copper	ppm	ASTM D5185m		6	5	
	Tin	ppm	ASTM D5185m		1	1	
	Vanadium	ppm	ASTM D5185m	215	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
			viouui	NONE		NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	4	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	0	2	
	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.1	0.2	
	Nitration	Abs/cm	*ASTM D7624	>20	8.7	8.4	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.3	17.6	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		6	2	
	Boron	ppm	ASTM D5185m		55	73	
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		1	0	
	Molybdenum	ppm	ASTM D5185m		100	106	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		52	77	
	Calcium	ppm	ASTM D5185m		2237	2166	
	Phosphorus	ppm	ASTM D5185m		1091	1067	
	Zinc	ppm	ASTM D5185m		1248	1210	
	Sulfur	ppm	ASTM D5185m		3670	4017	
	Oxidation		*ASTM D7414	>25	15.7	13.1	

Base Number (BN) mg KOH/g ASTM D2896

ASTM D445

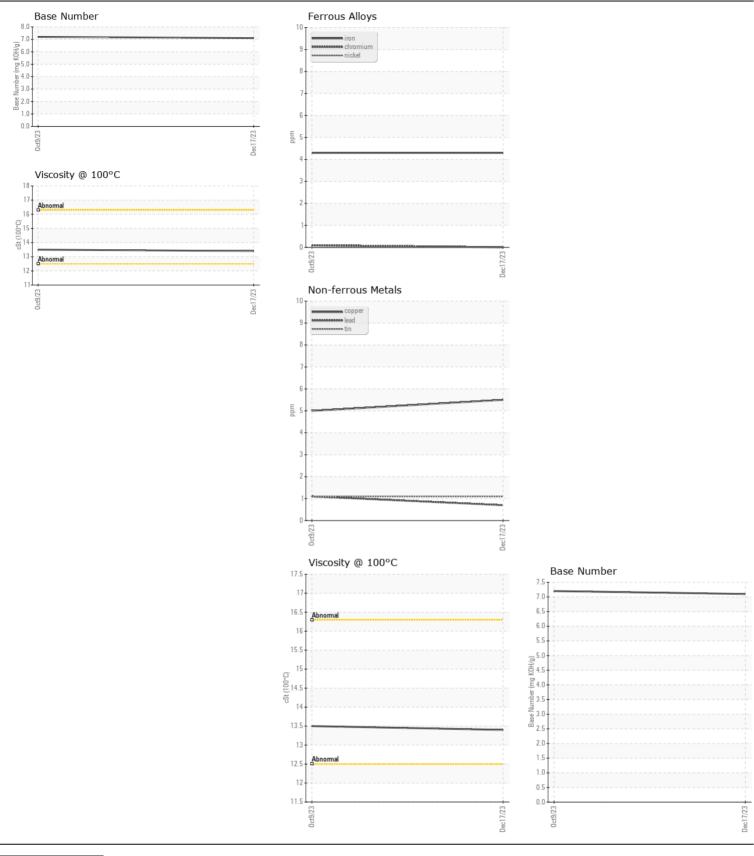
Visc @ 100°C cSt

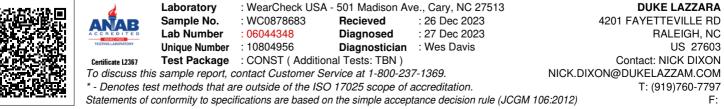
7.2

13.5

7.1

13.4





Contact/Location: NICK DIXON - DUKRAL

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