WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

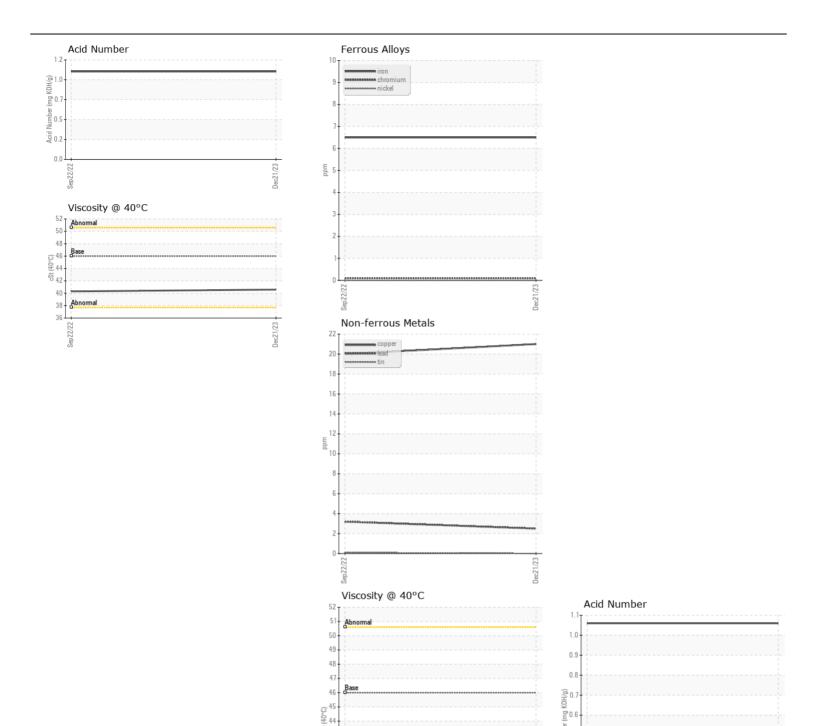
Ascendum Machinery/250 Hour CSA

## **INGERSOLL RAND SD-100D PRO-PAC 1683 (S/N 143425)**

Hydraulic System

**VOLVO SUPER HYDRAULIC OIL 46 (22 GAL)** 

VOLVO SUPEN HYDNAULIC OIL 40 (22 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Number		Client Info		ASC0001864	VCP0004177	
	Sample Date		Client Info		21 Dec 2023	22 Sep 2022	
	Machine Age	hrs	Client Info		8324	8324	
	Oil Age	hrs	Client Info		8324	8324	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Not Changd	Changed	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>20	6	6	
WEAT	Chromium	ppm	ASTM D5185m		<1	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	2	3	
	Lead	ppm	ASTM D5185m	>10	2	3	
	Copper	ppm	ASTM D5185m	>75	21	20	
	Tin	ppm	ASTM D5185m	>10	0	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	7	5	
CONTAININATION	Potassium	ppm	ASTM D5105m		1	2	
Moderate concentration of visible dirt/debris present in the oil.	Water	ppiii	WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647			△ 30948	
	Particles >6µm		ASTM D7647			<u>▲</u> 6819	
	Particles >14µm		ASTM D7647	>160		<b>△</b> 765	
	Particles >21µm		ASTM D7647	>40		<u> </u>	
	Particles >38µm		ASTM D7647	>10		<u> </u>	
	Particles >71μm		ASTM D7647	>3		0	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14		<u>^</u> 22/20/17	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	▲ MODER	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML NORML	
	Odor Emulsified Water	scalar	*Visual	NORML >0.1	NORML NEG	NEG	
·	Linuisilled Water	Scalai	visuai	>0.1	NEG	INLG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	
	Boron	ppm	ASTM D5185m	14	39	36	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	0.0	134	127	
	Molybdenum	ppm	ASTM D5185m	0.0	4	4	
	Manganese	ppm	ASTM D5185m		0	<1	
	Magnesium	ppm	ASTM D5185m		289	275	
	Calcium	ppm	ASTM D5185m		1675	1686	
	Phosphorus	ppm	ASTM D5185m		873	935	
	Zinc	ppm	ASTM D5185m		1145	1108	
	Sulfur	ppm	ASTM D5185m	3/19	5010	5261	
	Acid Number (AN)	mg KOH/g	ASTM D8045	16	1.06	1.06	
	Visc @ 40°C	cSt	ASTM D445	46	40.6	40.3	







Certificate L2367

Laboratory Sample No.

: ASC0001864 Lab Number : 06044714 Unique Number : 10805322 Test Package : MOBCE

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Dec 2023 **Tested** : 27 Dec 2023

Diagnosed : 27 Dec 2023 - Don Baldridge

TRIANGLE GRADING AND PAVING INC

1521 Huffman Mill Rd BURLINGTON, NC

US 27216 Contact: ADAM CORBETT

wacorbett@trianglegradingpaving.com T:

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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