

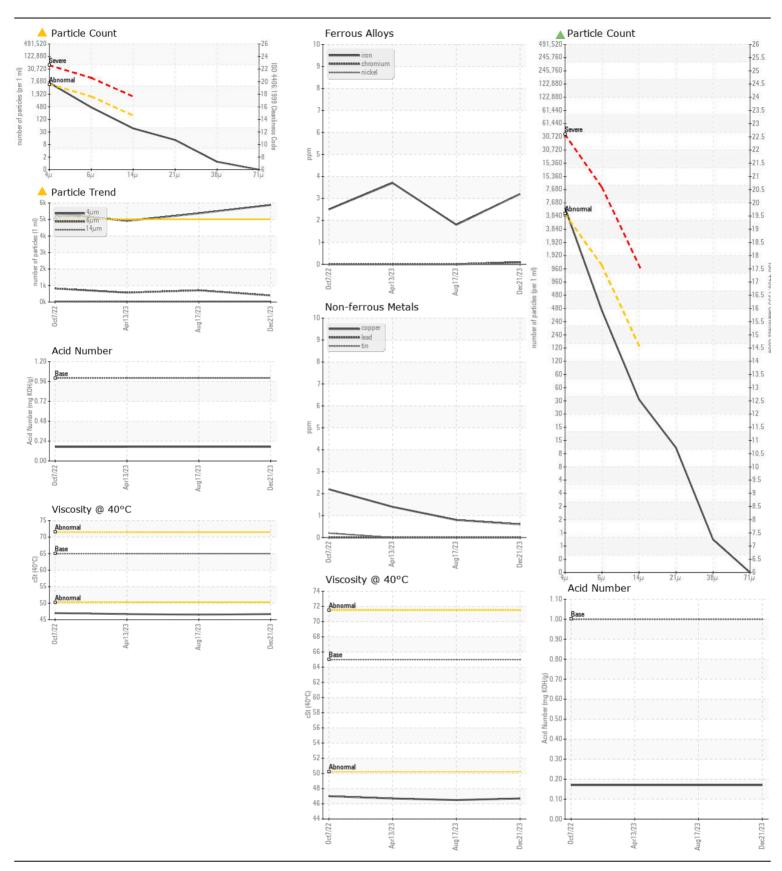
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ATTENTION NORMAL

Machine Id **E-170**

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number	OOW	Client Info	LITTIU/AUTI	WC0828440	WC0780364	WC078033
	Sample Date		Client Info		21 Dec 2023	17 Aug 2023	13 Apr 202
	Machine Age	hrs	Client Info		2247	1653	1062
	Oil Age	hrs	Client Info		2247	1653	1062
	Filter Age	hrs	Client Info		1185	591	1062
	Oil Changed		Client Info		Changed	Not Changd	Not Chang
	Filter Changed		Client Info		Changed	Not Changd	Changed
	Sample Status				ATTENTION	ATTENTION	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	3	2	4
	Chromium	ppm	ASTM D5185m	>10	<1	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	2	<1	0
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m	>75	<1	<1	1
	Tin	ppm	ASTM D5185m	>10	0	0	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	1	<1	3
	Potassium	ppm	ASTM D5185m	>20	1	0	<1
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.1	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	>5000	▲ 5878	▲ 5370	4907
	Particles >6µm		ASTM D7647	>1300	397	709	568
	Particles >14μm		ASTM D7647	>160	39	41	47
	Particles >21µm		ASTM D7647	>40	11	9	10
	Particles >38µm		ASTM D7647	>10	1	1	0
	Particles >71μm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)		2 0/16/12	2 0/17/13	19/16/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
<u> </u>	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	0
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m	07	<1	2	<1
	Calcium	ppm	ASTM D5185m		3	2	9
	Phosphorus	ppm	ASTM D5185m		596	526	551
	Zinc	ppm	ASTM D5185m		0	15	31
	Sulfur	ppm	ASTM D5185m		66	94	126
	Acid Number (AN)	mg KOH/g		1.0	0.17	0.17	0.17
	Visc @ 40°C	cSt	ASTM D445	65	46.7	46.5	46.7





Certificate L2367

Laboratory Sample No. **Lab Number Unique Number**

: WC0828440 : 06044721 : 10805329 Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 26 Dec 2023 Recieved : 27 Dec 2023 Diagnosed Diagnostician : Don Baldridge

DUKE LAZZARA 4201 FAYETTEVILLE RD RALEIGH, NC US 27603

Contact: NICK DIXON

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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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