

MIXERS Machine Id [MIXERS] M280

Diesel Engine

KENDALL 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		LP0001229	LP0000111	WC0661726
	Sample Date		Client Info		20 Dec 2023	15 Aug 2023	18 Apr 2023
	Machine Age	hrs	Client Info		21384	20824	20277
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	23	15	10
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	1	1	1
	Nickel	ppm	ASTM D5185m	>4	0	<1	0
	Titanium	ppm	ASTM D5185m		<1	1	2
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	2	2	0
	Lead	ppm	ASTM D5185m	>40	26	7	<1
	Copper	ppm	ASTM D5185m	>330	2	2	<1
	Tin	ppm	ASTM D5185m	>15	0	<1	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	5	8
There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Potassium	ppm	ASTM D5185m	>20	0	1	<1
	Fuel	%	ASTM D3524	>5	8.8	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	1.2	1.4	0.8
	Nitration	Abs/cm	*ASTM D7624	>20	10.6	9.9	6.5
	Sulfation	Abs/.1mm	*ASTM D7415	>30	24.2	22.4	17.9
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	^Visual	NORML	NORML	NORML	NORML
	Emuisitied water	scalar	visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		8	13	2
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m	6.3	34	34	19
	Barium	ppm	ASTM D5185m	0.6	0	2	2
	Molybdenum	ppm	ASTM D5185m	0.4	73	81	57
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m	277	172	280	851
	Calcium	ppm	ASTM D5185m	1514	1935	1896	1052
	Phosphorus	ppm	ASTM D5185m	634	841	993	989

Zinc

Sulfur

Oxidation

Visc @ 100°C cSt

ppm

Base Number (BN) mg KOH/g ASTM D2896

ASTM D5185m 743

ppm ASTM D5185m 2592

Abs/.1mm *ASTM D7414 >25

ASTM D445

1188

3579

18.2

8.88

12.2

1195

3125

13.5

7.5

13.4

1093

2978

20.9

7.04

11.6



: 28 Dec 2023 - Wes Davis Unique Number : 10806275 Diagnosed Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel) Contact: Michael Dupuis Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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