



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 470LC HCMJAG60C00060577

Component
Left Final Drive

Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0189068	JR0178041	JR0161921
Sample Date		Client Info		05 Jan 2024	29 Aug 2023	21 Apr 2023
Machine Age	hrs	Client Info		8575	8296	6509
Oil Age	hrs	Client Info		6788	1787	500
Filter Age	hrs	Client Info		0	0	500
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		134	123	199
Iron	ppm	ASTM D5185m	>500	520	▲ 1167	▲ 1485
Chromium	ppm	ASTM D5185m	>10	6	▲ 10	▲ 16
Nickel	ppm	ASTM D5185m	>10	<1	1	<1
Titanium	ppm	ASTM D5185m		1	3	4
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	23	▲ 74	▲ 77
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	1	2	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	▲ MODER	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

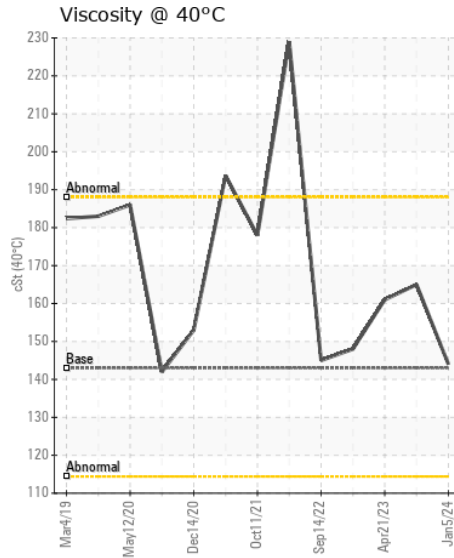
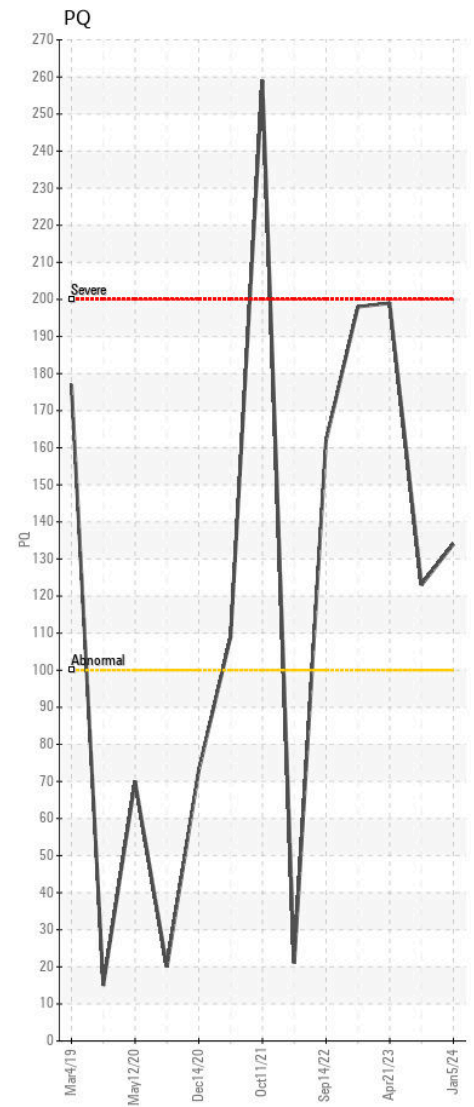
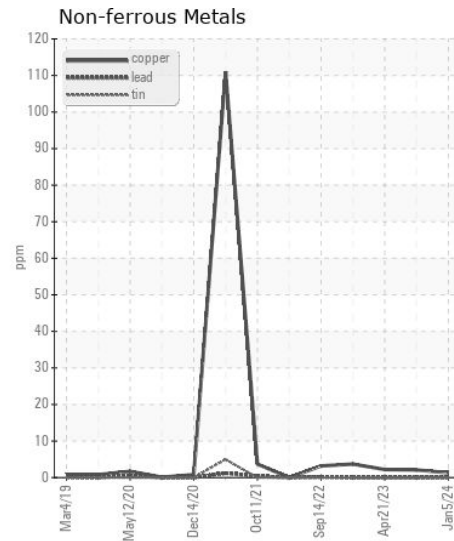
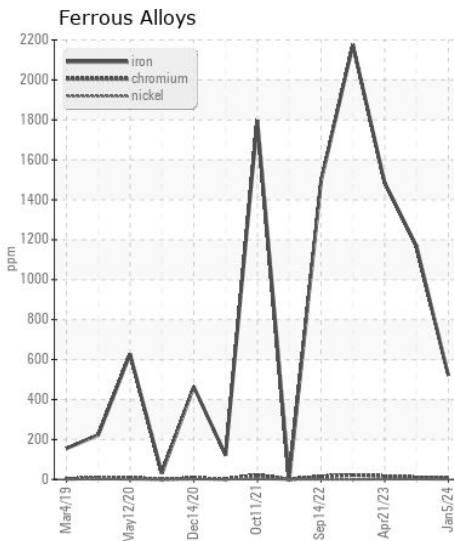
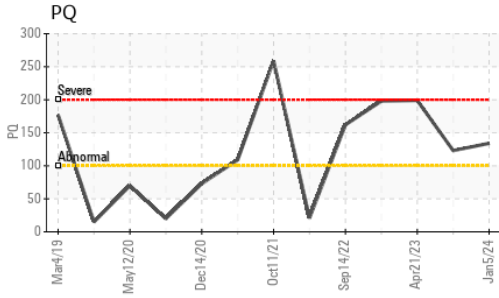
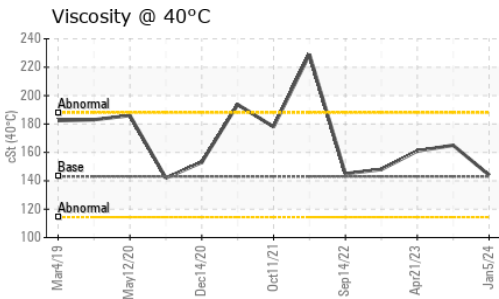
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	58	▲ 193	▲ 230
Potassium	ppm	ASTM D5185m	>20	4	8	9
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	2	8	10
Boron	ppm	ASTM D5185m	400	7	34	34
Barium	ppm	ASTM D5185m	200	1	2	0
Molybdenum	ppm	ASTM D5185m	12	0	<1	1
Manganese	ppm	ASTM D5185m		6	9	13
Magnesium	ppm	ASTM D5185m	12	<1	7	6
Calcium	ppm	ASTM D5185m	150	7	18	16
Phosphorus	ppm	ASTM D5185m	1650	341	970	869
Zinc	ppm	ASTM D5185m	125	8	10	10
Sulfur	ppm	ASTM D5185m	22500	17490	23460	21623
Visc @ 40°C	cSt	ASTM D445	143	144	165	161



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0189068 **Received** : 08 Jan 2024
Lab Number : 06054200 **Diagnosed** : 09 Jan 2024
Unique Number : 10820149 **Diagnostician** : Don Baldridge
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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