WEAR CONTAMINATION FLUID CONDITION

SEVERE NORMAL NORMAL

Machine Id

934025

Component Natural Gas Engine							
RDL-3647 (GAL)							
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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates.	Sample Number		Client Info		GFL0102437	GFL0102509	GFL0098638
	Sample Date		Client Info		03 Jan 2024	12 Dec 2023	21 Nov 2023
	Machine Age	hrs	Client Info		1462	1414	1268
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	N/A	N/A
	Filter Changed		Client Info		Not Changd	N/A	N/A
	Sample Status				SEVERE	SEVERE	SEVERE
WEAR	Iron	ppm	ASTM D5185m	>50	153	127	128
Piston, ring and cylinder wear is indicated.	Chromium	ppm	ASTM D5185m	>4	3	3	2
	Nickel	ppm	ASTM D5185m	>2	5	4	4
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m	>3	<1	<1	<1
	Aluminum	ppm	ASTM D5185m	>9	<u>^</u> 20	<u> </u>	<u></u> 15
	Lead	ppm	ASTM D5185m	>30	8	6	4
	Copper	ppm	ASTM D5185m	>35	25	22	23
	Tin	ppm	ASTM D5185m	>4	4	3	3
	Vanadium	ppm	ASTM D5185m		<1	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>+100	33	32	35
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		14	12	14
	Water		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.2	0.1	0
	Nitration	Abs/cm	*ASTM D7624	>20	15.2	15.2	14.7
	Sulfation	Abs/.1mm	*ASTM D7415	>30	29.3	29.4	28.1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		11	9	4
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185m	50	6	2	5
	Barium	ppm	ASTM D5185m	5	3	0	0
	Molybdenum	ppm	ASTM D5185m	50	89	80	79
	Manganese	ppm	ASTM D5185m	0	21	18	19
	Magnesium	ppm	ASTM D5185m	560	1040	905	906
	Calcium	ppm	ASTM D5185m	1510	1598	1389	1440
	Phosphorus	ppm	ASTM D5185m	780	1032	750	812
	Zinc	ppm	ASTM D5185m	870	1242	1023	1033
	Sulfur	ppm	ASTM D5185m	2040	2820	2355	2563
	Oxidation	Abs/.1mm	*ASTM D7414	>25	29.6	29.1	27.0
	D 11	11011					

3.5

14.1

Base Number (BN) mg KOH/g ASTM D2896 10.2

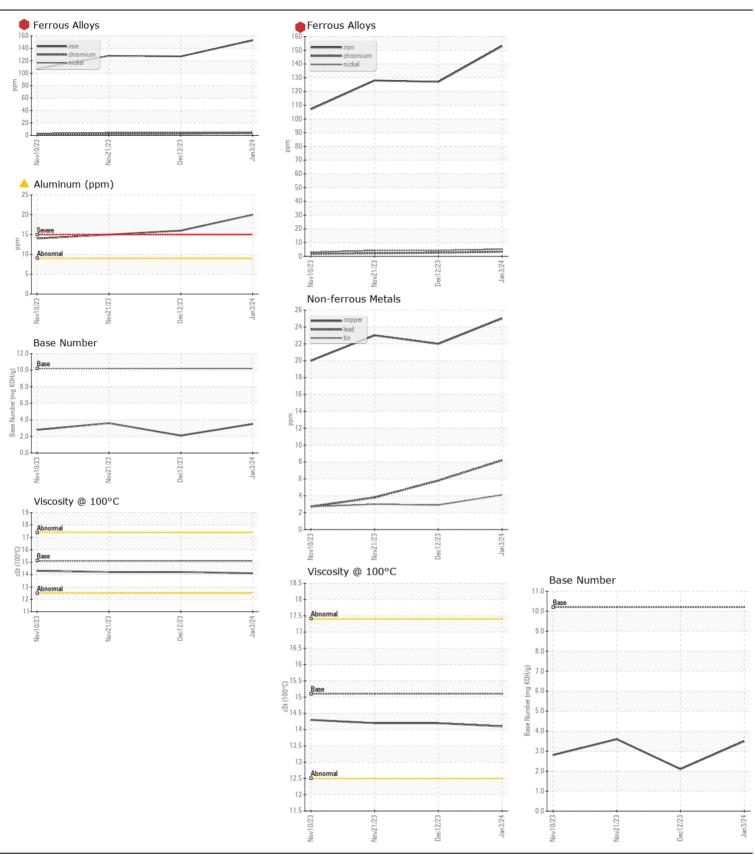
ASTM D445 15.1

Visc @ 100°C cSt

14.2

2.1 3.6

14.2







Laboratory Sample No. Lab Number **Unique Number**

: GFL0102437 : 06054578 : 10820527 Test Package : FLEET

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 08 Jan 2024 Diagnosed : 16 Jan 2024

Diagnostician : Doug Bogart GFL Environmental - 837 - Harrison TS

22820 S State Route 291 Harrisonville, MO US 64701

Contact: BRYAN SWANSON bryanswanson@gflenv.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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