



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Area  
**RIG 4**  
Machine Id  
**CATERPILLAR 3512 R4-G-04 NKL**  
Component  
**Diesel Engine**  
Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0014060	---	---
Sample Date		Client Info		12 Dec 2023	---	---
Machine Age	days	Client Info		45272	---	---
Oil Age	days	Client Info		0	---	---
Filter Age	days	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ATTENTION	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	19	---	---
Chromium	ppm	ASTM D5185m	>20	1	---	---
Nickel	ppm	ASTM D5185m	>2	1	---	---
Titanium	ppm	ASTM D5185m	>2	<1	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>25	9	---	---
Lead	ppm	ASTM D5185m	>40	<1	---	---
Copper	ppm	ASTM D5185m	>330	2	---	---
Tin	ppm	ASTM D5185m	>15	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

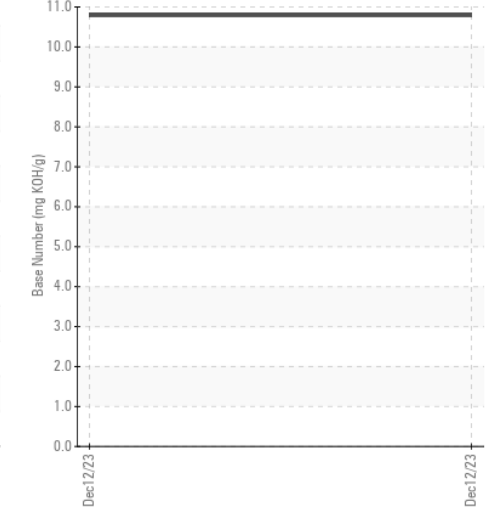
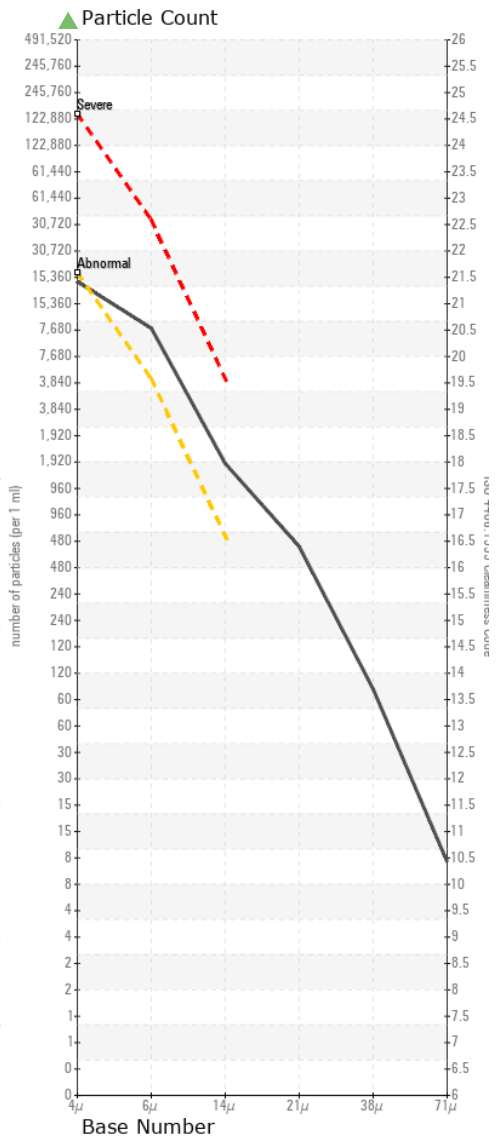
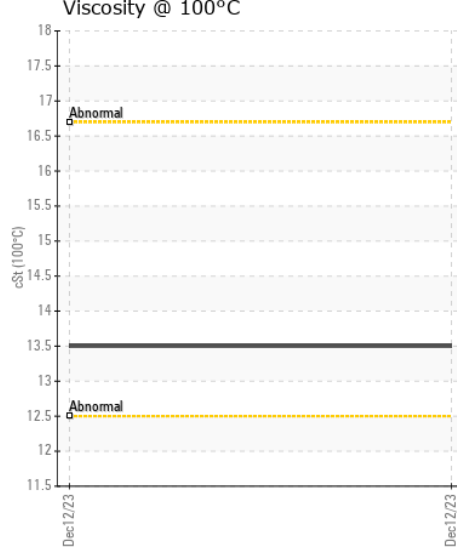
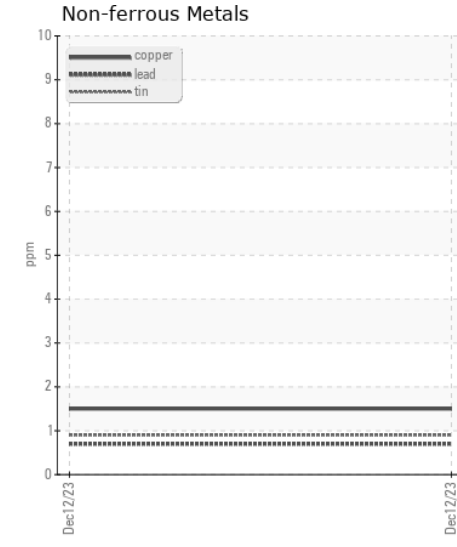
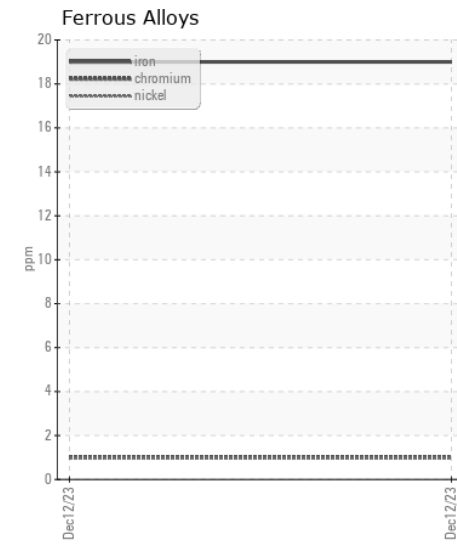
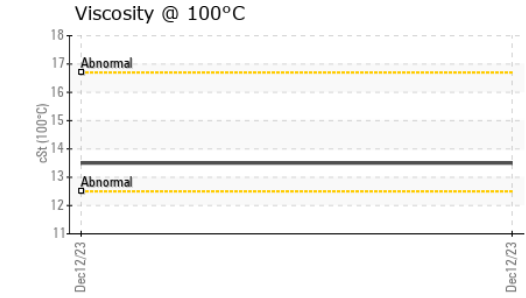
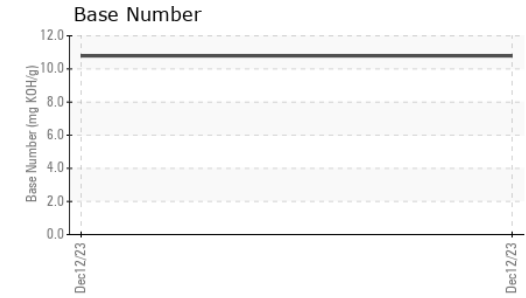
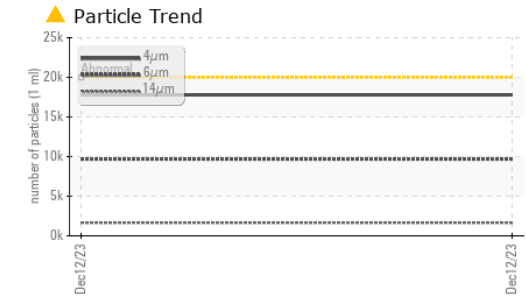
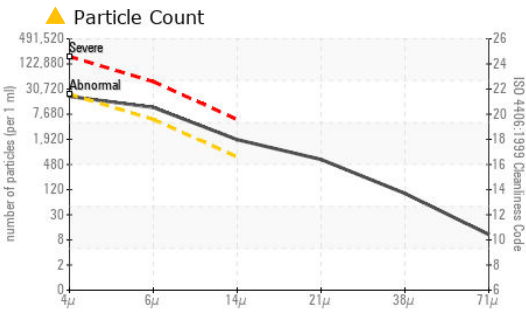
There is a moderate amount of particulates present in the oil. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	11	---	---
Potassium	ppm	ASTM D5185m	>20	8	---	---
Fuel		WC Method	>5	<1.0	---	---
Water		WC Method	>0.2	NEG	---	---
Glycol		WC Method		NEG	---	---
Soot %	%	*ASTM D7844	>3	0.2	---	---
Nitration	Abs/cm	*ASTM D7624	>20	5.9	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	22.5	---	---
Particles >4µm		ASTM D7647	>20000	17791	---	---
Particles >6µm		ASTM D7647	>5000	▲ 9692	---	---
Particles >14µm		ASTM D7647	>640	▲ 1649	---	---
Particles >21µm		ASTM D7647	>160	▲ 556	---	---
Particles >38µm		ASTM D7647	>40	▲ 86	---	---
Particles >71µm		ASTM D7647	>10	9	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 21/20/18	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		3	---	---
Boron	ppm	ASTM D5185m		368	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		129	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m		671	---	---
Calcium	ppm	ASTM D5185m		1561	---	---
Phosphorus	ppm	ASTM D5185m		707	---	---
Zinc	ppm	ASTM D5185m		856	---	---
Sulfur	ppm	ASTM D5185m		2816	---	---
Oxidation	Abs/.1mm	*ASTM D7414	>25	15.9	---	---
Base Number (BN)	mg KOH/g	ASTM D2896		10.79	---	---
Visc @ 100°C	cSt	ASTM D445		13.5	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014060 **Received** : 08 Jan 2024  
**Lab Number** : 06055018 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10820967 **Diagnostician** : Sean Felton  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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