



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**RIG 3**  
Machine Id  
**CATERPILLAR 3512 R3-G-03-NKL**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON 15W40 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0014065</b>	KL0013118	KL0012976
Sample Date		Client Info		<b>28 Dec 2023</b>	27 Oct 2023	25 Sep 2023
Machine Age	days	Client Info		<b>45288</b>	45225	45192
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>3</b>	0	7
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	4	0
Lead	ppm	ASTM D5185m	>40	<b>1</b>	2	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	<1	▲ 422
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

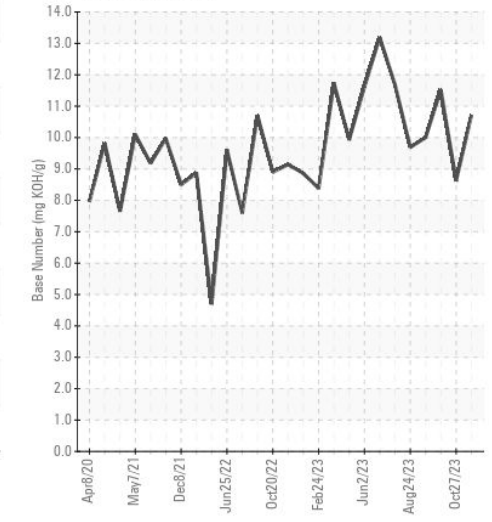
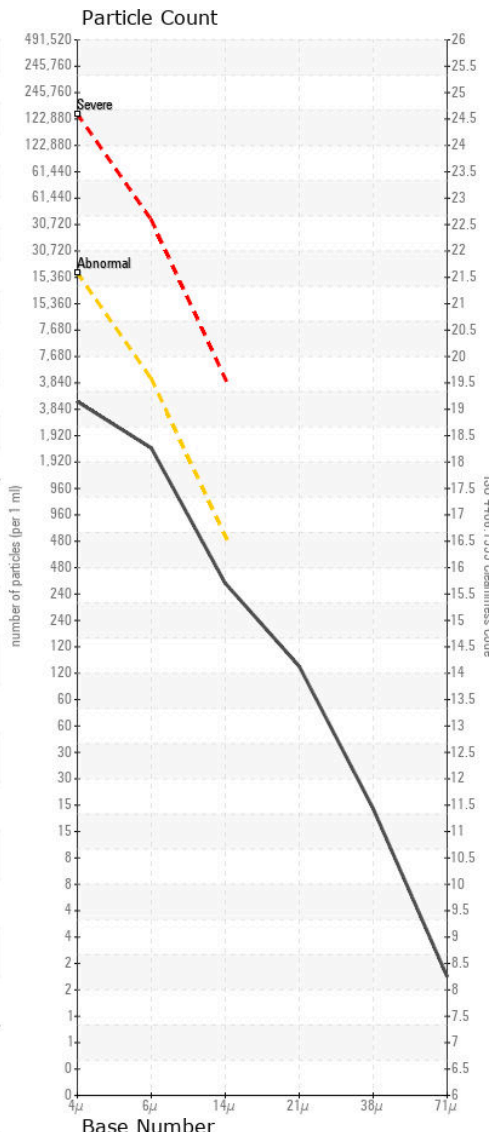
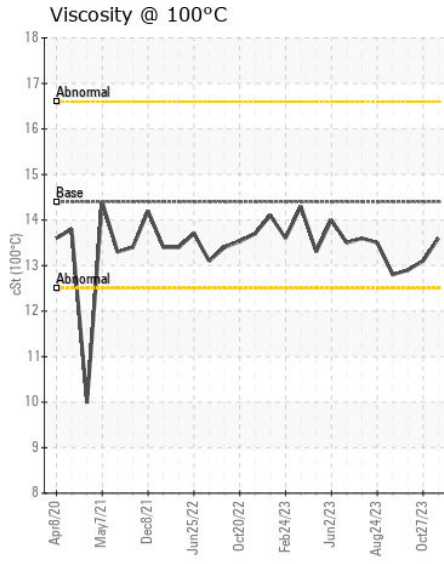
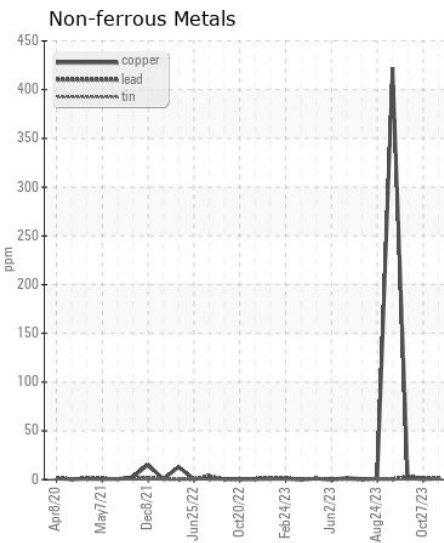
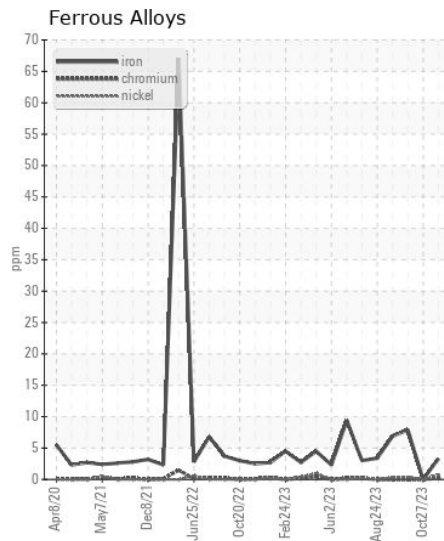
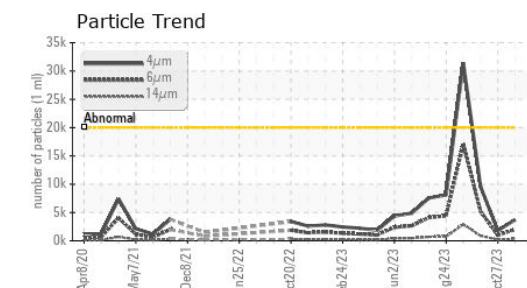
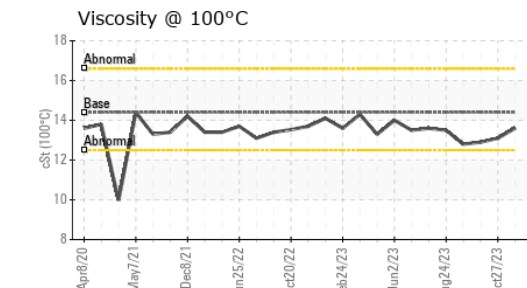
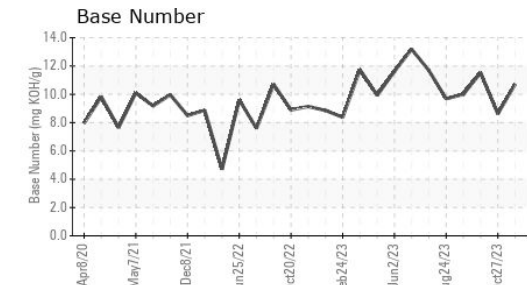
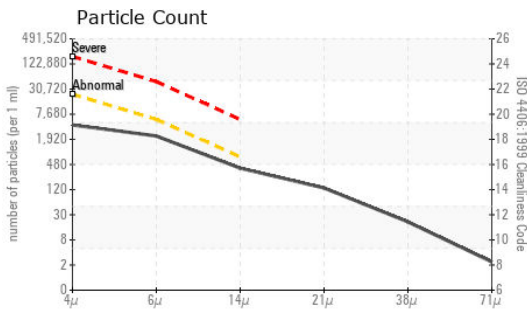
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>10</b>	8	8
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	1
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.1</b>	7.9	7.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.9</b>	23.4	23.3
Particles >4µm		ASTM D7647	>20000	<b>3706</b>	1810	▲ 31388
Particles >6µm		ASTM D7647	>5000	<b>2019</b>	986	▲ 17099
Particles >14µm		ASTM D7647	>640	<b>344</b>	168	▲ 2910
Particles >21µm		ASTM D7647	>160	<b>116</b>	57	▲ 980
Particles >38µm		ASTM D7647	>40	<b>18</b>	9	▲ 151
Particles >71µm		ASTM D7647	>10	<b>2</b>	1	▲ 15
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>19/18/16</b>	18/17/15	▲ 22/21/19
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<b>0</b>	2	0
Boron	ppm	ASTM D5185m		<b>374</b>	336	364
Barium	ppm	ASTM D5185m		<b>0</b>	0	3
Molybdenum	ppm	ASTM D5185m		<b>126</b>	128	150
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>680</b>	676	665
Calcium	ppm	ASTM D5185m		<b>1619</b>	1621	1552
Phosphorus	ppm	ASTM D5185m		<b>721</b>	669	758
Zinc	ppm	ASTM D5185m		<b>861</b>	837	865
Sulfur	ppm	ASTM D5185m		<b>2792</b>	2318	2966
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.5</b>	18.2	16.6
Base Number (BN)	mg KOH/g	ASTM D2896		<b>10.71</b>	8.62	11.52
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.6</b>	13.1	12.9



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014065 **Received** : 08 Jan 2024  
**Lab Number** : 06055019 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10820968 **Diagnostician** : Sean Felton  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**CITADEL DRILLING**  
 7550 W I20  
 ODESSA, TX  
 US 79763  
 Contact: MIKE COMBDEN  
 mcombden@citadelldrilling.com  
 T: (780)955-5509  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)