



OIL ANALYSIS REPORT

| | |
|-----------------|--------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
CUMMINS ART VSI
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | KL0013145 | KL0013260 | KL0013242 |
| Sample Date | | Client Info | | 27 Dec 2023 | 15 Nov 2023 | 02 Oct 2023 |
| Machine Age | hrs | Client Info | | 45272 | 0 | 45200 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | ABNORMAL |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|------|
| Iron | ppm | ASTM D5185m | >90 | 16 | 50 | 34 |
| Chromium | ppm | ASTM D5185m | >20 | 2 | 12 | 7 |
| Nickel | ppm | ASTM D5185m | >2 | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | >2 | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | ▲ 11 | ▲ 8 |
| Lead | ppm | ASTM D5185m | >40 | 1 | 3 | 4 |
| Copper | ppm | ASTM D5185m | >330 | 2 | 5 | 6 |
| Tin | ppm | ASTM D5185m | >15 | 1 | 2 | 3 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

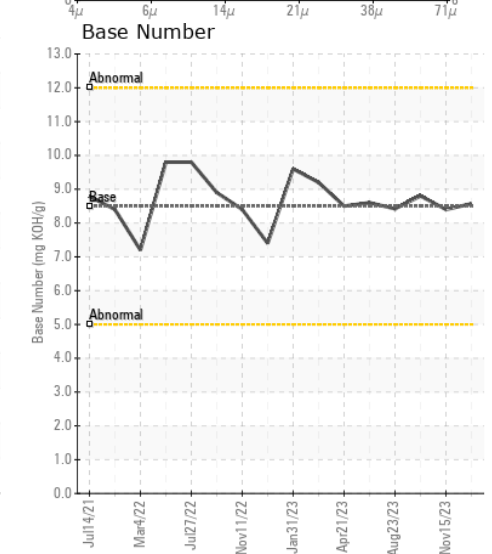
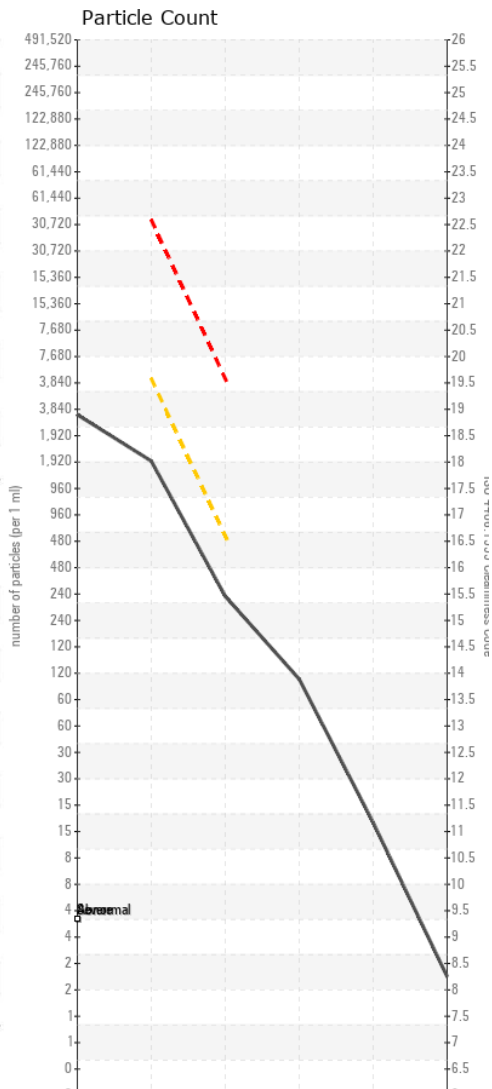
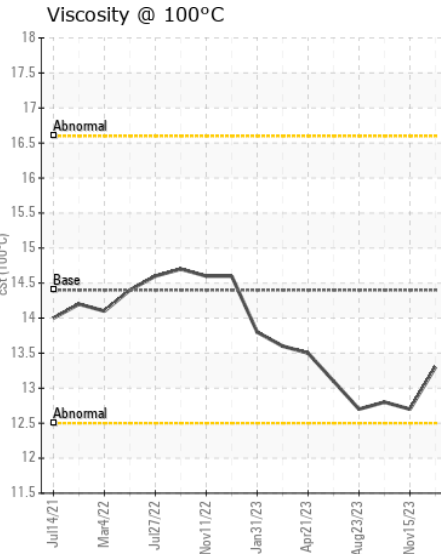
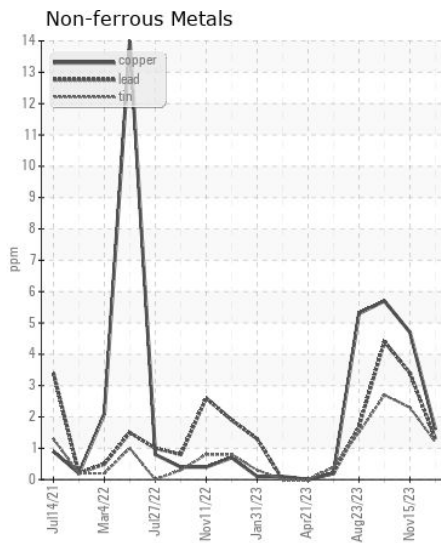
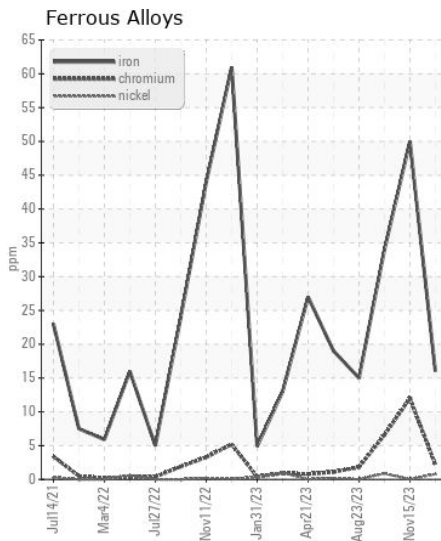
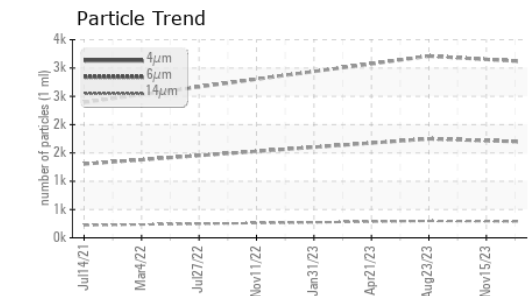
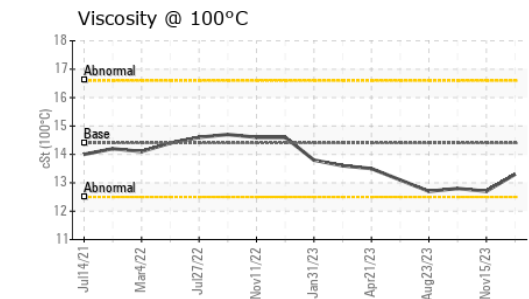
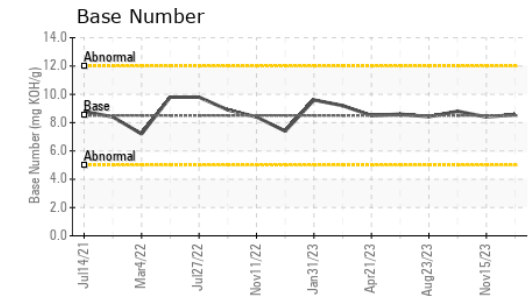
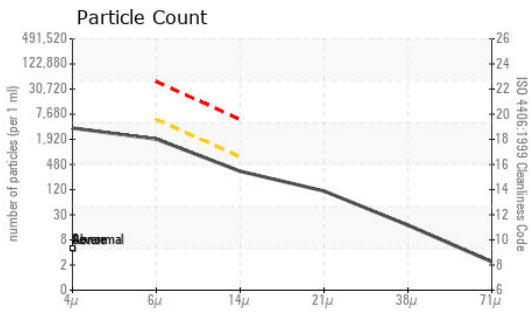
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

| | | | | | | |
|------------------|----------|--------------|--------|----------------|-------|-------|
| Silicon | ppm | ASTM D5185m | >25 | 13 | ▲ 47 | ▲ 33 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 3 | 4 |
| Fuel | | WC Method | >3.0 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | *ASTM D7844 | >6 | 0.1 | 0.2 | 0.2 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 5.5 | 6.7 | 6.4 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 19.9 | 20.9 | 20.2 |
| Particles >4µm | | ASTM D7647 | | 3123 | --- | --- |
| Particles >6µm | | ASTM D7647 | >5000 | 1701 | --- | --- |
| Particles >14µm | | ASTM D7647 | >640 | 290 | --- | --- |
| Particles >21µm | | ASTM D7647 | >160 | 98 | --- | --- |
| Particles >38µm | | ASTM D7647 | >40 | 15 | --- | --- |
| Particles >71µm | | ASTM D7647 | >10 | 2 | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/16 | 18/15 | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| | | | | | | |
|------------------|----------|-------------|------|-------------|------|------|
| Sodium | ppm | ASTM D5185m | >216 | 0 | 0 | 6 |
| Boron | ppm | ASTM D5185m | 250 | 425 | 300 | 277 |
| Barium | ppm | ASTM D5185m | 10 | 0 | 4 | 4 |
| Molybdenum | ppm | ASTM D5185m | 100 | 87 | 95 | 97 |
| Manganese | ppm | ASTM D5185m | | 1 | 4 | 4 |
| Magnesium | ppm | ASTM D5185m | 450 | 420 | 465 | 471 |
| Calcium | ppm | ASTM D5185m | 3000 | 1397 | 1848 | 1748 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 867 | 867 | 867 |
| Zinc | ppm | ASTM D5185m | 1350 | 1090 | 1052 | 1054 |
| Sulfur | ppm | ASTM D5185m | 4250 | 3600 | 2892 | 3119 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 14.2 | 15.2 | 14.7 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 8.57 | 8.4 | 8.8 |
| Visc @ 100°C | cSt | ASTM D445 | 14.4 | 13.3 | 12.7 | 12.8 |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013145 **Received** : 08 Jan 2024
Lab Number : 06055022 **Diagnosed** : 10 Jan 2024
Unique Number : 10820971 **Diagnostician** : Wes Davis
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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