



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR LR636 018687-1275
Component
Right Final Drive
Fluid
GEAR OIL LS 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0273228	LHMC100335	LHMC99400
Sample Date		Client Info		02 Jan 2024	14 Jun 2023	21 Dec 2022
Machine Age	hrs	Client Info		3251	2868	2276
Oil Age	hrs	Client Info		1395	592	2276
Filter Age	hrs	Client Info		0	0	420
Oil Changed		Client Info		Changed	Changed	Not Changed
Filter Changed		Client Info		Not Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>500	14	26	26
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	<1
Lead	ppm	ASTM D5185m	>25	<1	0	<1
Copper	ppm	ASTM D5185m	>50	10	24	20
Tin	ppm	ASTM D5185m	>10	1	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

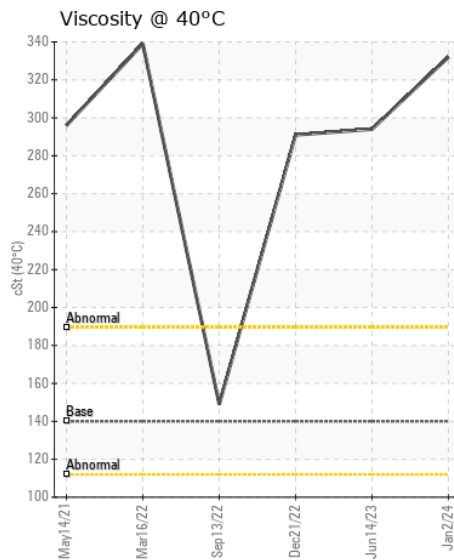
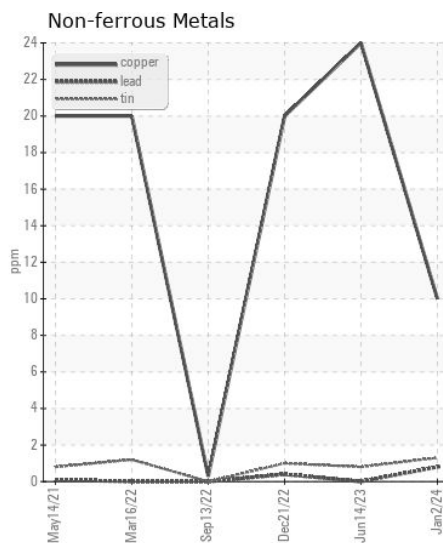
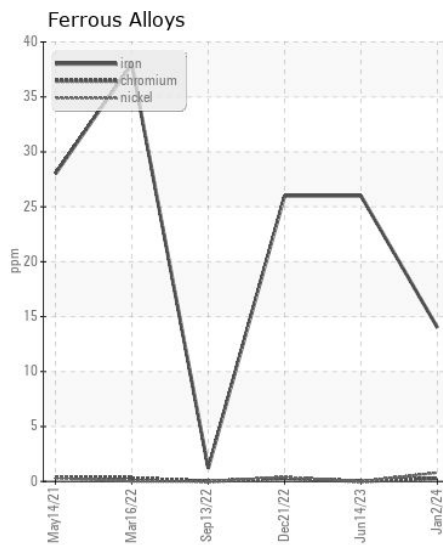
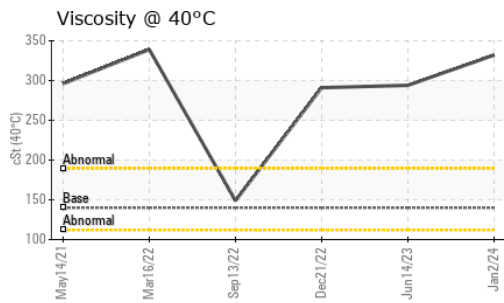
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	2	1	1
Potassium	ppm	ASTM D5185m	>20	2	<1	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	3	3
Boron	ppm	ASTM D5185m	150	7	15	19
Barium	ppm	ASTM D5185m		0	0	4
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	10	2	0	<1
Calcium	ppm	ASTM D5185m	70	8	7	12
Phosphorus	ppm	ASTM D5185m	2000	1016	1173	1235
Zinc	ppm	ASTM D5185m	50	0	5	10
Sulfur	ppm	ASTM D5185m	20000	30435	25056	29984
Visc @ 40°C	cSt	ASTM D445	140	332	294	291



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LH0273228 **Received** : 08 Jan 2024
Lab Number : 06055090 **Diagnosed** : 10 Jan 2024
Unique Number : 10821039 **Diagnostician** : Wes Davis
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

RECO EQUIPMENT INC.
 20620 ROUTE 19 NORTH
 CRANBERRY TOWNSHIP, PA
 US 16066
 Contact: RICK STARINCHAK
 RAS@RECOEQUIP.COM
 T: (724)779-4646
 F: (724)779-4611