IND II WEAR CHECK

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
GLAMA 3 (S/N 1791-3)
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

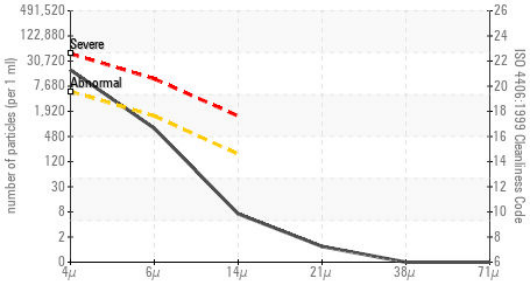
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

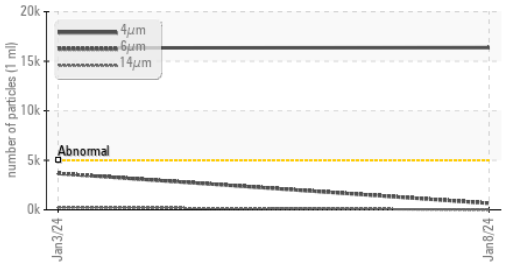
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0826329	WC0671952	---
Sample Date		Client Info		08 Jan 2024	03 Jan 2024	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	N/A	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				ABNORMAL	ABNORMAL	---
Iron	ppm	ASTM D5185m	>20	0	<1	---
Chromium	ppm	ASTM D5185m	>20	0	<1	---
Nickel	ppm	ASTM D5185m	>20	0	<1	---
Titanium	ppm	ASTM D5185m		0	<1	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>20	0	2	---
Lead	ppm	ASTM D5185m	>20	0	<1	---
Copper	ppm	ASTM D5185m	>20	2	3	---
Tin	ppm	ASTM D5185m	>20	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185m	>15	<1	<1	---
Potassium	ppm	ASTM D5185m	>20	0	<1	---
Water		WC Method	>0.05	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 16379	▲ 16345	---
Particles >6µm		ASTM D7647	>1300	660	▲ 3668	---
Particles >14µm		ASTM D7647	>160	6	▲ 247	---
Particles >21µm		ASTM D7647	>40	1	▲ 61	---
Particles >38µm		ASTM D7647	>10	0	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/17/10	▲ 21/19/15	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	10	---
Molybdenum	ppm	ASTM D5185m		0	<1	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		0	<1	---
Calcium	ppm	ASTM D5185m		3	2	---
Phosphorus	ppm	ASTM D5185m		419	508	---
Zinc	ppm	ASTM D5185m		5	0	---
Sulfur	ppm	ASTM D5185m		3343	4128	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	0.35	---
Visc @ 40°C	cSt	ASTM D445		44.4	44.1	---

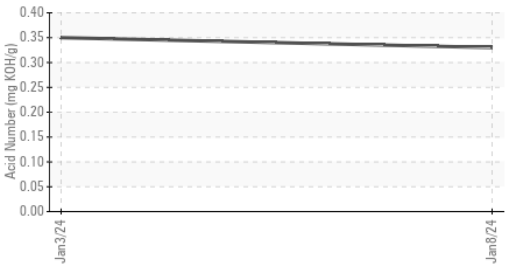
Particle Count



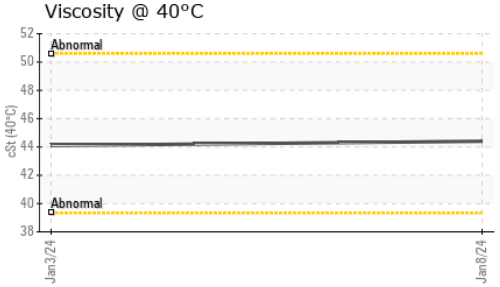
Particle Trend



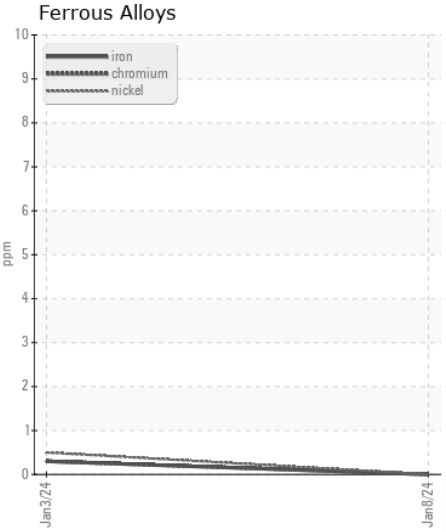
Acid Number



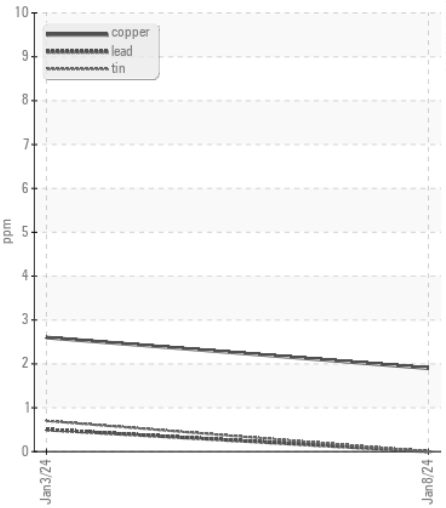
Viscosity @ 40°C



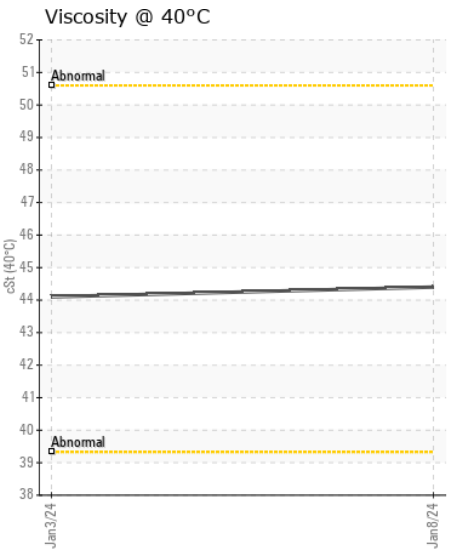
Ferrous Alloys



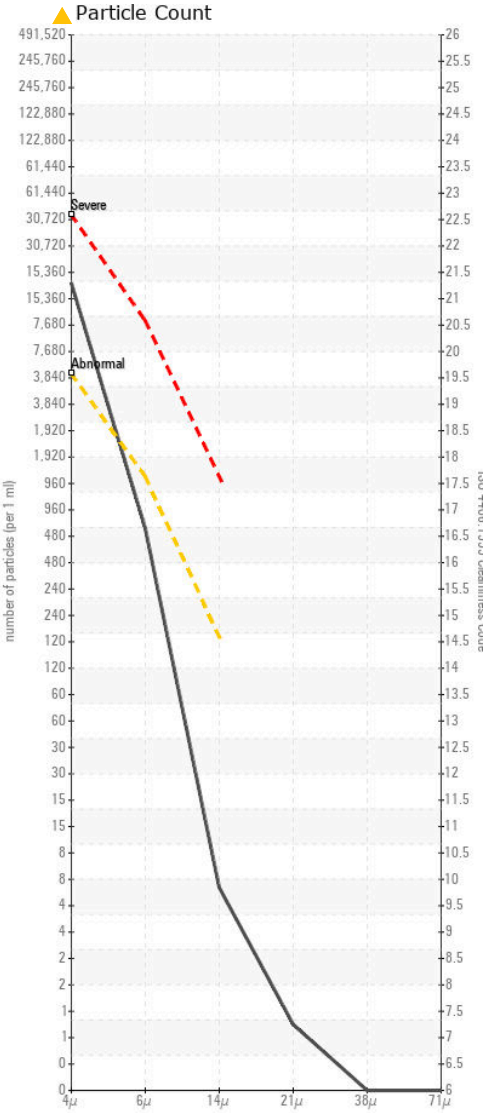
Non-ferrous Metals



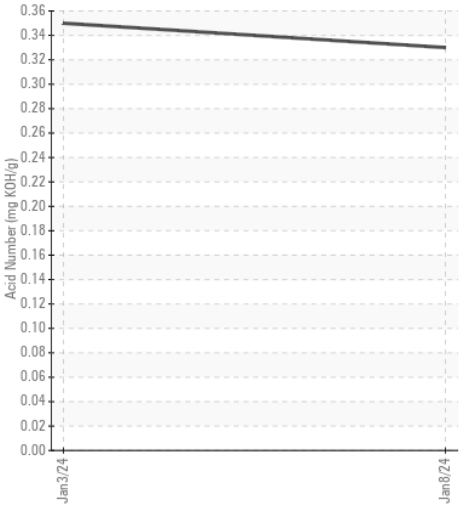
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0826329 **Recieved** : 09 Jan 2024
Lab Number : 06055357 **Diagnosed** : 10 Jan 2024
Unique Number : 10821306 **Diagnostician** : Don Baldridge
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ALLVAC SAF CONDITIONING
3750 ALLOY WAY
MONROE, NC
US 28110
Contact: BRIAN THORNTON
brian.thornton@atimetals.com
T: (704)289-4511
F: