



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Machine Id
KUBOTA SV-90 KUBOTA SV-90

Component
Hydraulic System

Fluid
SAE 5W20 (--- QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06055365	---	---
Sample Date		Client Info		14 Dec 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ATTENTION	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	9	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	8	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

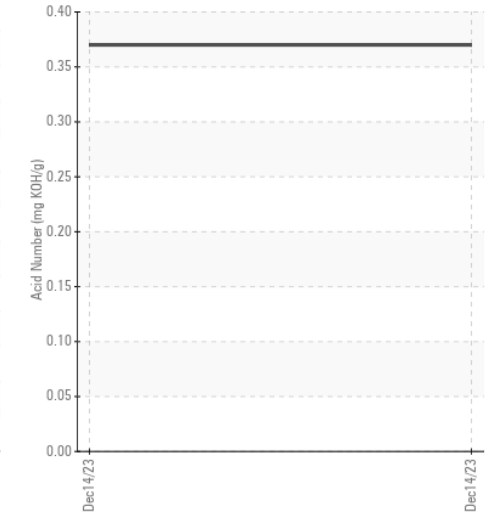
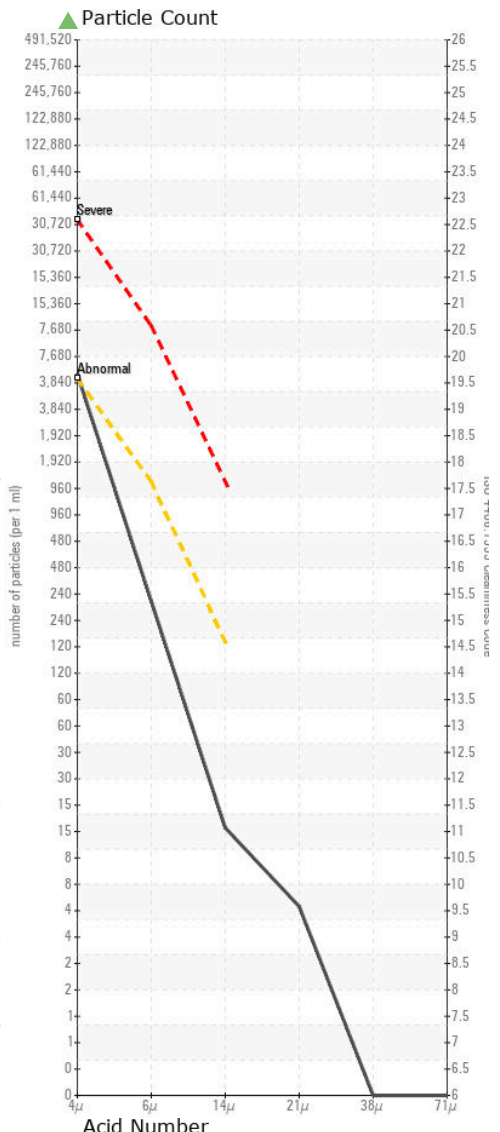
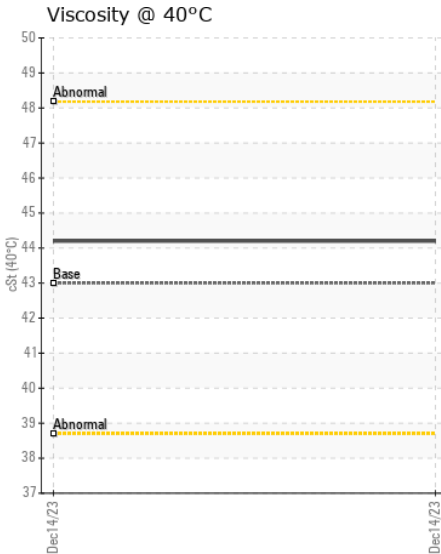
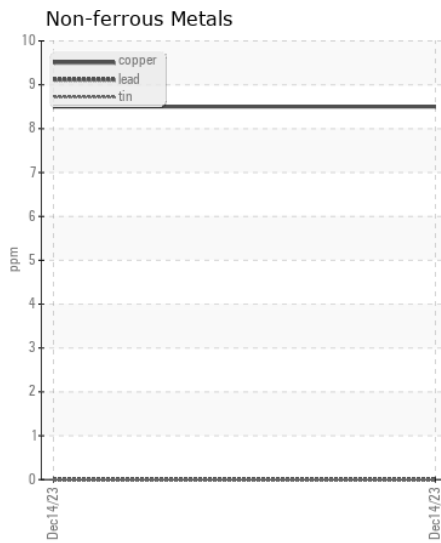
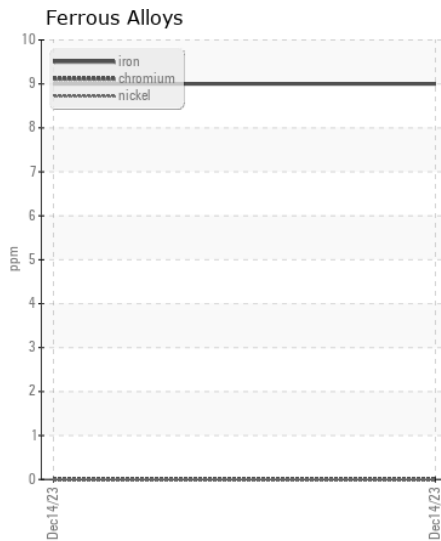
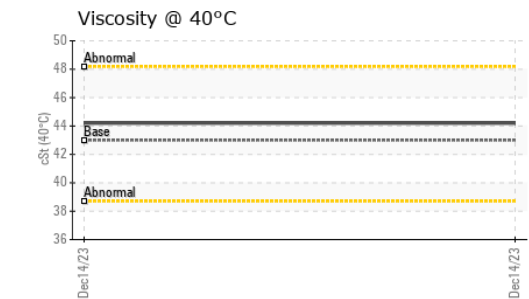
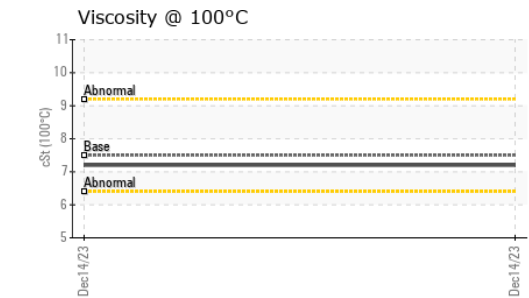
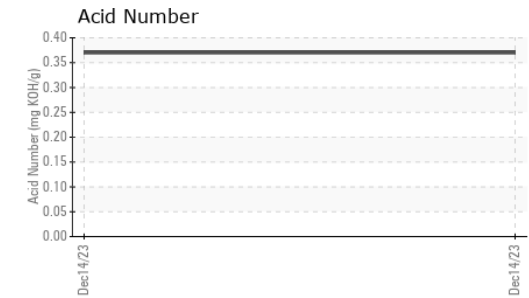
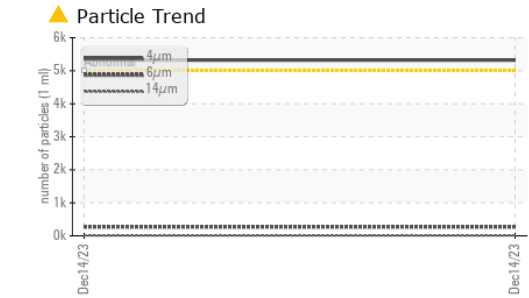
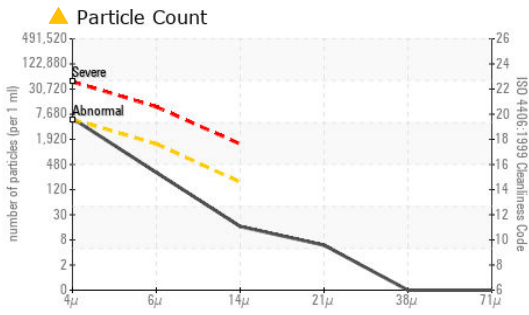
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 5321	---	---
Particles >6µm		ASTM D7647	>1300	272	---	---
Particles >14µm		ASTM D7647	>160	14	---	---
Particles >21µm		ASTM D7647	>40	5	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/15/11	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		<1	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		7	---	---
Calcium	ppm	ASTM D5185m		158	---	---
Phosphorus	ppm	ASTM D5185m		336	---	---
Zinc	ppm	ASTM D5185m		384	---	---
Sulfur	ppm	ASTM D5185m		1128	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	---	---
Visc @ 40°C	cSt	ASTM D445	43.0	44.2	---	---
Visc @ 100°C	cSt	ASTM D445	7.5	7.2	---	---
Viscosity Index (VI)	Scale	ASTM D2270	141	124	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR06055365 **Received** : 09 Jan 2024
Lab Number : 06055365 **Diagnosed** : 10 Jan 2024
Unique Number : 10821314 **Diagnostician** : Don Baldrige
Test Package : MOB 2 (Additional Tests: KV100, VI)

WIE - WESTERN INDUSTRIAL EQUIPMENT
 10761 N WILSON RD
 LAKE CITY, MI
 US 49651
 Contact: JOHN HIGGINS

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: