



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
GOMACO 3600 GOMACO 3600

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06055369	---	---
Sample Date		Client Info		14 Dec 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	4	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	3	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

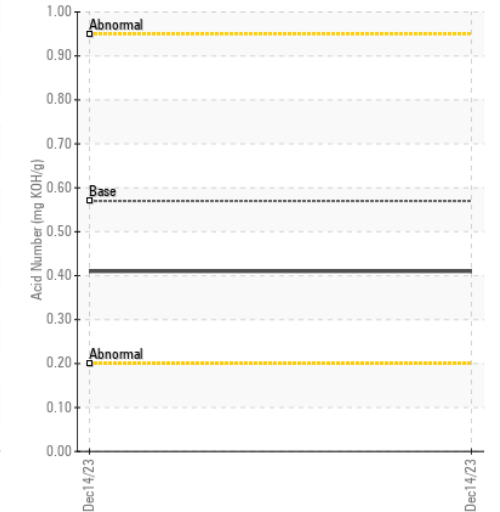
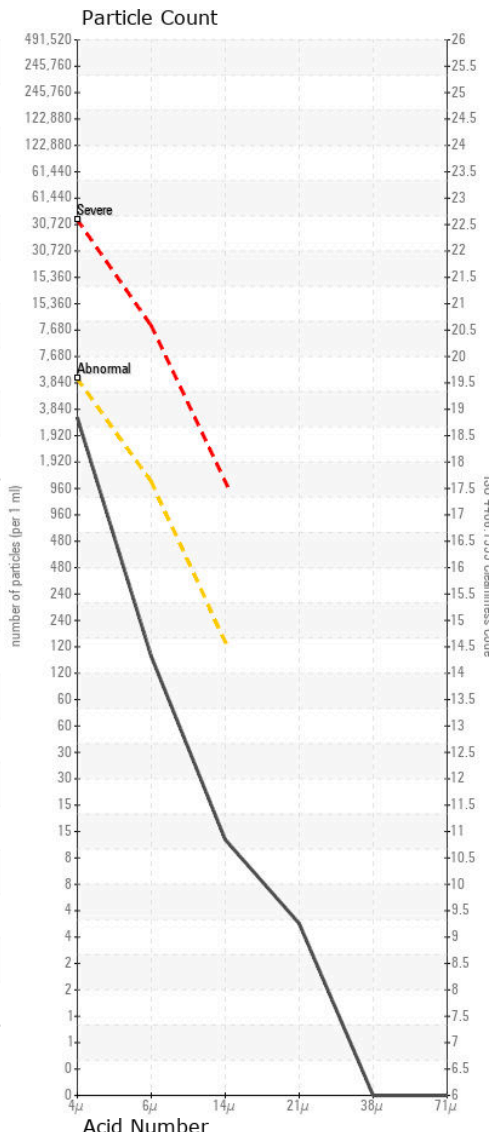
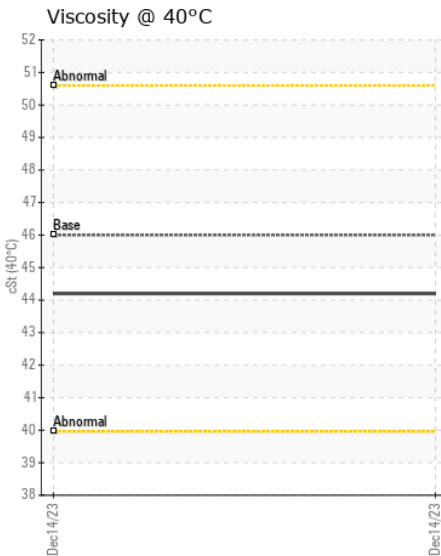
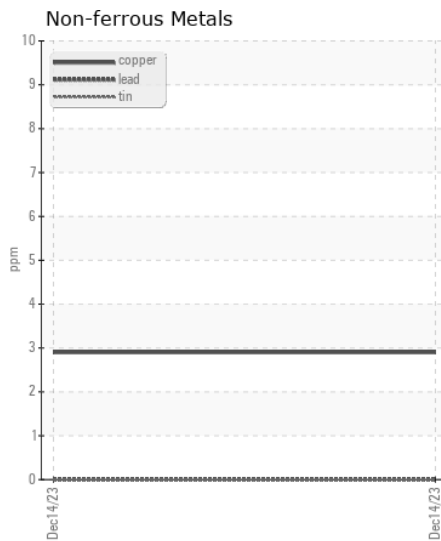
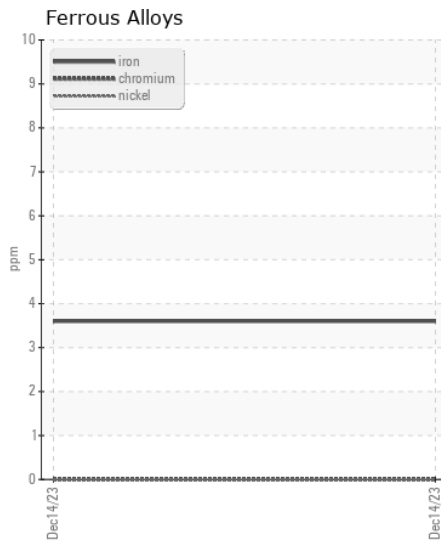
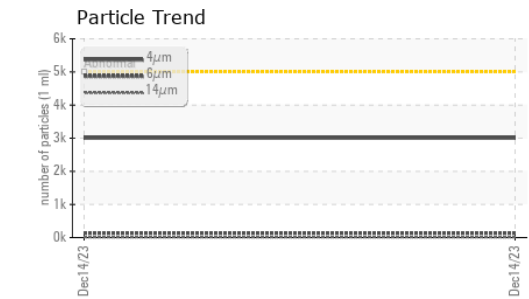
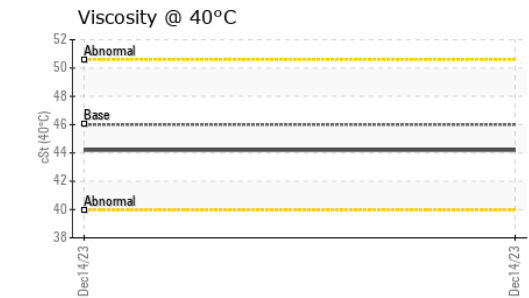
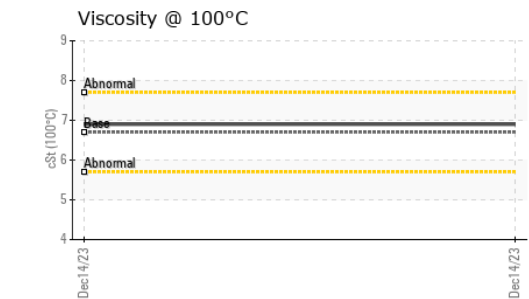
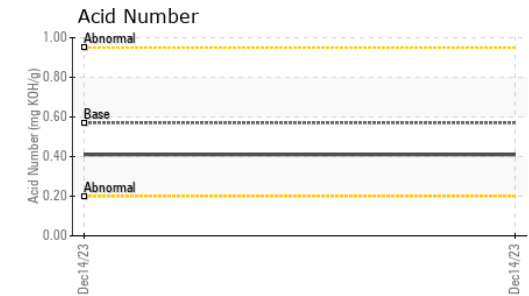
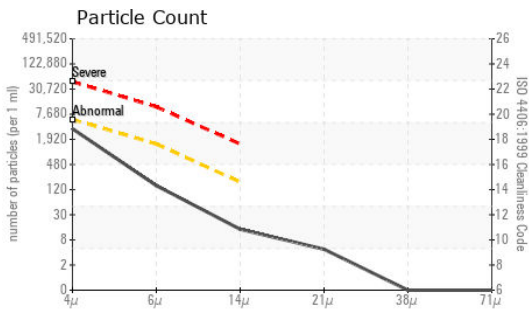
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	3006	---	---
Particles >6µm		ASTM D7647	>1300	132	---	---
Particles >14µm		ASTM D7647	>160	12	---	---
Particles >21µm		ASTM D7647	>40	4	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/14/11	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	<1	---	---
Calcium	ppm	ASTM D5185m	200	52	---	---
Phosphorus	ppm	ASTM D5185m	300	303	---	---
Zinc	ppm	ASTM D5185m	370	397	---	---
Sulfur	ppm	ASTM D5185m	2500	596	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.41	---	---
Visc @ 40°C	cSt	ASTM D445	46	44.2	---	---
Visc @ 100°C	cSt	ASTM D445	6.7	6.9	---	---
Viscosity Index (VI)	Scale	ASTM D2270	97	112	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR06055369 **Received** : 09 Jan 2024
Lab Number : 06055369 **Diagnosed** : 10 Jan 2024
Unique Number : 10821318 **Diagnostician** : Wes Davis
Test Package : MOB 2 (Additional Tests: KV100, V1)

WIE - WESTERN INDUSTRIAL EQUIPMENT
 10761 N WILSON RD
 LAKE CITY, MI
 US 49651
 Contact: JOHN HIGGINS

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: