

## Machine Id JOHN DEERE 325G 1T0325GKJNJ424209 Component Hydraulic System Fluid JOHN DEERE HYDRAU (--- GAL)

## RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.



All component wear rates are normal.

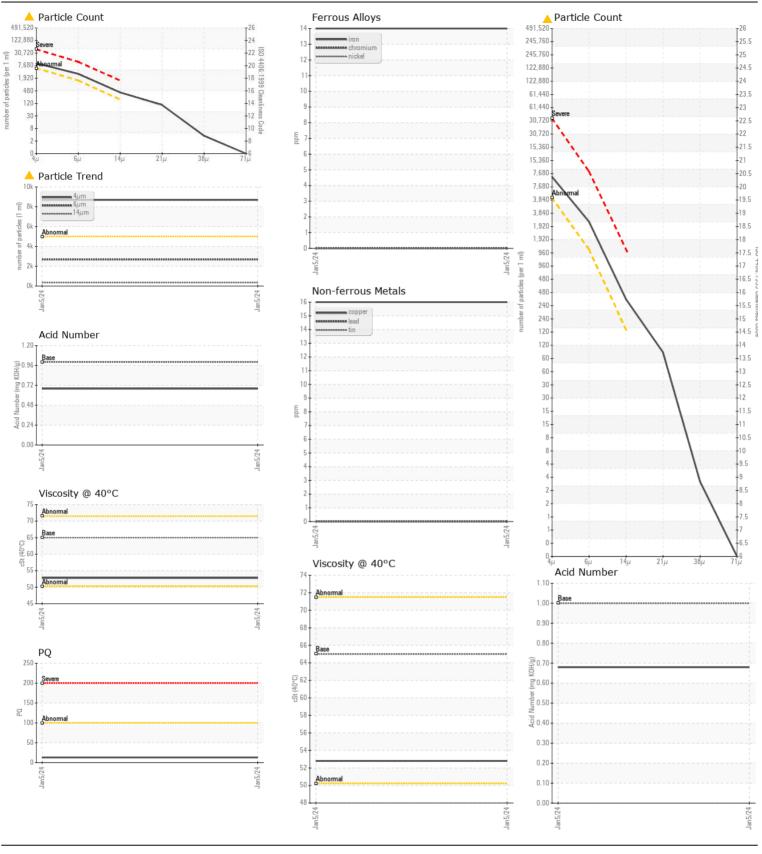
## CONTAMINATION

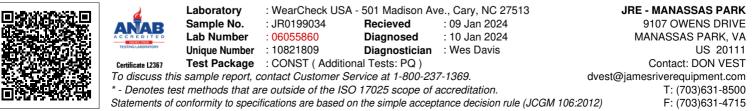
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0199034		
Sample Date		Client Info		05 Jan 2024		
Machine Age	hrs	Client Info		477		
Oil Age	hrs	Client Info		477		
Filter Age	hrs	Client Info		477		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
PQ		ASTM D8184		13		
Iron	ppm	ASTM D5185m	>20	14		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	16		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Cilline			00	•		
Silicon	ppm	ASTM D5185m	>20	2		
Potassium	ppm	ASTM D5185m	>20	1 NEG		
Water		WC Method	>0.1	NEG		
Particles >4µm Particles >6µm		ASTM D7647 ASTM D7647	>5000 >1300	2686		
Particles >14µm		ASTM D7647 ASTM D7647	>160	▲ 2000 ▲ 353		
Particles >21µm		ASTM D7647 ASTM D7647	>40	▲ 353 ▲ 88		
Particles >38µm		ASTM D7647	>10	3		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 20/19/16		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORE		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water		*Visual	>0.1	NEG		
	Jour					
Sodium	ppm	ASTM D5185m		1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m	87	99		
Phosphorus	ppm	ASTM D5185m	727	670		
Zinc	ppm	ASTM D5185m	900	776		
Sulfur	ppm	ASTM D5185m	1500	1576		
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.68		
Visc @ 40°C	cSt	ASTM D445	65	52.8		





Submitted By: TECHNICIAN ACCOUNT

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