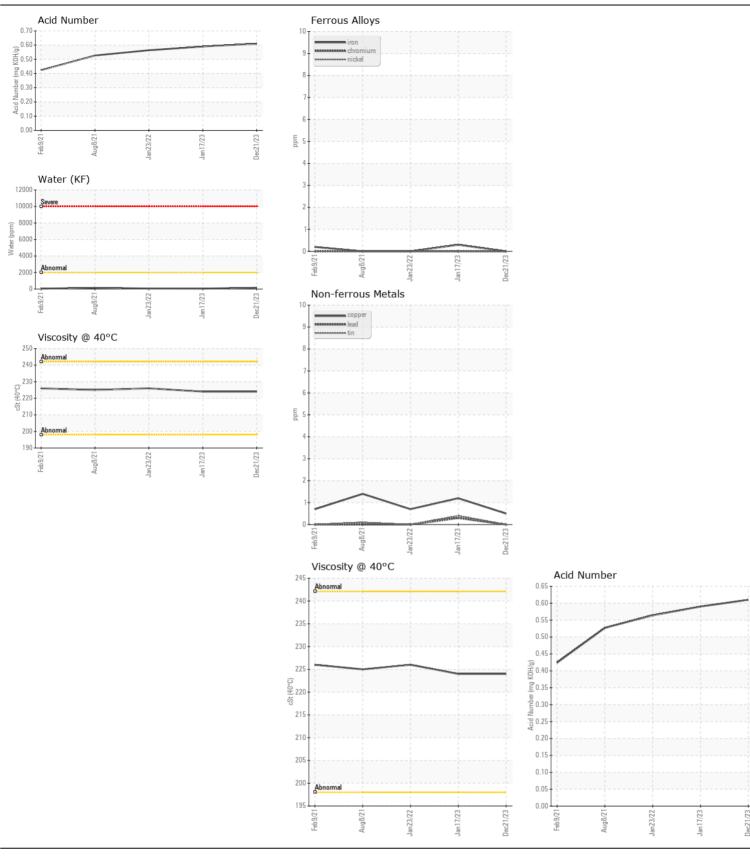
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

PLASMEC COOLER (S/N 8403204)

Component Gearbox

{not provided} (12 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		RP0028974	RP0020825	RP0016196
	Sample Date		Client Info		21 Dec 2023	17 Jan 2023	23 Jan 2022
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	Not Changd
	Filter Changed		Client Info		N/A	N/A	Not Changd
	Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>200	0	<1	0
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	0	0	0
	Nickel	ppm	ASTM D5185m	>15	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	<1
	Aluminum	ppm	ASTM D5185m	>25	0	0	0
	Lead	ppm	ASTM D5185m	>100	0	<1	0
	Copper	ppm	ASTM D5185m	>200	<1	1	<1
	Tin	ppm	ASTM D5185m	>25	0	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	0	<1	<1
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m	>20	0	0	<1
	Water	%	ASTM D6304	>0.2	0.015	0.005	0.006
	ppm Water	ppm	ASTM D6304	>2000	155	56.1	66.2
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	<1
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	<1
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	<1
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m		<1	0	<1
	Calcium	ppm	ASTM D5185m		0	0	<1
	Phosphorus	ppm	ASTM D5185m		1919	1972	1603
	Zinc	ppm	ASTM D5185m		0	4	0
	Acid Number (AN)	0 0			0.61	0.59	0.564
	Visc @ 40°C	cSt	ASTM D445		224	224	226







Certificate L2367

Laboratory

Sample No. Lab Number **Unique Number**

: RP0028974 : 06055941 : 10821890

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 09 Jan 2024

Diagnosed : 10 Jan 2024 Diagnostician : Don Baldridge

Test Package : PLANT (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WESTLAKE CHEMICAL - WESTFIELD

44 GREIF WAY WESTFIELD, MA US 01085

Contact: MICHAEL WINN michael_winn@westlake.net T: (413)485-0161

F: