



PERFORMANCE
UNDER
PRESSURE

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
MILACRON EXT 2 (S/N E10TPAA150012)

Component
Gearbox

Fluid
CASTROL CIP (95 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0028977	RP0028997	RP0020830
Sample Date		Client Info		21 Dec 2023	28 Jun 2023	17 Jan 2023
Machine Age	hrs	Client Info		65886	63989	62718
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	3	4	3
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	1	2	2
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

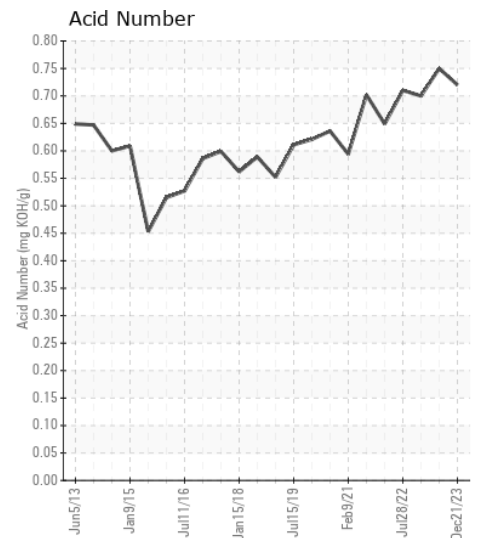
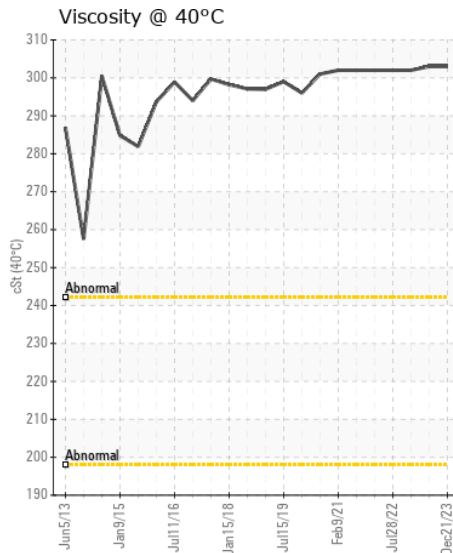
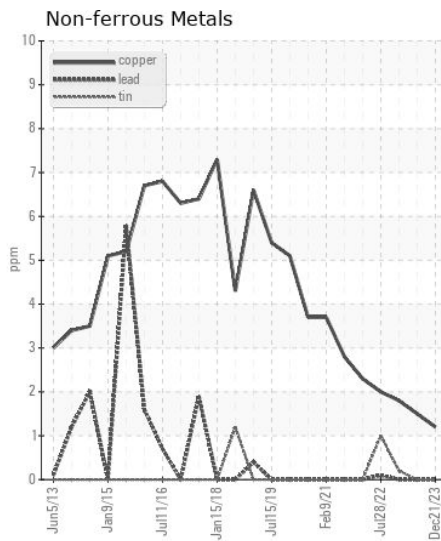
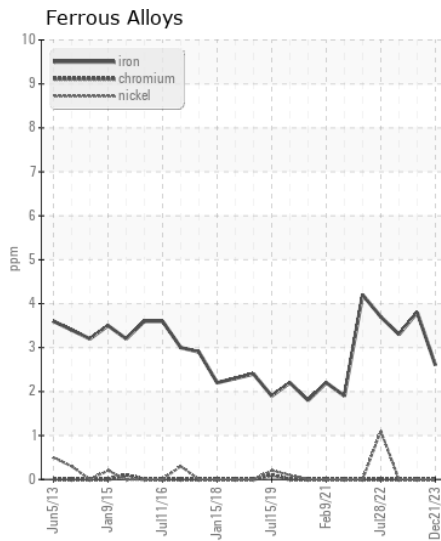
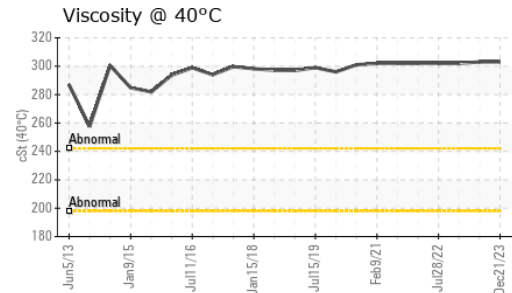
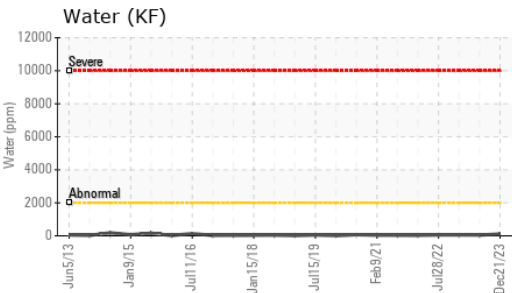
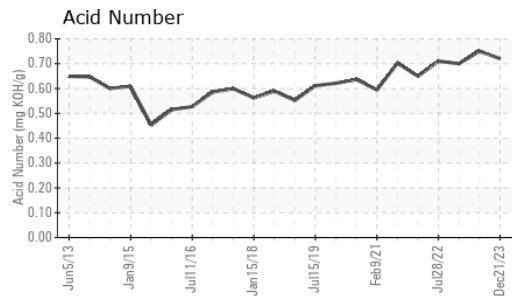
The water content is negligible. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>0.2	0.010	0.004	0.005
ppm Water	ppm	ASTM D6304	>2000	109	46.6	52.5
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		22	27	25
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	32	0
Phosphorus	ppm	ASTM D5185m		329	401	349
Zinc	ppm	ASTM D5185m		27	47	25
Acid Number (AN)	mg KOH/g	ASTM D8045		0.72	0.75	0.70
Visc @ 40°C	cSt	ASTM D445		303	303	302



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0028977 **Received** : 09 Jan 2024
Lab Number : 06055949 **Diagnosed** : 10 Jan 2024
Unique Number : 10821898 **Diagnostician** : Wes Davis
Test Package : PLANT (Additional Tests: KF)

WESTLAKE CHEMICAL - WESTFIELD
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 WESTFIELD, MA
 US 01085
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)