**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL ABNORMAL NORMAL** 

**RIG 251 R251-DW** 

Component **Gearbox** 

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
LOOMINICITOR	Sample Number	2 3	Client Info		KL0013952		
No corrective action is recommended at this time. Resample at the	Sample Date		Client Info		03 Jan 2024		
next service interval to monitor.	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>200	4		
A.U	Chromium	ppm	ASTM D5185m	>10	0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	<1		
	Lead	ppm	ASTM D5185m	>50	0		
	Copper	ppm	ASTM D5185m	>200	0		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		4		
There is a moderate amount of particulates present in the oil. There is	Potassium	ppm	ASTM D5185m		1		
a light concentration of water present in the oil.	Water	%	ASTM D6304	>0.2	<u> </u>		
a light concentration of water present in the oil.	ppm Water	ppm	ASTM D6304		<u> </u>		
	Particles >4µm		ASTM D7647		2401		
	Particles >6µm		ASTM D7647	>1300	<b>1308</b>		
	Particles >14μm		ASTM D7647		<b>223</b>		
	Particles >21μm		ASTM D7647	>40	<b>A</b> 75		
	Particles >38μm		ASTM D7647		<b>12</b>		
	Particles >71μm		ASTM D7647	>3	1		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>18/18/15</b>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	0.2%		
THID CONDITION	Codius		ACTM DE10E				
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0		
suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		3		
	Phosphorus	ppm	ASTM D5185m		690		
	Zinc	ppm	ASTM D5185m		0		
	Sulfur	ppm	ASTM D5185m		1090		
	Acid Number (AN)	mg KOH/g	ASTM D8045		2.03		
	Visc @ 40°C	cSt	ASTM D445		213		

Contact/Location: RICKY MATA - PATMIDTX





Certificate L2367

**Unique Number** 

Laboratory Sample No. Lab Number

: 06056636 : 10822585

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : KL0013952 Diagnosed

: 10 Jan 2024 : 16 Jan 2024 Diagnostician : Jonathan Hester

Test Package : MOB 2 ( Additional Tests: KF, PrtCount ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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