



Built for a lifetime™

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
KAESER AS 30 7436146 (S/N 1598)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KCPA011483	KCPA002343	KCP45931
Sample Date		Client Info		20 Dec 2023	23 Jun 2023	22 Nov 2022
Machine Age	hrs	Client Info		23968	19649	15617
Oil Age	hrs	Client Info		0	0	4507
Filter Age	hrs	Client Info		0	0	4507
Oil Changed		Client Info		N/A	N/A	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	<1	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	3	2	6
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

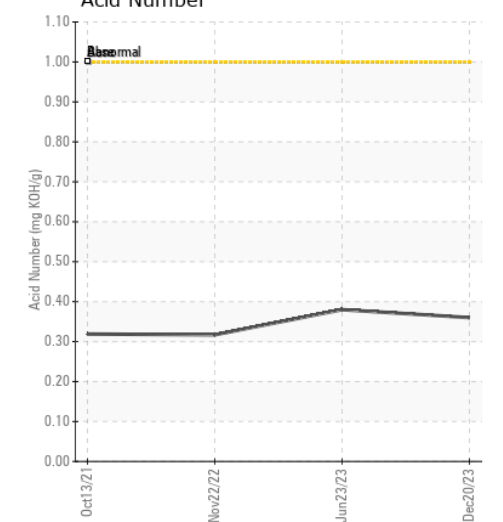
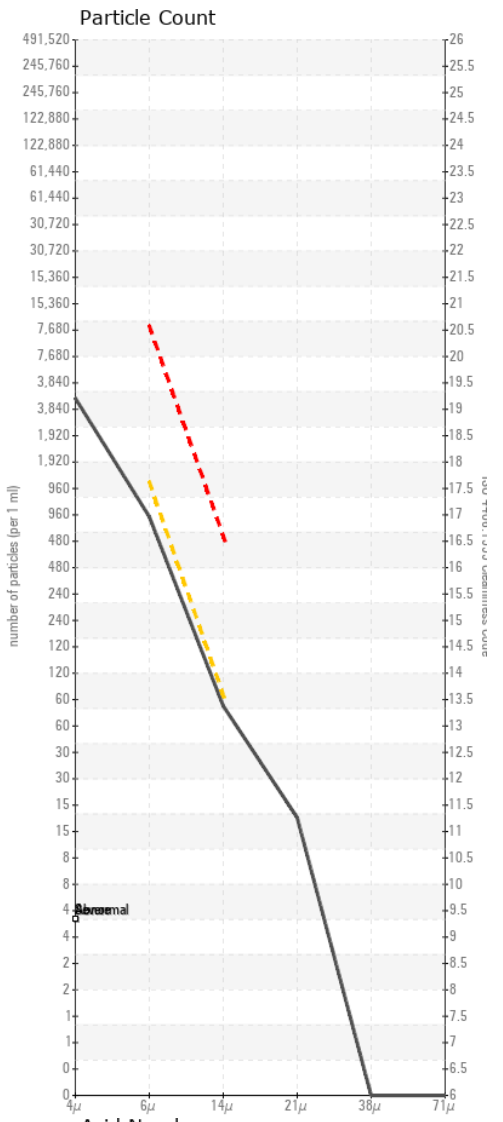
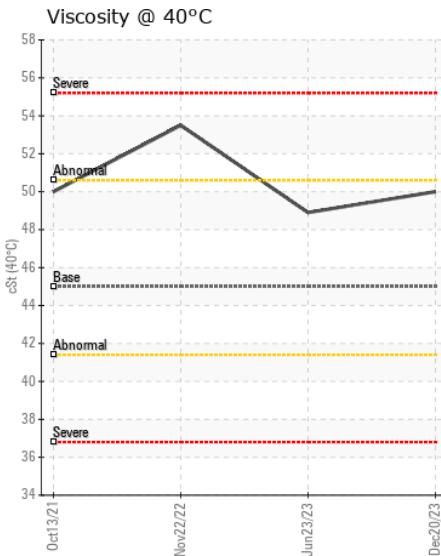
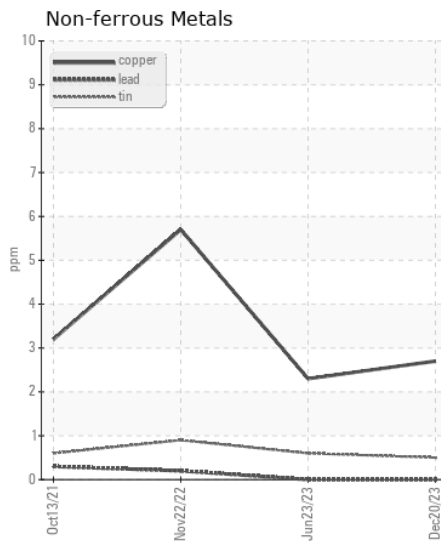
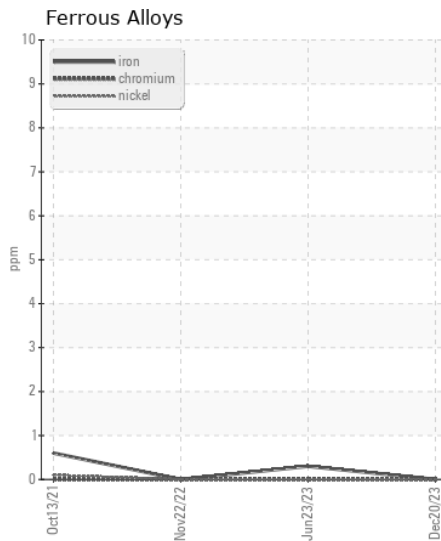
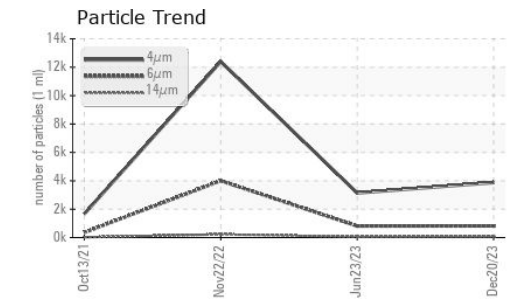
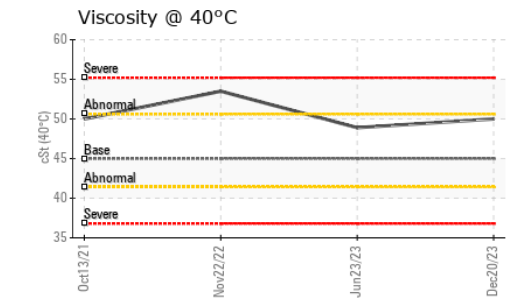
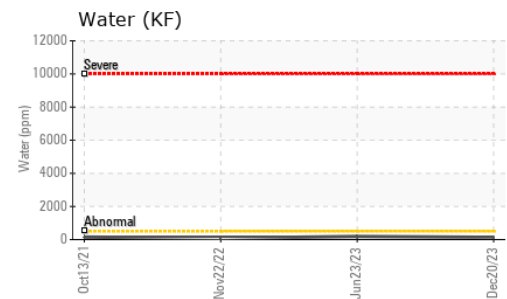
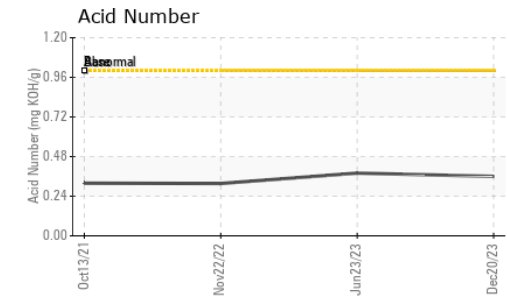
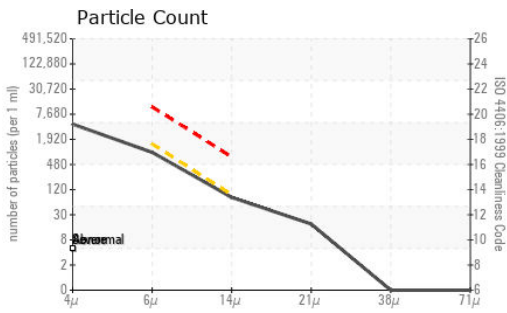
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	1	1	0
Potassium	ppm	ASTM D5185m	>20	2	2	2
Water	%	ASTM D6304	>0.05	0.013	0.019	0.007
ppm Water	ppm	ASTM D6304	>500	132	193.7	77.7
Particles >4µm		ASTM D7647		3873	3142	12391
Particles >6µm		ASTM D7647	>1300	822	815	▲ 4002
Particles >14µm		ASTM D7647	>80	69	49	▲ 225
Particles >21µm		ASTM D7647	>20	16	12	▲ 50
Particles >38µm		ASTM D7647	>4	0	1	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	:-/17/13	19/17/13	19/17/13	▲ 21/19/15
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		8	6	3
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	0	16	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	100	35	36	17
Calcium	ppm	ASTM D5185m	0	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	4	1	2
Zinc	ppm	ASTM D5185m	0	0	8	6
Sulfur	ppm	ASTM D5185m	23500	19036	20852	26503
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.36	0.38	0.317
Visc @ 40°C	cSt	ASTM D445	45	50.0	48.9	▲ 53.5



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA011483 **Received** : 10 Jan 2024
Lab Number : 06056698 **Tested** : 11 Jan 2024
Unique Number : 10822647 **Diagnosed** : 11 Jan 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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