

PALEXTRA 44 Machine Id SULLIVAN PALATEK 1806060001 - GRAND FORKS REGIONAL WATER TREATMENT Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06056804		
	Sample Date		Client Info		02 Jan 2024		
	Machine Age	hrs	Client Info		16395		
	Oil Age	hrs	Client Info		6300		
	Filter Age	hrs	Client Info		2500		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>50	0		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		36		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	2		
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m	>20	0		
	Water		WC Method	>0.1	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m	0	0		
suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m	0.4	0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m	689	615		
	Zinc	ppm	ASTM D5185m	0	16		
		ppm ppm	ASTM D5185m ASTM D5185m		16 418		

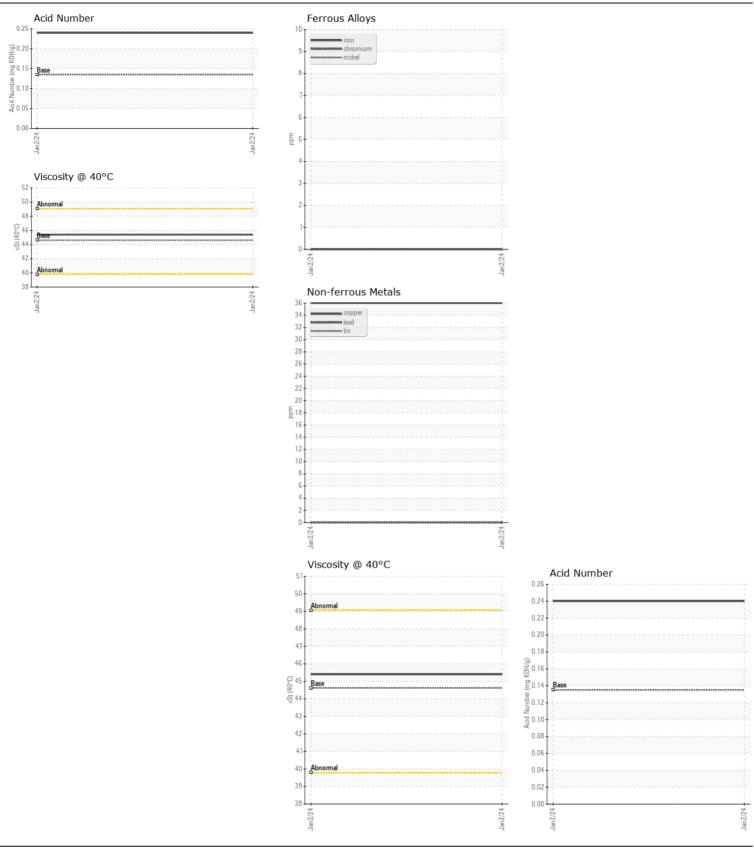
Acid Number (AN) mg KOH/g ASTM D8045 0.135

Visc @ 40°C cSt ASTM D445 44.62

Contact/Location: DALE K - UCJEMWES

0.24

45.4





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