



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
FOOD GRADE 32
Machine Id
PALATEK 1406020002 - SUNBUTTER
Component
Compressor

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06056805	UCS05879627	UCS05752244
Sample Date		Client Info		29 Dec 2023	16 Jun 2023	19 Dec 2022
Machine Age	hrs	Client Info		57882	54289	50955
Oil Age	hrs	Client Info		3000	3000	3000
Filter Age	hrs	Client Info		3000	3000	3000
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	4	42	14
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	2	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

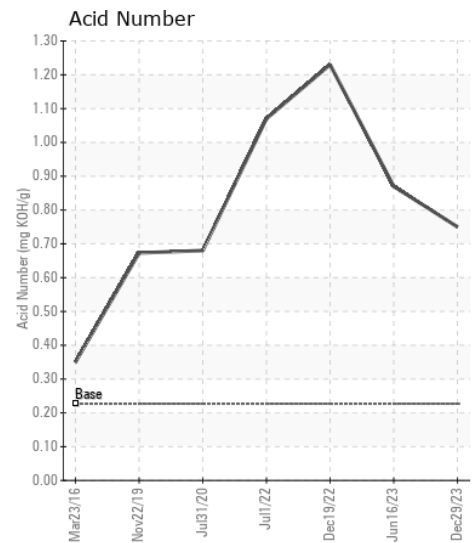
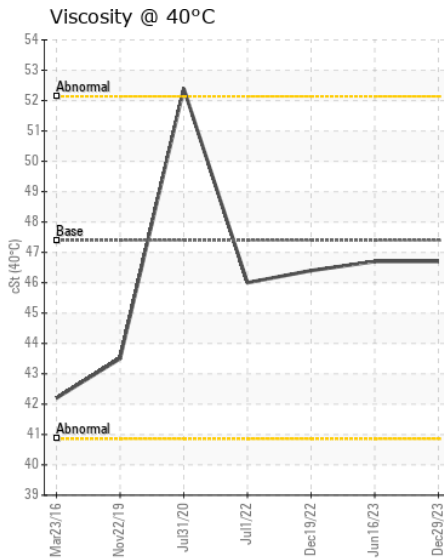
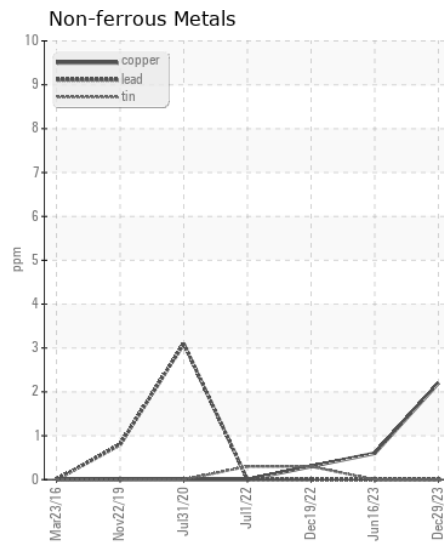
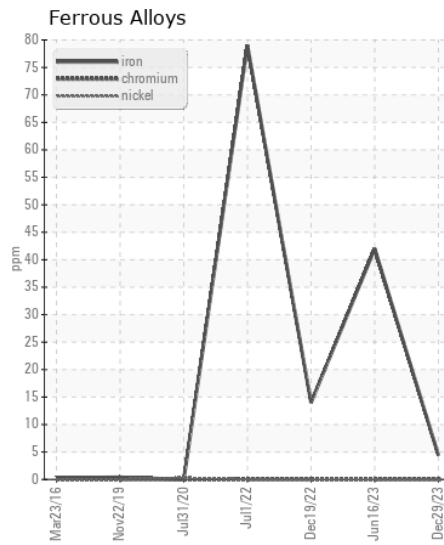
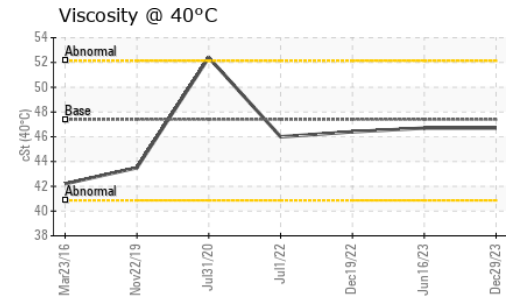
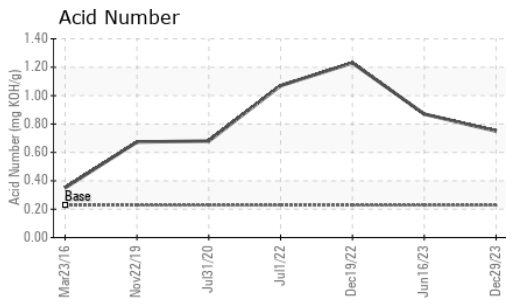
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>25	0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	MODER	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	<1
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	1416	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1	0
Magnesium	ppm	ASTM D5185m	0	0	0	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m	2	360	319	301
Zinc	ppm	ASTM D5185m	0	14	0	14
Sulfur	ppm	ASTM D5185m	570	987	1064	707
Acid Number (AN)	mg KOH/g	ASTM D8045	0.227	0.75	0.87	1.23
Visc @ 40°C	cSt	ASTM D445	47.4	46.7	46.7	46.4



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06056805 **Received** : 10 Jan 2024
Lab Number : 06056805 **Diagnosed** : 11 Jan 2024
Unique Number : 10822754 **Diagnostician** : Don Baldrige
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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