

Area **RYAN EASON [7716899]** Machine Id **VOLVO PENTA 128020042568 - INBOARD**

Component Starboard Gearbox

{not provided} (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

Aluminum and copper ppm levels are severe.

CONTAMINATION

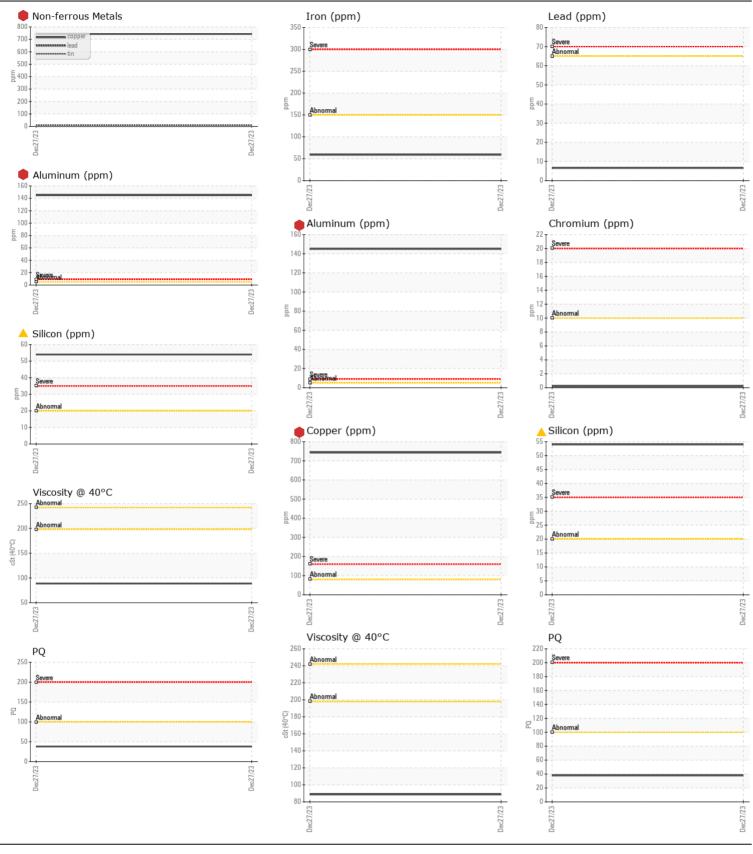
Elemental level of silicon (Si) above normal indicating ingress of seal material.

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA050662		
Sample Date		Client Info		27 Dec 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
PQ		ASTM D8184		38		
Iron	ppm	ASTM D5185m	>150	59		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	2		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>5	1 45		
Lead	ppm	ASTM D5185m	>65	7		
Copper	ppm	ASTM D5185m	>80	7 43		
Tin	ppm	ASTM D5185m	>8	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	5 4		
Potassium	ppm	ASTM D5185m	>20	1		
Water	ppm	WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		474		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		60		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		37		
Calcium	ppm	ASTM D5185m		3542		
Phosphorus	ppm	ASTM D5185m		1132		
Zinc	ppm	ASTM D5185m		1315		
Sulfur	ppm	ASTM D5185m		5886		
Visc @ 40°C	cSt	ASTM D445		88.7		

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