WEAR CONTAMINATION FLUID CONDITION

NORMAL SEVERE NORMAL



[436205 STONE PLUS] Wachine Id VOLVO L35G 03420312

Front Axle

GEAR OIL SAE 80W140 (--- GAL)

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We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP429433	VCP287505	
Sample Date		Client Info		05 Jan 2024	10 Jun 2021	
Machine Age	hrs	Client Info		5015	3184	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Filter Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	ABNORMAL	
Iron	ppm	ASTM D5185m	>500	157	175	
Chromium	ppm	ASTM D5185m	>20	2	2	
Nickel	ppm	ASTM D5185m	>10	0	<1	
Titonium	nnm	ACTM DE195m		0	-1	

WEAR

All component wear rates are normal.

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Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>30	2	<1	
Lead	ppm	ASTM D5185m	>50	0	<1	
Copper	ppm	ASTM D5185m	>120	<1	<1	
Tin	ppm	ASTM D5185m	>20	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	MODER	
N/ II		43.77			NIONE	

CONTAMINATION

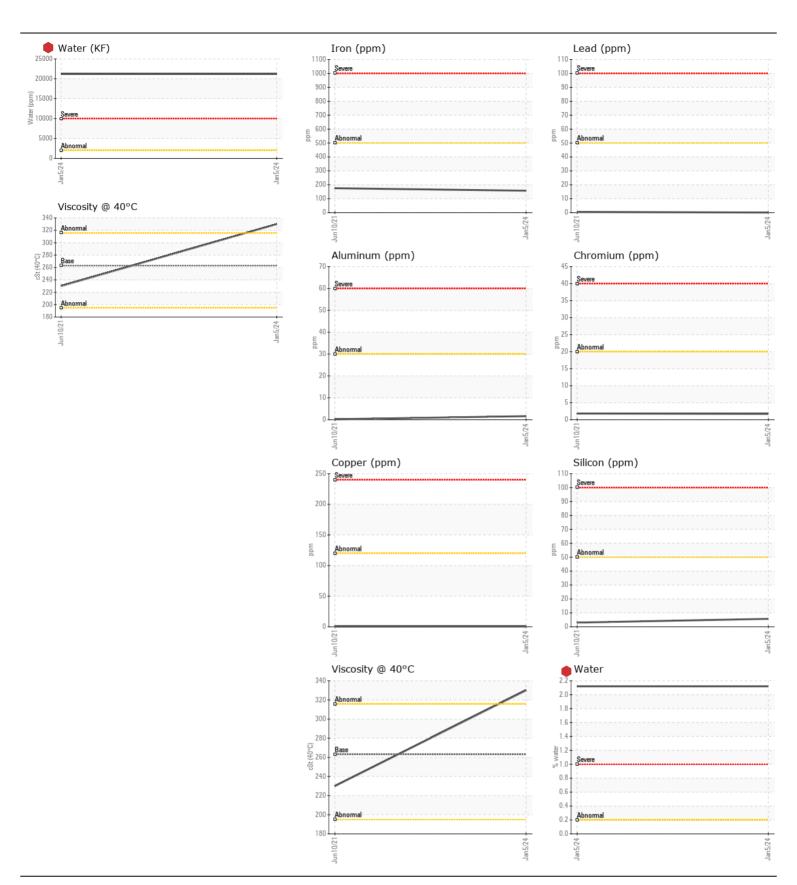
Appearance is unacceptable There is a high concentration of water present in the oil.

Silicon	ppm	ASTM D5185m	>50	6		3	
Potassium	ppm	ASTM D5185m	>20	<1		1	
Water	%	ASTM D6304	>0.2	2.12			
ppm Water	ppm	ASTM D6304	>2000	21200			
Silt	scalar	*Visual	NONE	NONE		NONE	
Debris	scalar	*Visual	NONE	NONE	A	MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE		NONE	
Appearance	scalar	*Visual	NORML	NORML		NORML	
Odor	scalar	*Visual	NORML	NORML		NORML	
Emulsified Water	scalar	*Visual	>0.2	• 0.2%		NEG	
0 15		AOTM DEADE					

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Odor	Scalar	visuai	NORIVIL	NORML	NORIVIL	
Emulsified Water	scalar	*Visual	>0.2	• 0.2%	NEG	
Sodium	ppm	ASTM D5185m		35	0	
Boron	ppm	ASTM D5185m	400	167	18	
Barium	ppm	ASTM D5185m	200	0	0	
Molybdenum	ppm	ASTM D5185m	12	0	1	
Manganese	ppm	ASTM D5185m		1	2	
Magnesium	ppm	ASTM D5185m	12	4	10	
Calcium	ppm	ASTM D5185m	150	20	30	
Phosphorus	ppm	ASTM D5185m	1650	1017	651	
Zinc	ppm	ASTM D5185m	125	3	20	
Sulfur	ppm	ASTM D5185m	22500	34051	17681	
Visc @ 40°C	cSt	ASTM D445	263	330	230	





Certificate L2367

Report Id: VOLVO0092 [WUSCAR] 06056984 (Generated: 01/11/2024 16:12:30) Rev: 1

Laboratory Sample No. Lab Number

Unique Number

: VCP429433 : 06056984 : 10822933

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved

: 10 Jan 2024 Diagnosed

: 11 Jan 2024

Diagnostician : Sean Felton

Test Package : MOB 1 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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