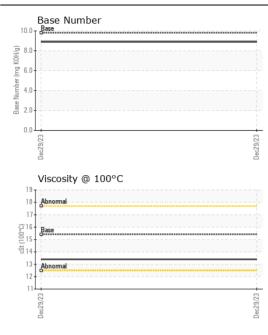


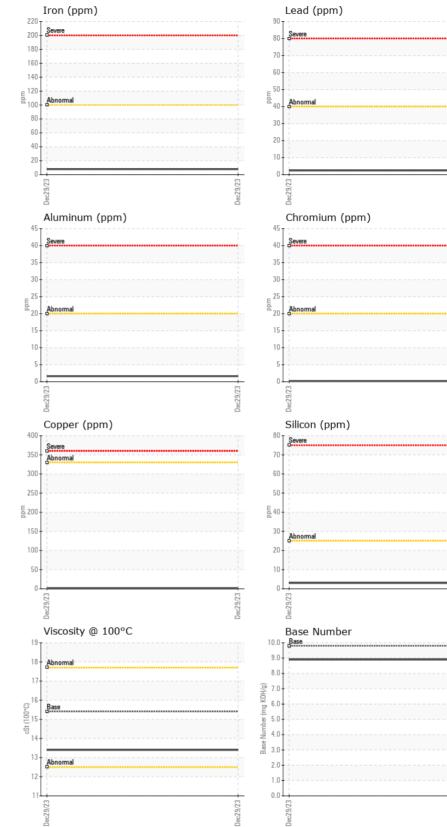
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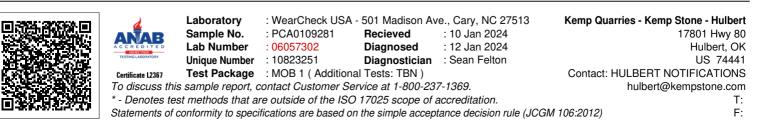
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## Machine Id **5970** Component **Diesel Engine** Fluid **PETRO CANADA DURON SHP 15W40 (--- GAL)**

| RECOMMENDATION                                                                                                                            | Test             | UOM      | Method      | Limit/Abn | Current     | History1 | History2 |
|-------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|-------------|-----------|-------------|----------|----------|
| Resample at the next service interval to monitor. ( Customer Sample Comment: Changed fluid and filters )                                  | Sample Number    |          | Client Info |           | PCA0109281  |          |          |
|                                                                                                                                           | Sample Date      |          | Client Info |           | 29 Dec 2023 |          |          |
|                                                                                                                                           | Machine Age      | hrs      | Client Info |           | 12769       |          |          |
|                                                                                                                                           | Oil Age          | hrs      | Client Info |           | 12769       |          |          |
|                                                                                                                                           | Filter Age       | hrs      | Client Info |           | 0           |          |          |
|                                                                                                                                           | Oil Changed      |          | Client Info |           | Changed     |          |          |
|                                                                                                                                           | Filter Changed   |          | Client Info |           | Changed     |          |          |
|                                                                                                                                           | Sample Status    |          |             |           | NORMAL      |          |          |
| WEAR                                                                                                                                      | Iron             | ppm      | ASTM D5185m | >100      | 8           |          |          |
|                                                                                                                                           | Chromium         | ppm      | ASTM D5185m | >20       | <1          |          |          |
| All component wear rates are normal.                                                                                                      | Nickel           | ppm      | ASTM D5185m | >4        | 0           |          |          |
|                                                                                                                                           | Titanium         | ppm      | ASTM D5185m |           | 0           |          |          |
|                                                                                                                                           | Silver           | ppm      | ASTM D5185m | >3        | 0           |          |          |
|                                                                                                                                           | Aluminum         | ppm      | ASTM D5185m | >20       | 2           |          |          |
|                                                                                                                                           | Lead             | ppm      | ASTM D5185m | >40       | 2           |          |          |
|                                                                                                                                           | Copper           | ppm      | ASTM D5185m | >330      | <1          |          |          |
|                                                                                                                                           | Tin              | ppm      | ASTM D5185m | >15       | 0           |          |          |
|                                                                                                                                           | Vanadium         | ppm      | ASTM D5185m |           | 0           |          |          |
|                                                                                                                                           | White Metal      | scalar   | *Visual     | NONE      | NONE        |          |          |
|                                                                                                                                           | Yellow Metal     | scalar   | *Visual     | NONE      | NONE        |          |          |
|                                                                                                                                           |                  |          |             |           |             |          |          |
| CONTAMINATION                                                                                                                             | Silicon          | ppm      | ASTM D5185m |           | 3           |          |          |
| There is no indication of any contamination in the oil.                                                                                   | Potassium        | ppm      | ASTM D5185m |           | 1           |          |          |
|                                                                                                                                           | Fuel             |          | WC Method   | >2.0      | <1.0        |          |          |
|                                                                                                                                           | Water            |          | WC Method   | >0.2      | NEG         |          |          |
|                                                                                                                                           | Glycol           |          | WC Method   |           | NEG         |          |          |
|                                                                                                                                           | Soot %           | %        | *ASTM D7844 |           | 0.1         |          |          |
|                                                                                                                                           | Nitration        | Abs/cm   | *ASTM D7624 |           | 5.7         |          |          |
|                                                                                                                                           | Sulfation        | Abs/.1mm | *ASTM D7415 |           | 17.6        |          |          |
|                                                                                                                                           | Silt             | scalar   | *Visual     | NONE      | NONE        |          |          |
|                                                                                                                                           | Debris           | scalar   | *Visual     | NONE      | NONE        |          |          |
|                                                                                                                                           | Sand/Dirt        | scalar   | *Visual     | NONE      | NONE        |          |          |
|                                                                                                                                           | Appearance       | scalar   | *Visual     | NORML     | NORML       |          |          |
|                                                                                                                                           | Odor             | scalar   | *Visual     | NORML     | NORML       |          |          |
|                                                                                                                                           | Emulsified Water | scalar   | *Visual     | >0.2      | NEG         |          |          |
| FLUID CONDITION                                                                                                                           | Sodium           | ppm      | ASTM D5185m |           | 2           |          |          |
|                                                                                                                                           | Boron            | ppm      | ASTM D5185m | 0         | 2           |          |          |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium           | ppm      | ASTM D5185m |           | 0           |          |          |
|                                                                                                                                           | Molybdenum       | ppm      | ASTM D5185m | 60        | 61          |          |          |
|                                                                                                                                           | Manganese        | ppm      | ASTM D5185m | 0         | 0           |          |          |
|                                                                                                                                           | Magnesium        | ppm      | ASTM D5185m | 1010      | 980         |          |          |
|                                                                                                                                           | Calcium          | ppm      | ASTM D5185m |           | 1099        |          |          |
|                                                                                                                                           | Phosphorus       | ppm      | ASTM D5185m | 1150      | 1044        |          |          |
|                                                                                                                                           | Zinc             | ppm      | ASTM D5185m |           | 1226        |          |          |
|                                                                                                                                           | Sulfur           | ppm      | ASTM D5185m |           | 3458        |          |          |
|                                                                                                                                           | Oxidation        | Abs/.1mm | *ASTM D7414 |           | 13.6        |          |          |
|                                                                                                                                           | Base Number (BN) | mg KOH/g | ASTM D2896  | 9.8       | 8.9         |          |          |
|                                                                                                                                           | Visc @ 100°C     | cSt      | ASTM D445   |           | 13.4        |          |          |







Dec29/2: