



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
VOLVO A25C 1012 (S/N 61498)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CL0005050	CL0003913	CL0003481
Sample Date		Client Info		04 Jan 2024	16 Jan 2023	12 Aug 2022
Machine Age	hrs	Client Info		19000	18395	18127
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changed	Not Changed	Not Changed
Filter Changed		Client Info		Changed	Not Changed	Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	4	4	6
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	1	2
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>150	3	2	2
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

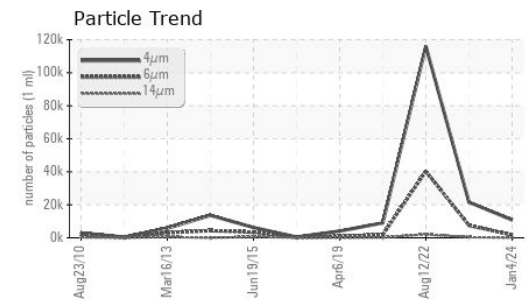
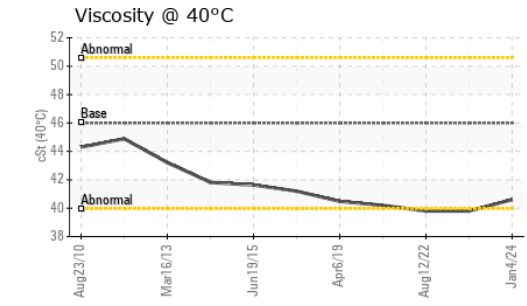
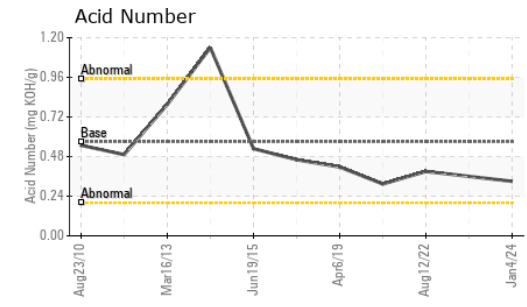
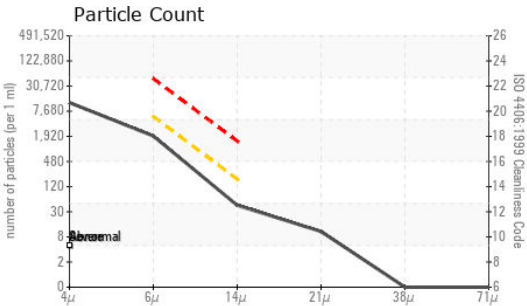
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	4	5	4
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		10766	21612	116009
Particles >6µm		ASTM D7647	>5000	1712	▲ 7548	▲ 40299
Particles >14µm		ASTM D7647	>160	38	▲ 378	▲ 2044
Particles >21µm		ASTM D7647	>40	9	▲ 47	▲ 133
Particles >38µm		ASTM D7647	>10	0	0	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>-/19/14	21/18/12	▲ 22/20/16	▲ 24/23/18
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	0
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	<1	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	25	3	2	<1
Calcium	ppm	ASTM D5185m	200	319	351	340
Phosphorus	ppm	ASTM D5185m	300	387	343	338
Zinc	ppm	ASTM D5185m	370	421	436	420
Sulfur	ppm	ASTM D5185m	2500	2752	2612	2459
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.33	0.36	0.39
Visc @ 40°C	cSt	ASTM D445	46	40.6	39.8	39.8



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : CL0005050 **Received** : 10 Jan 2024
Lab Number : 06057333 **Diagnosed** : 11 Jan 2024
Unique Number : 10823282 **Diagnostician** : Wes Davis
Test Package : CONST

PURCELL CONSTRUCTION
 3100 HIGH RIDGE RD
 CHARLOTTE, NC
 US 28270
 Contact: BEN MILKE
 ben@purcellconst.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)