



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
141701 - CLOSING
Component
Distribution Gear
Fluid
LIEBHERR GEAR HYPOID 90 EP (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LM0000447	LM0000376	LM05962537
Sample Date		Client Info		03 Jan 2024	06 Nov 2023	19 Sep 2023
Machine Age	hrs	Client Info		10943	0	9916
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>300	6	5	7
Chromium	ppm	ASTM D5185m	>3	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	2	0	0
Lead	ppm	ASTM D5185m	>60	0	0	0
Copper	ppm	ASTM D5185m	>35	1	<1	<1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

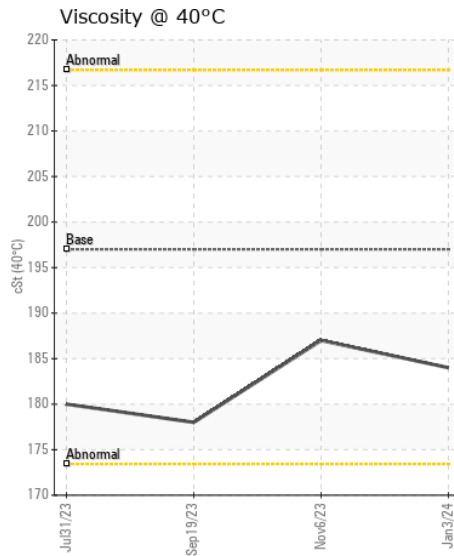
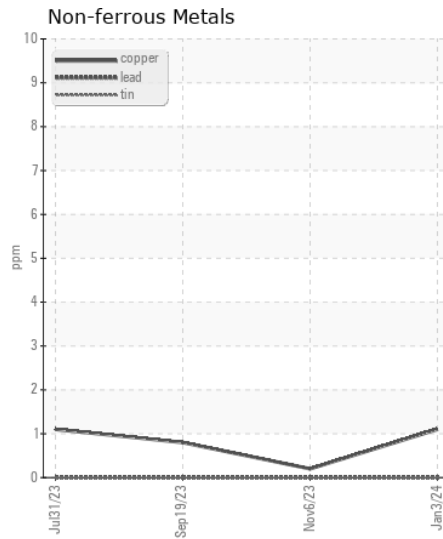
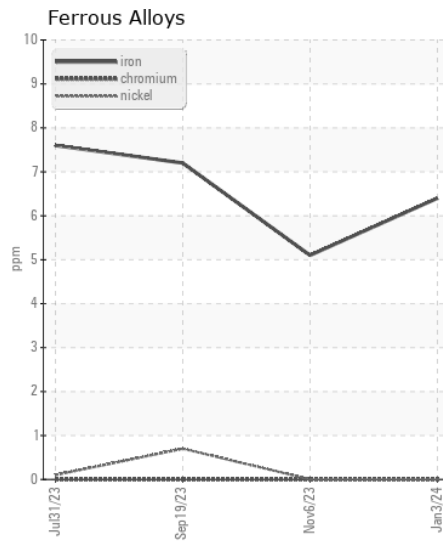
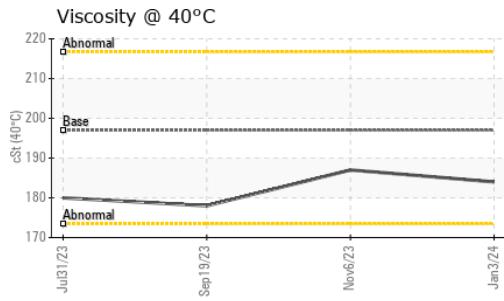
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	2	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		2	6	<1
Calcium	ppm	ASTM D5185m		27	16	8
Phosphorus	ppm	ASTM D5185m		1124	1027	1134
Zinc	ppm	ASTM D5185m		2	20	18
Sulfur	ppm	ASTM D5185m		27099	24529	27913
Visc @ 40°C	cSt	ASTM D445	197	184	187	178



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LM0000447
Lab Number : 06057485
Unique Number : 10823434
Test Package : CONST

Received : 10 Jan 2024
Diagnosed : 11 Jan 2024
Diagnostician : Angela Borella

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)