WEAR CONTAMINATION FLUID CONDITION

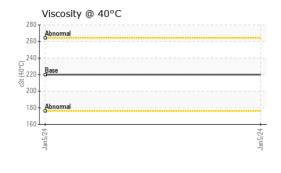
NORMAL NORMAL

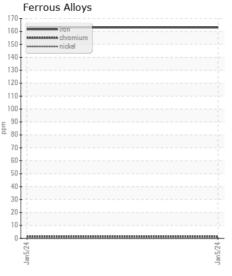
Machine Id

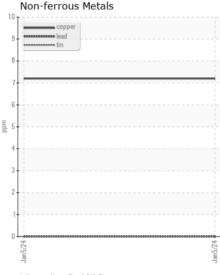
## LIEBHERR CR6611

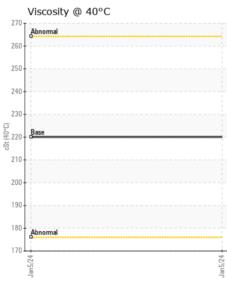
Front Right Final Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0873276		
	Sample Date		Client Info		05 Jan 2024		
	Machine Age	hrs	Client Info		13889		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>500	163		
	Chromium	ppm	ASTM D5185m		1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	>10	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	2		
	Lead	ppm	ASTM D5185m	>25	0		
	Copper	ppm	ASTM D5185m		7		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	>10	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
			Viouai	NONL	·····		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	12		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	1		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	<b>Emulsified Water</b>	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	nnm	ASTM D5185m		0		
	Boron	ppm	ASTM D5185m	50	5		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m	10	<1		
	Magnesium	ppm	ASTM D5185m	50	2		
	Calcium	ppm	ASTM D5185m		18		
	Phosphorus	ppm	ASTM D5185m		428		
	Zinc	ppm	ASTM D5185m		15		
	Sulfur	ppm	ASTM D5185m		5607		
	Visc @ 40°C	cSt	ASTM D3163111		220		
	V130 @ 40 O	COL	AUTIVI D440	220		-	











Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10823462

: WC0873276 : 06057513 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 10 Jan 2024 : 11 Jan 2024 Diagnosed Diagnostician : Wes Davis

**BUCKNER HEAVY LIFT** 4732 NC 54 EAST GRAHAM, NC US 27253-9215

Contact: MICHAEL LAWSON michaell@bucknercompanies.com

T: (336)376-8888 F: (336)376-4090

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)