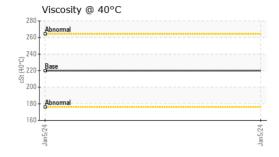
WEAR CONTAMINATION **FLUID CONDITION** **NORMAL NORMAL NORMAL**

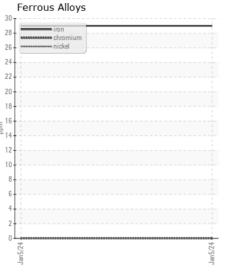
LIEBHERR CR6611

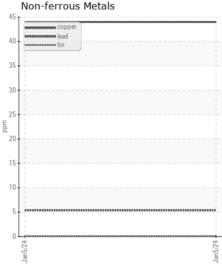
Component Front Left Final Drive

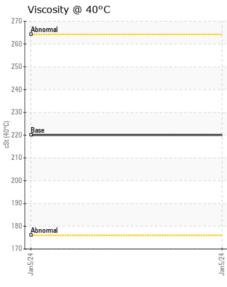
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GEAR OIL ISO 220 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample	Sample Number		Client Info		WC0867457		
at the next service interval to monitor.	Sample Date		Client Info		05 Jan 2024		
	Machine Age	hrs	Client Info		13889		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
A/C A D							
WEAR	Iron	ppm	ASTM D5185m		29		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	2		
	Lead	ppm	ASTM D5185m	>25	5		
	Copper	ppm	ASTM D5185m		44		
	Tin	ppm	ASTM D5185m	>10	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	MODER		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	10		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2		
,	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	nnm	ASTM D5185m				
	Boron	ppm	ASTM D5185m	50	0 8		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m	10	0		
	Magnesium	ppm	ASTM D5185m	50	<1		
	Calcium	ppm	ASTM D5185m		6		
	Phosphorus	ppm	ASTM D5185m		485		
	Zinc		ASTM D5185m		465		
	Sulfur	ppm	ASTM D5185m		6070		
	Visc @ 40°C	ppm	ASTM D3163III	12500 220	220		
	V150 @ 40°0	cSt	MOTIVI D445	220	220		











Certificate L2367

Laboratory Sample No. Lab Number

: WC0867457 : 06057516 Unique Number : 10823465 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 10 Jan 2024 Diagnosed Diagnostician : Sean Felton

: 12 Jan 2024

4732 NC 54 EAST GRAHAM, NC US 27253-9215 Contact: MICHAEL LAWSON

BUCKNER HEAVY LIFT

michaell@bucknercompanies.com T: (336)376-8888

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (336)376-4090