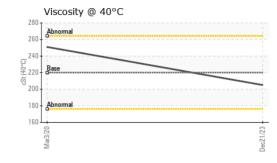
WEAR CONTAMINATION **FLUID CONDITION**

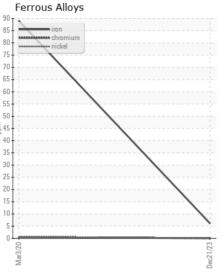
NORMAL NORMAL NORMAL

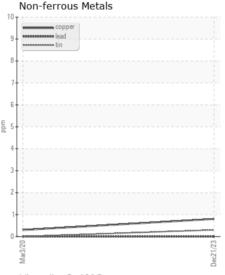
Machine Id CR-6604

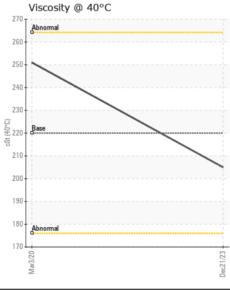
Component Right Swing Drive

	T	11014	NA-AL-	1397A1	(a	118-4- 4	115-4
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0867406	WC0423072	
	Sample Date		Client Info		21 Dec 2023	03 Mar 2020	
	Machine Age	hrs	Client Info		14914	11985	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	N/A	
	Filter Changed		Client Info		Changed NORMAL	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>400	6	89	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	<1	
	Nickel	ppm	ASTM D5185m	>10	<1	<1	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	2	1	
	Lead	ppm	ASTM D5185m	>50	0	0	
	Copper	ppm	ASTM D5185m	>200	<1	<1	
	Tin	ppm	ASTM D5185m	>10	<1	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	nnm	ASTM D5185m	>50	4	A	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		1	4 6	
	Water	ppm	WC Method	>0.2	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	2	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	50	33	3	
	Barium	ppm	ASTM D5185m	15	0	0	
	Molybdenum	ppm	ASTM D5185m	15	0	<1	
	Manganese	ppm	ASTM D5185m		0	2	
	Magnesium	ppm	ASTM D5185m		1	0	
	Calcium	ppm	ASTM D5185m		5	12	
	Phosphorus	ppm	ASTM D5185m		318	321	
	Zinc	ppm	ASTM D5185m		0	22	
	Sulfur	ppm	ASTM D5185m		13076	9120	
	Visc @ 40°C	cSt	ASTM D445	220	205	251	













Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10823468

Test Package : CONST

: WC0867406 : 06057519

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 10 Jan 2024 : 11 Jan 2024 Diagnosed Diagnostician : Wes Davis

US 27253-9215 Contact: MICHAEL LAWSON michaell@bucknercompanies.com

BUCKNER HEAVY LIFT

4732 NC 54 EAST

GRAHAM, NC

T: (336)376-8888 F: (336)376-4090

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)