



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LIEBHERR CR6611
Component
1 Swing Drive
Fluid
GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

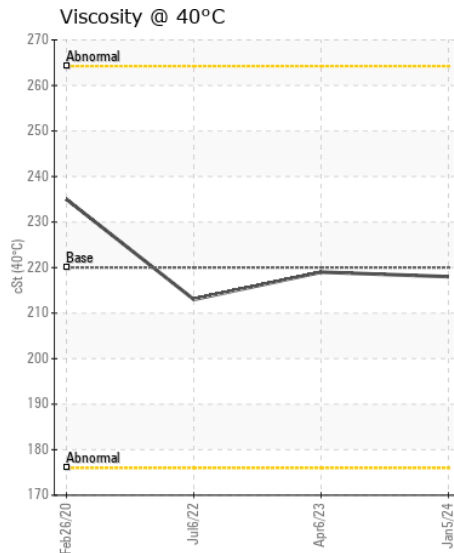
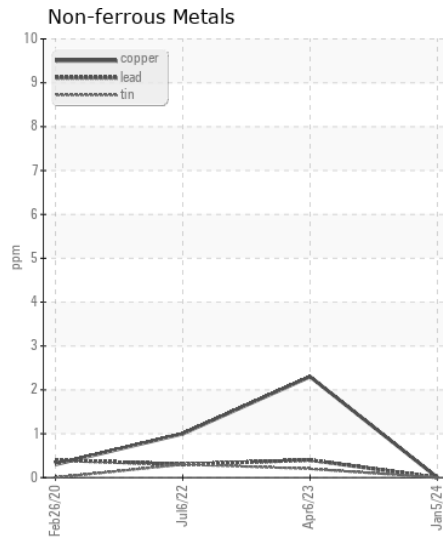
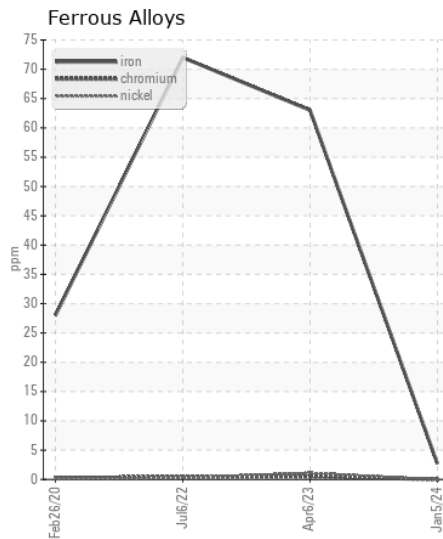
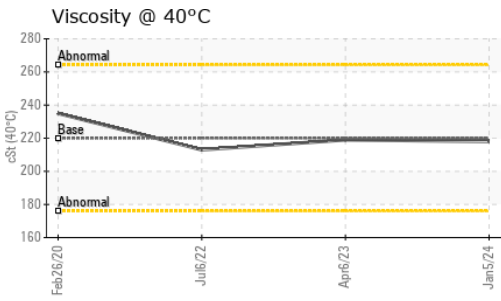
CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0867454	WC0746703	WC0687134
Sample Date		Client Info		05 Jan 2024	06 Apr 2023	06 Jul 2022
Machine Age	hrs	Client Info		13889	13215	12454
Oil Age	hrs	Client Info		0	754	404
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ABNORMAL	NORMAL
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Iron	ppm	ASTM D5185m	>400	3	63	72
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>50	0	<1	<1
Copper	ppm	ASTM D5185m	>200	0	2	1
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
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Silicon	ppm	ASTM D5185m	>50	1	2	2
Potassium	ppm	ASTM D5185m	>20	1	4	2
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	MODER	MODER
Debris	scalar	*Visual	NONE	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ SOLID	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	NEG
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Sodium	ppm	ASTM D5185m		0	2	2
Boron	ppm	ASTM D5185m	50	6	5	13
Barium	ppm	ASTM D5185m	15	0	0	0
Molybdenum	ppm	ASTM D5185m	15	0	<1	<1
Manganese	ppm	ASTM D5185m		<1	1	2
Magnesium	ppm	ASTM D5185m	50	<1	3	4
Calcium	ppm	ASTM D5185m	50	5	9	12
Phosphorus	ppm	ASTM D5185m	350	426	467	552
Zinc	ppm	ASTM D5185m	100	0	6	10
Sulfur	ppm	ASTM D5185m	12500	6173	11498	15320
Visc @ 40°C	cSt	ASTM D445	220	218	219	213



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0867454 **Received** : 10 Jan 2024
Lab Number : 06057521 **Diagnosed** : 11 Jan 2024
Unique Number : 10823470 **Diagnostician** : Wes Davis
Test Package : CONST

BUCKNER HEAVY LIFT
 4732 NC 54 EAST
 GRAHAM, NC
 US 27253-9215

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)