

Machine Ic

RECOMMENDATION

VOLVO EC250E 314064 Component Diesel Engine

DIESEL ENGINE OIL SAE 40 (--- GAL)

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

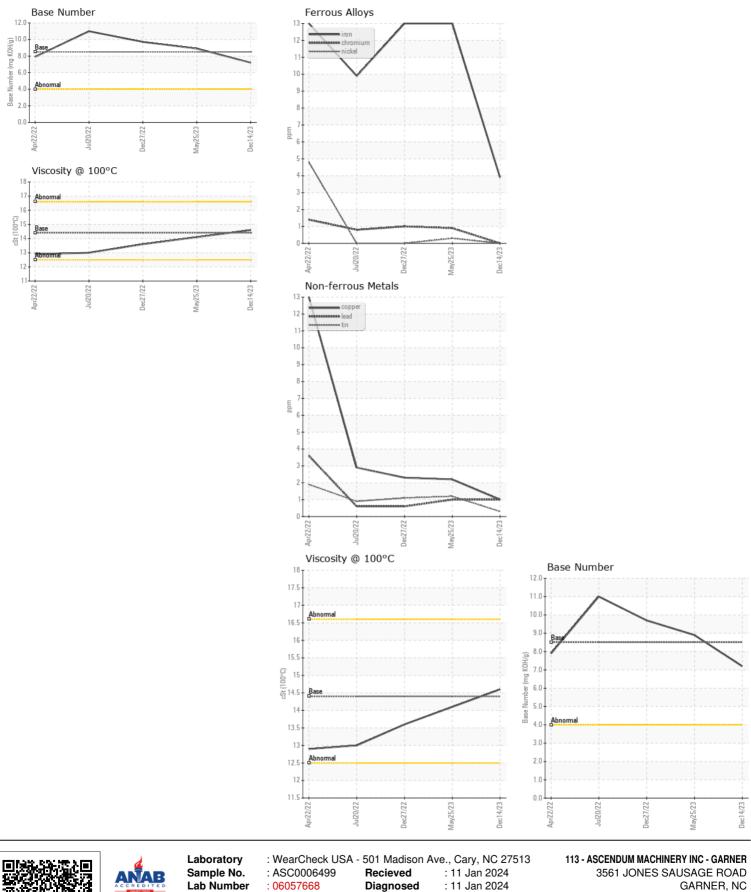
FLUID CONDITION

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

The BN result indicates that there is suitable alkalinity remaining in the

oil. The condition of the oil is suitable for further service.

| | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|------------------|------------|-------------|-----------|-------------|-------------|-------------|
| | Sample Number | | Client Info | | ASC0006499 | VCP391470 | VCP395324 |
| | Sample Date | | Client Info | | 14 Dec 2023 | 25 May 2023 | 27 Dec 2022 |
| | Machine Age | hrs | Client Info | | 3507 | 2024 | 1732 |
| | Oil Age | hrs | Client Info | | 1483 | 0 | 0 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed | Changed |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| | | | | | | | |
| | Iron | ppm | ASTM D5185m | >100 | 4 | 13 | 13 |
| | Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | 1 |
| | Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >10 | 3 | 4 | 6 |
| | Lead | ppm | ASTM D5185m | >20 | 1 | 1 | <1 |
| | Copper | ppm | ASTM D5185m | >15 | 1 | 2 | 2 |
| | Tin | ppm | ASTM D5185m | >10 | <1 | 1 | 1 |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Silicon | nom | ASTM D5185m | >20 | 4 | 5 | 7 |
| | Potassium | ppm ppm | ASTM D5185m | >20 | -4 11 | 3 | 4 |
| | Fuel | ppiii | WC Method | >6.0 | <1.0 | <1.0 | <1.0 |
| | Water | | WC Method | >0.0 | NEG | NEG | NEG |
| | Glycol | | WC Method | 20.1 | NEG | NEG | NEG |
| | Soot % | % | *ASTM D7844 | >3 | 0.2 | 0.3 | 0.3 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 9.5 | 8.1 | 8.1 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 22.2 | 20.4 | 20.3 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| | | | | | | | |
| | Sodium | ppm | ASTM D5185m | >216 | 2 | 0 | <1 |
| | Boron | ppm | ASTM D5185m | 250 | 98 | 4 | 95 |
| | Barium | ppm | ASTM D5185m | 10 | 0 | 2 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 100 | 17 | 62 | 56 |
| | Manganese | ppm | ASTM D5185m | | 0 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | 450 | 205 | 931 | 790 |
| | Calcium | ppm | ASTM D5185m | 3000 | 2030 | 1222 | 1379 |
| | Phosphorus | ppm | ASTM D5185m | 1150 | 988 | 1032 | 996 |
| | Zinc | ppm | ASTM D5185m | 1350 | 1325 | 1266 | 1207 |
| | Sulfur | ppm | ASTM D5185m | 4250 | 3280 | 3319 | 3684 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 20.4 | 17.2 | 17.4 |
| | Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 7.2 | 8.9 | 9.7 |
| | Visc @ 100°C | cSt | ASTM D445 | 14.4 | 14.6 | 14.1 | 13.6 |



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Test Package : CONST (Additional Tests: TBN) Contact: TRENT BROADWELL Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. trent.broadwell@ascendummachinery.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Diagnostician

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Unique Number

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