

## WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## FLEET Machine Id Volvo1 (S/N 4v4nc9eh4rn643763) Component Diesel Engine

{not provided} (--- GAL)

RECOMMENDATION

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No corrective action is recommended	l at this time	B

No corrective action is recommended at this time. Resample at the next service interval to monitor.

V	VF	-Δ	R
v		-	

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

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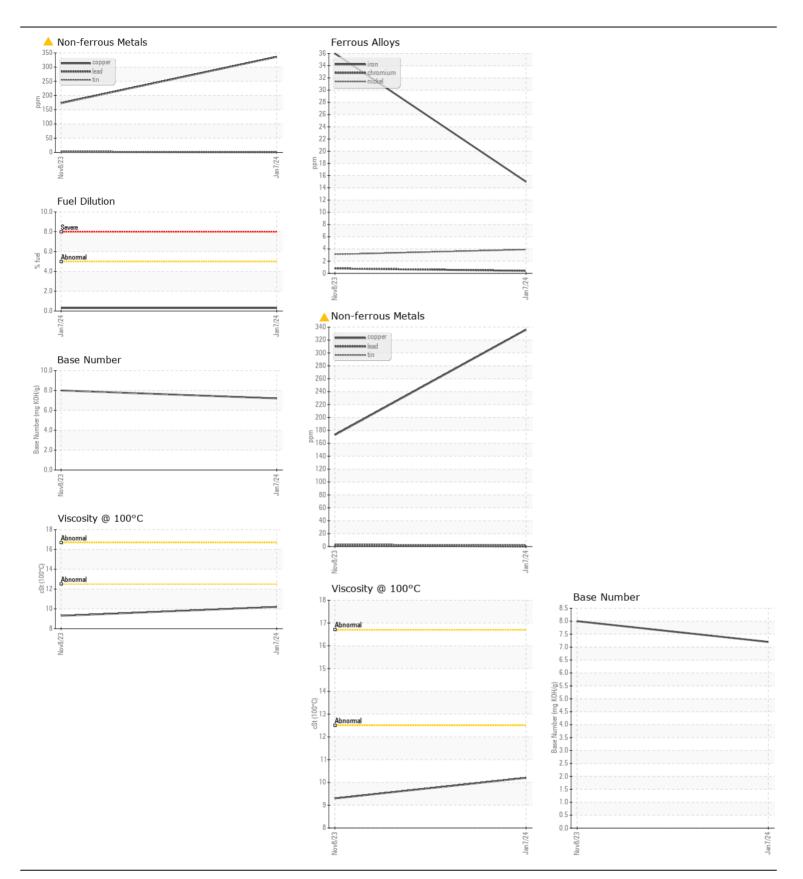
## CONTAMINATION

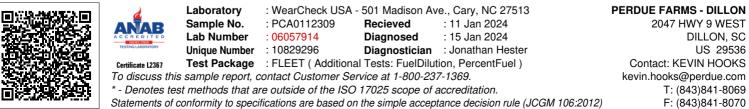
There is no indication of any contamination in the oil.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PCA0112309	PCA0108158	
at the	Sample Date		Client Info		07 Jan 2024	08 Nov 2023	
	Machine Age	hrs	Client Info		0	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
	Iron	ppm	ASTM D5185m	>100	15	36	
cant wear	Chromium	ppm		>20	<1	<1	
cooling	Nickel	ppm	ASTM D5185m	>4	4	3	
o o o mig	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m	>3	5	17	
	Aluminum	ppm	ASTM D5185m	>20	6	▲ 22	
	Lead	ppm	ASTM D5185m	>40	<1	2	
	Copper	ppm	ASTM D5185m	>330	<b>A</b> 336	173	
	Tin	ppm	ASTM D5185m	>15	2	3	
	Vanadium	ppm	ASTM D5185m		<1	<1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Silicon	nnm	ASTM D5185m	>25	12	<b>▲</b> 56	
	Potassium	ppm ppm	ASTM D5185m	>20	12	64	
	Fuel	%	ASTM D3105111 ASTM D3524	>5	0.3	<1.0	
	Water	70		>0.2	NEG	NEG	
	Glycol		WC Method	>0.2	NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.2	0.2	
	Nitration	Abs/cm	*ASTM D7624	>20	7.8	8.9	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.3	24.6	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
	Sodium	ppm	ASTM D5185m		0	6	
ning in the	Boron	ppm	ASTM D5185m		16	245	
ing in the	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		66	114	
	Manganese	ppm	ASTM D5185m		1	3	
	Magnesium	ppm	ASTM D5185m		882	651	
	Calcium	ppm	ASTM D5185m		1069	1440	
	Phosphorus	ppm	ASTM D5185m		916	708	
	Zinc	ppm	ASTM D5185m		1165	812	
	Sulfur	ppm	ASTM D5185m	0.5	2636	2261	
	Oxidation	Abs/.1mm	*ASTM D7414	>25	15.5	21.7	
	Base Number (BN)	mg KOH/g	ASTM D2896		7.2	8.0	
	Visc @ 100°C	cSt	ASTM D445		10.2	9.3	

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





Submitted By: KEVIN HOOKS

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