

## Machine Id **ROBUSCHI COMPOUND (S/N 931901458)** Component **Pump** Fluid **PETRO CANADA ENDURATEX EP 220 (--- GAL)**

PETRO CANADA ENDURATEA EP 220 ( GA	₽/						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PCA0098132	PCA0065584	
	Sample Date		Client Info		10 Jan 2024	15 Dec 2021	
	Machine Age	yrs	Client Info		0	7	
	Oil Age	yrs	Client Info		0	1	
	Filter Age	yrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>90	0	5	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>5	0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m	>3	0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>7	0	<1	
	Lead	ppm	ASTM D5185m	>12	0	2	
	Copper	ppm	ASTM D5185m	>30	0	<1	
	Tin	ppm	ASTM D5185m	>9	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION							
CONTAMINATION	Silicon	ppm	ASTM D5185m		1	2	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		<1	<1	
	Water		WC Method		NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE NONE	LIGHT	
	Debris Sand/Dirt	scalar	*Visual *Visual	NONE		NONE	
	Sand/Dirt Appearance	scalar scalar	*Visual	NONE NORML	NONE NORML	NONE NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		5	18	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		0	<1	
	Magnesium	ppm	ASTM D5185m		0	0	
	Calcium	ppm	ASTM D5185m		0	14	
	Phosphorus	ppm	ASTM D5185m		112	410	
	Zinc	ppm	ASTM D5185m		11	74	
	Sulfur	ppm	ASTM D5185m	11200	2638	6037	

Contact/Location: MARK KIRKPATRICK - CERSOC

0.45

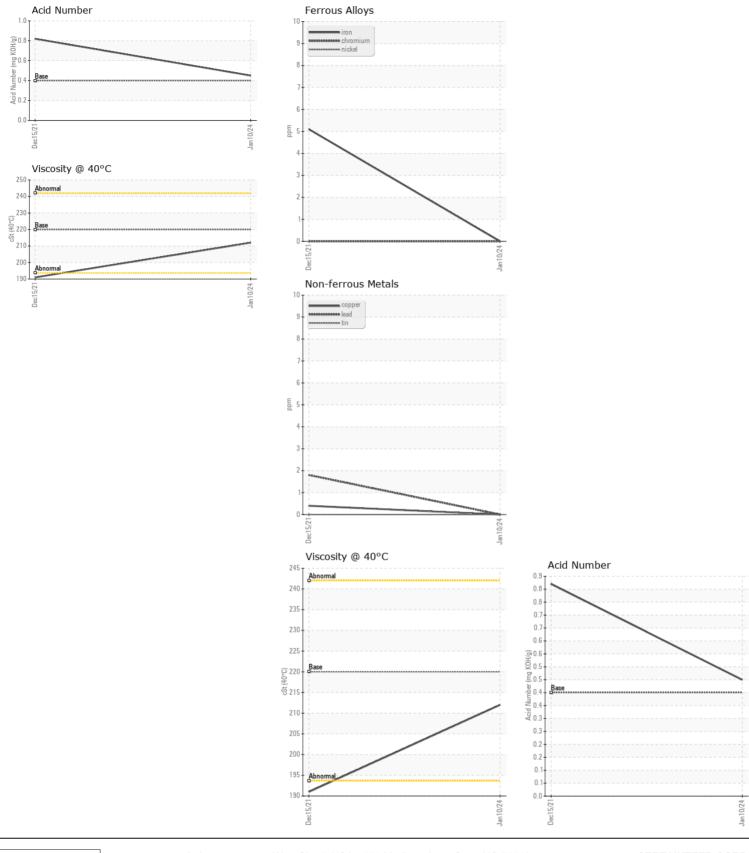
212

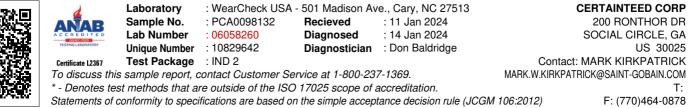
0.82

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Acid Number (AN) mg KOH/g ASTM D8045 0.40

Visc @ 40°C cSt ASTM D445 220





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