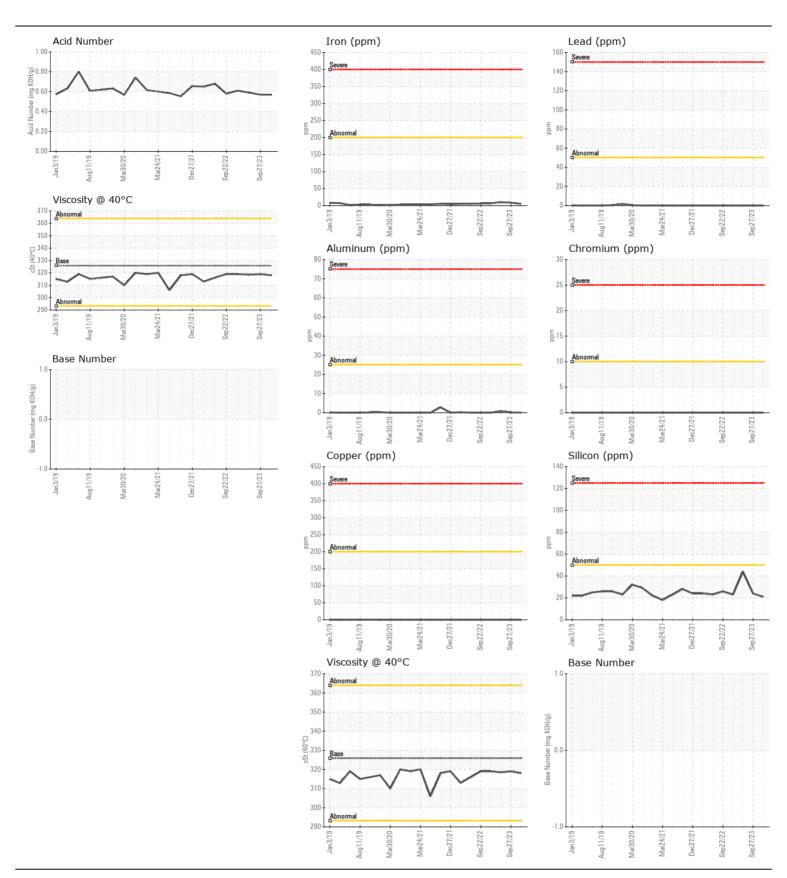
WEAR CONTAMINATION **FLUID CONDITION** NORMAL **NORMAL NORMAL**

EUCO 2 MIXER 2

Component
2 Gearbox

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0887439	WC05966483	WC074798
	Sample Date		Client Info		27 Dec 2023	27 Sep 2023	29 Jun 202
	Machine Age	hrs	Client Info		0	0	83502
	Oil Age	hrs	Client Info		0	20000	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>200	5	8	10
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	0
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		0	0	0
	Tin	ppm	ASTM D5185m	>10	0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	21	24	44
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. Report ld: KRRAKR IWUSCARI 06058294 (Cenerated: 01/15/2024 19:23:59) Rev. 1	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m		0	2	<1
	Calcium	ppm	ASTM D5185m		0	6	0
	Phosphorus	ppm	ASTM D5185m		422	523	665
	Zinc	ppm	ASTM D5185m		0	0	3
	Sulfur	ppm	ASTM D5185m		49	45	63
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.57	0.57	0.59
	Visc @ 40°C	cSt	ASTM D445	325.8	318	319	318.5





Laboratory Sample No. Lab Number **Unique Number**

: WC0887439 : 06058294 : 10829676

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed

Diagnostician Test Package : MOB 2 (Additional Tests: TBN)

: 11 Jan 2024 : 15 Jan 2024 : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: ERIC FOX ericf@kbbioenergy.com;jwatson@wearcheckusa.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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