



ASCENDUM

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Machine Id
VOLVO EC350EL 314072
Component
Right Final Drive
Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated. All other metal levels are typical for a new component breaking in.

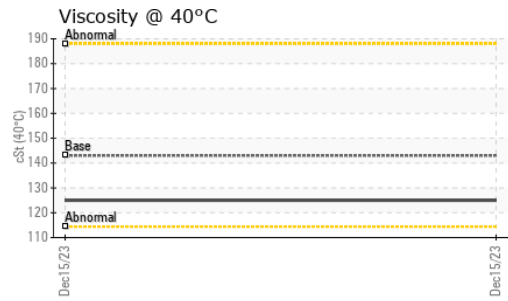
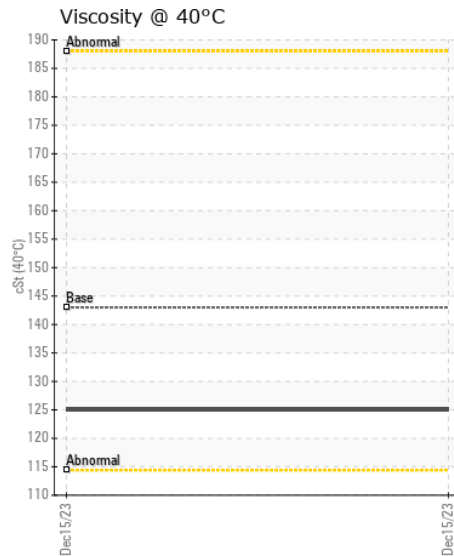
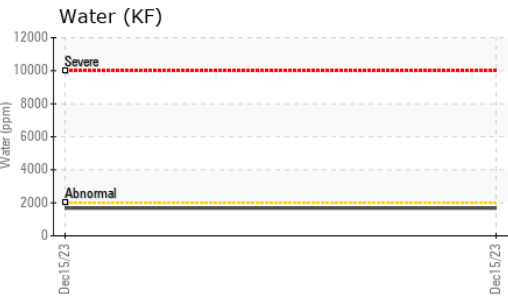
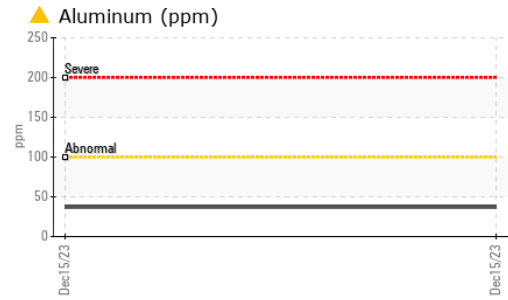
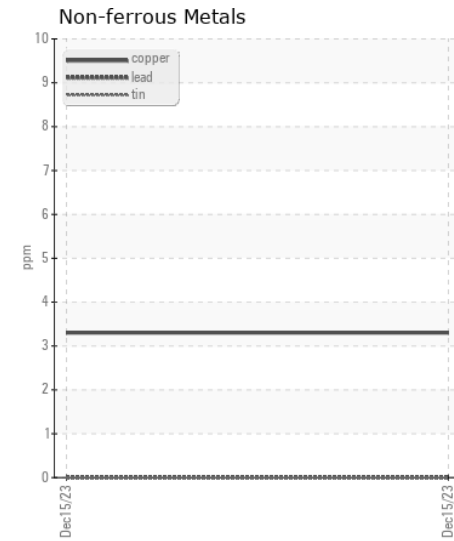
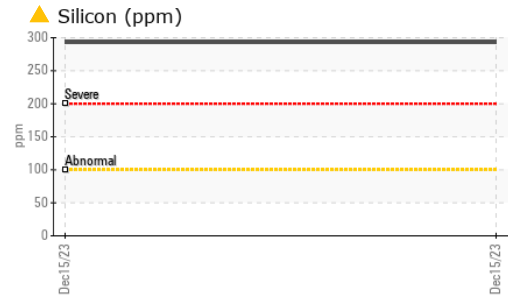
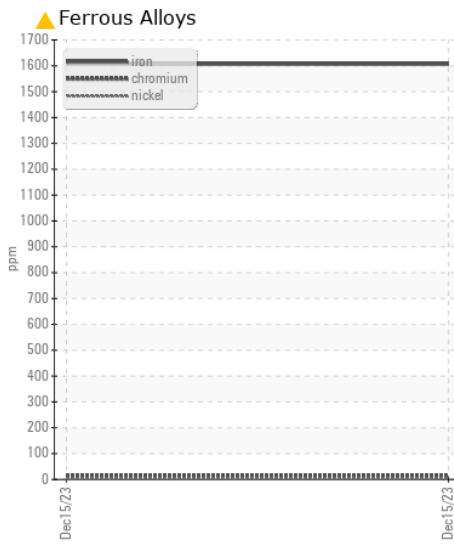
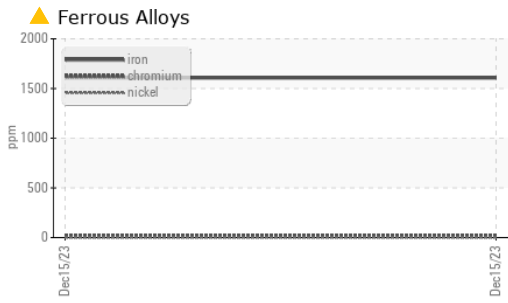
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0006492	---	---
Sample Date		Client Info		15 Dec 2023	---	---
Machine Age	hrs	Client Info		3991	---	---
Oil Age	hrs	Client Info		3991	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---
Iron	ppm	ASTM D5185m	>1200	▲ 1607	---	---
Chromium	ppm	ASTM D5185m	>10	▲ 14	---	---
Nickel	ppm	ASTM D5185m	>10	1	---	---
Titanium	ppm	ASTM D5185m		3	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>100	▲ 37	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>200	3	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	LIGHT	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>100	▲ 293	---	---
Potassium	ppm	ASTM D5185m	>20	7	---	---
Water	%	ASTM D6304	>0.2	0.168	---	---
ppm Water	ppm	ASTM D6304	>2000	1680	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---	---
Sodium	ppm	ASTM D5185m	>170	2	---	---
Boron	ppm	ASTM D5185m	400	76	---	---
Barium	ppm	ASTM D5185m	200	0	---	---
Molybdenum	ppm	ASTM D5185m	12	<1	---	---
Manganese	ppm	ASTM D5185m		8	---	---
Magnesium	ppm	ASTM D5185m	12	6	---	---
Calcium	ppm	ASTM D5185m	150	17	---	---
Phosphorus	ppm	ASTM D5185m	1650	1481	---	---
Zinc	ppm	ASTM D5185m	125	17	---	---
Sulfur	ppm	ASTM D5185m	22500	29356	---	---
Visc @ 40°C	cSt	ASTM D445	143	125	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ASC0006492 **Received** : 11 Jan 2024
Lab Number : 06058425 **Diagnosed** : 14 Jan 2024
Unique Number : 10829807 **Diagnostician** : Don Baldrige
Test Package : CONST (Additional Tests: KF)

113 - ASCENDUM MACHINERY INC - GARNER
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 T:
 F: (919)661-9038

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)