



## Machine Id VOLVO EC350E 314021 Component Front Left Final Drive Fluid GEAR OIL LS 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

**WEAR** 

Gear wear is indicated.

## CONTAMINATION

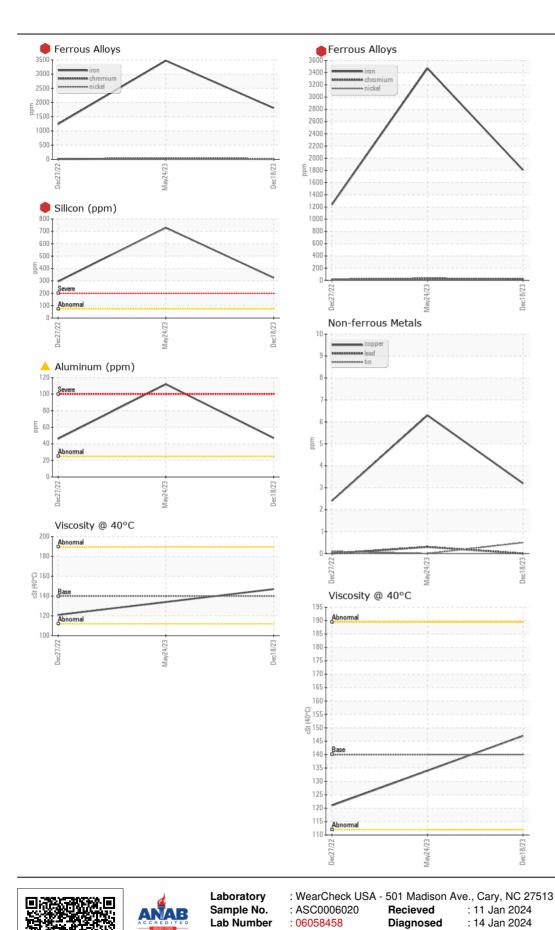
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

	IDITION
1 1 1 1 1 1	DITION

The oil is no longer serviceable due to the presence of contaminants.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
:	Sample Number		Client Info		ASC0006020	VCE119094	VCP395322
;	Sample Date		Client Info		18 Dec 2023	24 May 2023	27 Dec 2022
I	Machine Age	hrs	Client Info		6084	5114	4557
	Oil Age	hrs	Client Info		970	0	0
I	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
I	Filter Changed		Client Info		N/A	N/A	N/A
;	Sample Status				SEVERE	SEVERE	SEVERE
	lron	ppm	ASTM D5185m	>500	1806	3473	▲ 1239
	Chromium	ppm	ASTM D5185m	>10	<b>1</b> 8	29	<b>1</b> 4
	Nickel	ppm	ASTM D5185m	>10	1	5	2
	Titanium	ppm	ASTM D5185m		4	8	4
	Silver	ppm	ASTM D5185m		0	2	0
	Aluminum	ppm	ASTM D5185m	>25	<b>4</b> 7	<b>1</b> 12	<b>4</b> 6
	Lead	ppm	ASTM D5185m	>25	0	<1	0
	Copper	ppm	ASTM D5185m	>50	3	6	2
	Tin	ppm	ASTM D5185m	>10	<1	0	<1
	Vanadium	ppm	ASTM D5185m		<1	<1	<1
1	White Metal	scalar	*Visual	NONE	NONE	MODER	MODER
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
:	Silicon	ppm	ASTM D5185m	>75	• 325	• 729	295
I	Potassium	ppm	ASTM D5185m	>20	8	19	6
	Water		WC Method	>0.2	NEG	NEG	NEG
1	Silt	scalar	*Visual	NONE	MODER	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
(	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
I	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Sodium	ppm	ASTM D5185m		1	2	1
	Boron	ppm	ASTM D5185m	150	35	183	190
1	Barium	ppm	ASTM D5185m		0	0	0
I	Molybdenum	ppm	ASTM D5185m		<1	4	2
j,	Manganese	ppm	ASTM D5185m		18	20	8
	Magnesium	ppm	ASTM D5185m	10	2	8	5
	Calcium	ppm	ASTM D5185m	70	41	353	180
	Phosphorus	ppm	ASTM D5185m	2000	803	1210	1137
	Zinc	ppm	ASTM D5185m	50	<1	9	10
ŝ	Sulfur	ppm	ASTM D5185m	20000	37702	36878	25056
	Visc @ 40°C	cSt	ASTM D445	140	147	134	121
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Submitted By: RYAN ZEBALLOS



: 10829840

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Unique Number

Test Package : CONST

**113 - ASCENDUM MACHINERY INC - GARNER** 3561 JONES SAUSAGE ROAD GARNER, NC US 27529 Contact: TRENT BROADWELL trent.broadwell@ascendummachinery.com T: (919)661-8817 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)661-9038

: Don Baldridge

Diagnostician



Certificate L2367

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Page 2 of 2