

WEAR CONTAMINATION FLUID CONDITION

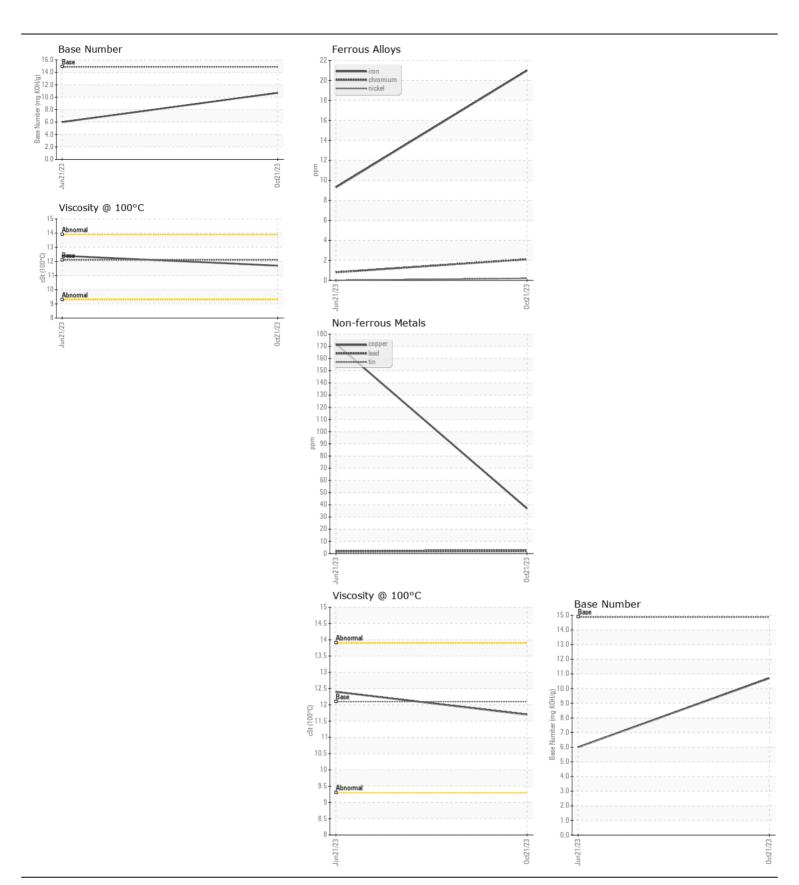
NORMAL NORMAL NORMAL



## LIEBHERR LH60M 146314-1217

Component Diesel Engine

| Diesei Engine<br>LIEBHERR MOTOROIL 5W30 (-  | GAL)             |               |                            |              |             |             |          |
|---|------------------|---------------|----------------------------|--------------|-------------|-------------|----------|
| RECOMMENDATION  | Test             | UOM           | Method                     | Limit/Abn    | Current     | History1    | History2 |
| RECOMMENDATION  | Sample Number    | OOW           | Client Info                | LIIII(/ toll | LH0244765   | LH0243278   |          |
| Resample at the next service interval to monitor.   | Sample Date      |               | Client Info                |              | 21 Oct 2023 | 21 Jun 2023 |          |
|   | Machine Age      | hrs           | Client Info                |              | 1500        | 463         |          |
|   | Oil Age          | hrs           | Client Info                |              | 500         | 463         |          |
|   | Filter Age       | hrs           | Client Info                |              | 500         | 0           |          |
|   | Oil Changed      |               | Client Info                |              | Changed     | Changed     |          |
|   | Filter Changed   |               | Client Info                |              | Changed     | Changed     |          |
|   | Sample Status    |               |                            |              | NORMAL      | NORMAL      |          |
| WEAD  |                  |               |                            | 400          |             |             |          |
| WEAR  | Iron             | ppm           | ASTM D5185m                |              | 21          | 9           |          |
| All component wear rates are normal.  | Chromium         | ppm           | ASTM D5185m                |              | 2           | <1          |          |
|   | Nickel           | ppm           | ASTM D5185m                | >5           | <1          | 0           |          |
|   | Titanium         | ppm           | ASTM D5185m                | 0            | <1          | <1          |          |
|   | Silver           | ppm           | ASTM D5185m                |              | 0           | 0           |          |
|   | Aluminum         | ppm           | ASTM D5185m                |              | 4           | 3           |          |
|   | Lead             | ppm           | ASTM D5185m                |              | 3           | 2<br>172    |          |
|   | Copper<br>Tin    | ppm           | ASTM D5185m<br>ASTM D5185m |              | 37<br>2     | 1/2         |          |
|   | Vanadium         | ppm           | ASTM D5185m                | >0           | 0           | 0           |          |
|   | White Metal      | ppm<br>scalar | *Visual                    | NONE         | NONE        | NONE        |          |
|   | Yellow Metal     | scalar        | *Visual                    | NONE         | NONE        | NONE        |          |
|   |                  |               | visuai                     |              | ·····       | INOINL      |          |
| CONTAMINATION   | Silicon          | ppm           | ASTM D5185m                | >60          | 8           | 8           |          |
| T   | Potassium        | ppm           | ASTM D5185m                | >20          | 13          | 3           |          |
| There is no indication of any contamination in the oil.   | Fuel             |               | WC Method                  | >5           | <1.0        | <1.0        |          |
|   | Water            |               | WC Method                  | >0.2         | NEG         | NEG         |          |
|   | Glycol           |               | WC Method                  |              | NEG         | NEG         |          |
|   | Soot %           | %             | *ASTM D7844                | >3           | 0.1         | 0.1         |          |
|   | Nitration        | Abs/cm        | *ASTM D7624                | >20          | 17.1        | 11.4        |          |
|   | Sulfation        | Abs/.1mm      | *ASTM D7415                | >30          | 21.5        | 35.0        |          |
|   | Silt             | scalar        | *Visual                    | NONE         | NONE        | NONE        |          |
|   | Debris           | scalar        | *Visual                    | NONE         | NONE        | NONE        |          |
|   | Sand/Dirt        | scalar        | *Visual                    | NONE         | NONE        | NONE        |          |
|   | Appearance       | scalar        | *Visual                    | NORML        | NORML       | NORML       |          |
|   | Odor             | scalar        | *Visual                    | NORML        | NORML       | NORML       |          |
|   | Emulsified Water | scalar        | *Visual                    | >0.2         | NEG         | NEG         |          |
| FLUID CONDITION   | Sodium           | ppm           | ASTM D5185m                |              | 0           | 2           |          |
|   | Boron            | ppm           | ASTM D5185m                | 236          | 197         | 92          |          |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium           | ppm           | ASTM D5185m                | 0            | 4           | 28          |          |
|   | Molybdenum       | ppm           | ASTM D5185m                | 0            | 7           | 51          |          |
|   | Manganese        | ppm           | ASTM D5185m                | <1           | <1          | 1           |          |
|   | Magnesium        | ppm           | ASTM D5185m                | 25           | 124         | 979         |          |
|   | Calcium          | ppm           | ASTM D5185m                | 4298         | 3829        | 1344        |          |
|   | Phosphorus       | ppm           | ASTM D5185m                |              | 1035        | 879         |          |
|   | Zinc             | ppm           | ASTM D5185m                |              | 1143        | 1071        |          |
|   | Sulfur           | ppm           | ASTM D5185m                |              | 2848        | 3056        |          |
|   | Oxidation        | Abs/.1mm      | *ASTM D7414                |              | 21.3        | 42.8        |          |
|   | Base Number (BN) |               | ASTM D2896                 |              | 10.7        | 6.0         |          |
|   | Visc @ 100°C     | cSt           | ASTM D445                  | 12.1         | 11.7        | 12.4        |          |







Laboratory Sample No. Lab Number

**Unique Number** 

: LH0244765 : 06058610 : 10829992

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed

: 12 Jan 2024 Diagnostician : Wes Davis

Test Package : CONST ( Additional Tests: TBN )

: 11 Jan 2024

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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