



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	SEVERE



Area
[MH-4]
 Machine Id
LIEBHERR R954B MH-4 (S/N 015630-629)
 Component
Diesel Engine
 Fluid
DURAMAX 15W40 (--- GAL)

RECOMMENDATION

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0028811	DC0021536	DC0005258
Sample Date		Client Info		21 Dec 2023	08 May 2023	21 Jul 2020
Machine Age	hrs	Client Info		12300	11818	11417
Oil Age	hrs	Client Info		482	401	500
Filter Age	hrs	Client Info		482	401	500
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				SEVERE	SEVERE	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	34	3	41
Chromium	ppm	ASTM D5185m	>5	1	0	2
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	39
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>15	2	<1	3
Lead	ppm	ASTM D5185m	>30	4	0	<1
Copper	ppm	ASTM D5185m	>125	2	<1	3
Tin	ppm	ASTM D5185m	>5	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

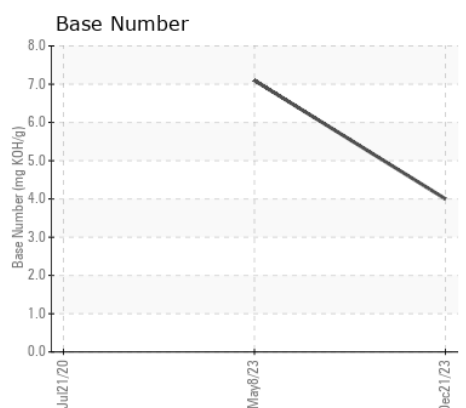
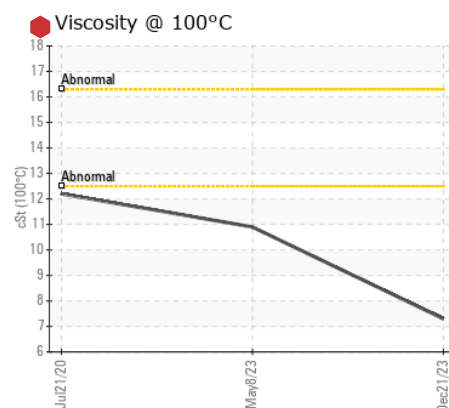
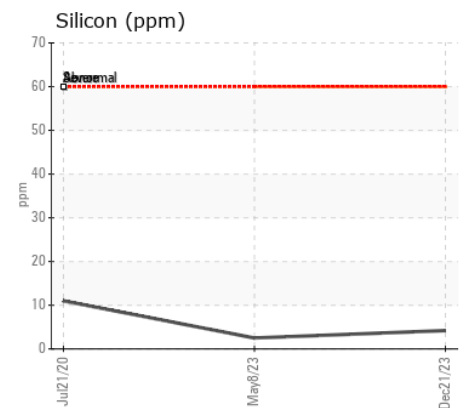
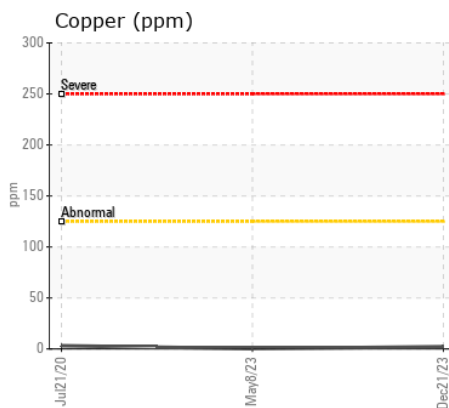
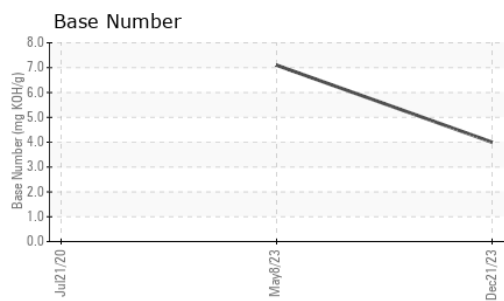
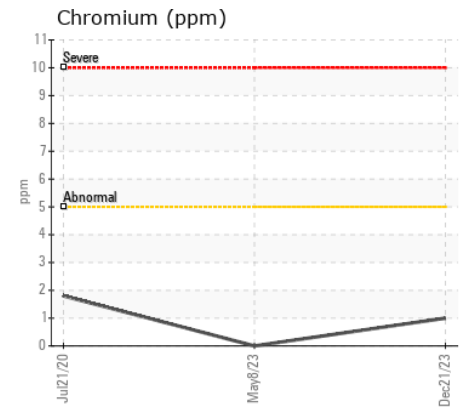
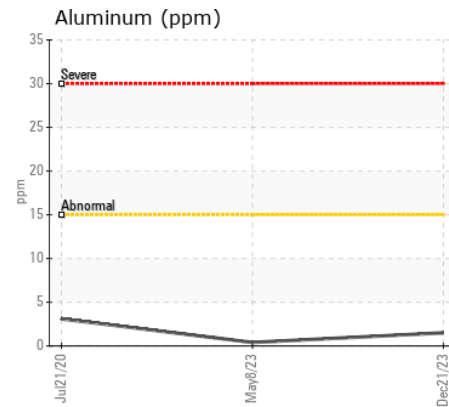
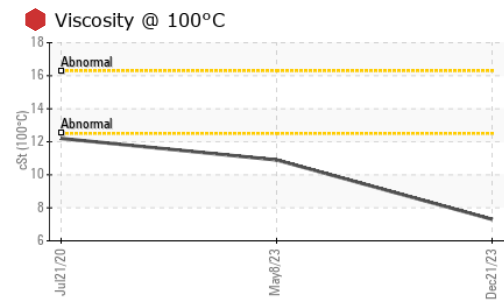
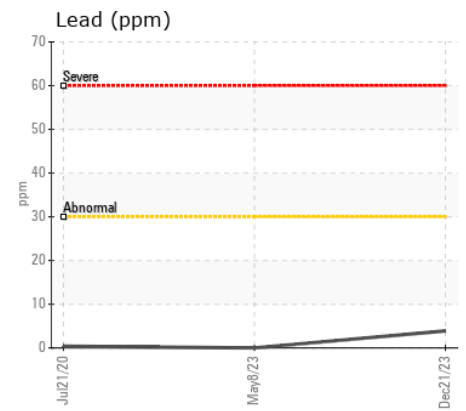
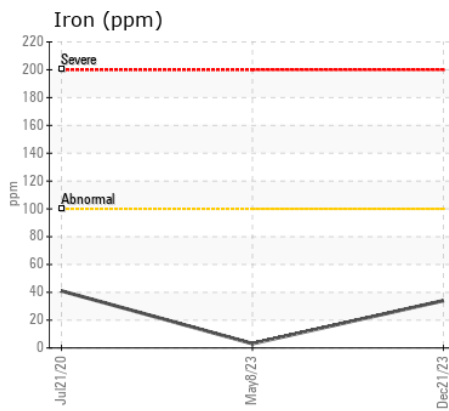
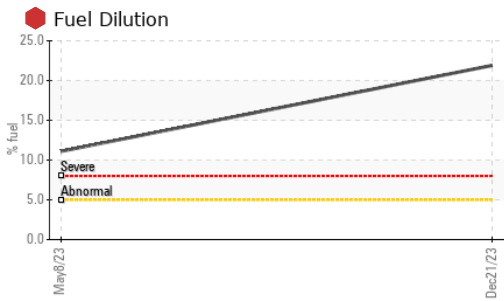
There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Silicon	ppm	ASTM D5185m	>60	4	2	11
Potassium	ppm	ASTM D5185m	>20	2	1	2
Fuel	%	ASTM D3524	>5	21.9	11.1	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.7	0.1	1.2
Nitration	Abs/cm	*ASTM D7624	>20	8.2	5.6	9.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.6	15.2	22.3
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185m		0	<1	8
Boron	ppm	ASTM D5185m		1	2	47
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		2	2	19
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		23	30	347
Calcium	ppm	ASTM D5185m		1521	2126	1915
Phosphorus	ppm	ASTM D5185m		625	800	868
Zinc	ppm	ASTM D5185m		689	1013	1061
Sulfur	ppm	ASTM D5185m		2573	4182	2877
Oxidation	Abs/.1mm	*ASTM D7414	>25	12.6	8.6	17.4
Base Number (BN)	mg KOH/g	ASTM D2896		4.0	7.1	---
Visc @ 100°C	cSt	ASTM D445		7.3	10.9	12.2



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : DC0028811 **Received** : 11 Jan 2024
Lab Number : 06058689 **Diagnosed** : 15 Jan 2024
Unique Number : 10830071 **Diagnostician** : Wes Davis
Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

CONSERVIT INC.
 PO BOX 1517
 HAGERSTOWN, MD
 US 21740
 Contact: DON LONG

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (301)791-0100
 F: (301)739-8548