

## WEAR NORMAL CONTAMINATION **SEVERE FLUID CONDITION ABNORMAL**

(YA141238)

2695 Diesel Engine

## PETRO CANADA DURON SHP 15W40 (10 GAL)

RECOMMENDATION

We advise that you check for faulty combustion, plugged air filters, or aftercoolers. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. NOTE: High solids (carbon/soot) in the sample have limited the accuracy of Infra-Red data including Total Base Number (TBN) value.

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All component wear rates are normal.

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There is an abnormal amount of solids and carbon present in the oil.

<b>FLUID CONDITION</b>	Ν
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The oil viscosity is higher than normal. The BN level is low. The oil is no longer serviceable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0088486	GFL0050327	GFL0046924
Sample Date		Client Info		11 Jan 2024	29 Nov 2022	23 Apr 2022
Machine Age	hrs	Client Info		0	0	39959
Oil Age	hrs	Client Info		0	0	689
Filter Age	hrs	Client Info		0	0	689
Oil Changed		Client Info		N/A	N/A	Changed
Filter Changed		Client Info		N/A	N/A	Changed
Sample Status				SEVERE	SEVERE	SEVERE
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Iron	ppm	ASTM D5185m	>120	124	54	91
Chromium	ppm	ASTM D5185m	>20	4	3	5
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m	>2	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	4	3
Lead	ppm	ASTM D5185m	>40	12	4	4
Copper	ppm	ASTM D5185m	>330	41	79	76
Tin	ppm	ASTM D5185m	>15	2	2	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>25	6	4	8
Potassium	ppm	ASTM D5185m	>20	0	0	0
Fuel	%	ASTM D3524	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>4	8	10.3	8.3
Nitration	Abs/cm	*ASTM D7624	>20	25.9	52.1	21.8
Sulfation	Abs/.1mm	*ASTM D7415	>30	63.7	94.4	38.7
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	000	ASTM D5185m		1	1	13
Boron	ppm	ASTM D5185m	0	ा <1	7	7
Barium	ppm		0	<1 0		0
Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m	60	32	0 54	54
Manganese		ASTM D5185m	0	-32 <1	<1	<1
Magnesium	ppm	ASTM D5185m	1010	504	780	936
Calcium	ppm	ASTM D5185m	1070	603	1122	1103
Phosphorus	ppm	ASTM D5185m	1150	525	857	984
Zinc	ppm		1270	525 664	1102	
-	ppm	ASTM D5185m				1118
Sulfur	ppm	ASTM D5185m *ASTM D7414	2060	1459 69.0	2868	2590
Oxidation	Abs/.1mm		>25		129.5	30.9
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	▲ 0.0	▲ 0.0	▲ 0.0
Visc @ 100°C	cSt	ASTM D445	15.4	43.1	<u> </u>	<b>1</b> 6.9

