WEAR CONTAMINATION **FLUID CONDITION**

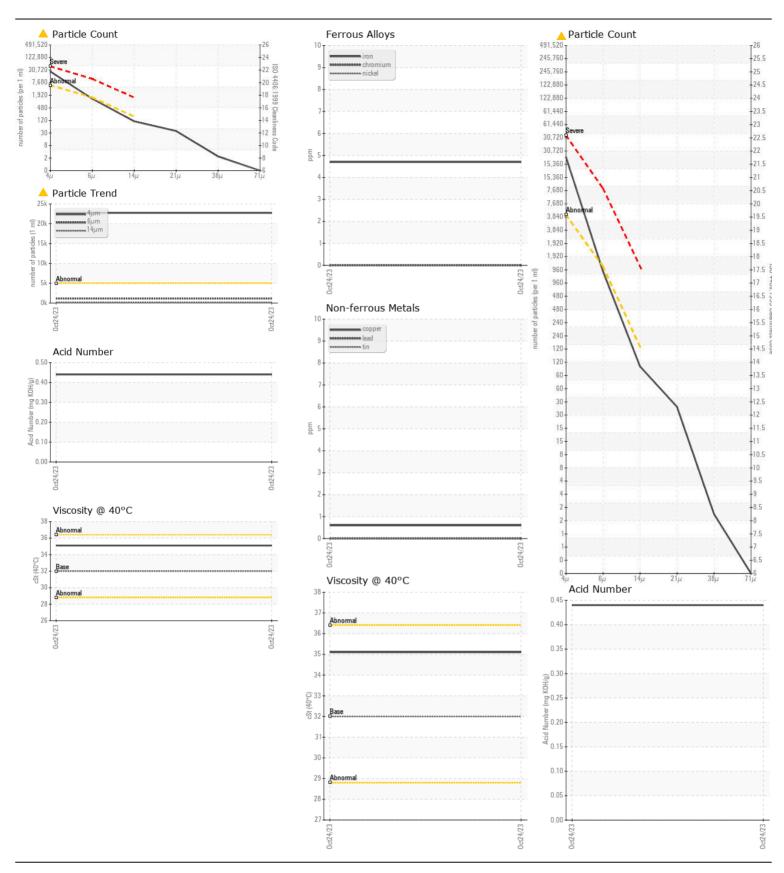
NORMAL **ABNORMAL NORMAL**

MOFFETT T220435B - CROWN C SUPPLY

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0780110		
The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		24 Oct 2023		
	Machine Age	hrs	Client Info		372		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
VEAD	Iron	nnm	ASTM D5185m	> 20	5		
VEAR	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	>10	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		<1		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		0		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m		0		
	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		<u>^</u> 22737		
	Particles >6µm		ASTM D7647		1142		
	Particles >14µm		ASTM D7647		95 33		
	Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647		2		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness				<u>^</u> 22/17/14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The oil is still serviceable	Boron	ppm	ASTM D5185m		0		
provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		2		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		38		
	Calcium	ppm	ASTM D5185m		94		
	Phosphorus	ppm	ASTM D5185m		366		
	Zinc	ppm	ASTM D5185m		474		
	Sulfur	ppm	ASTM D5185m		1428		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.44		

Contact/Location: LARRY YOUNG - PALFEN





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WC0780110 : 06059230 : 10830612 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 12 Jan 2024 Diagnosed : 15 Jan 2024 : Wes Davis Diagnostician

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PALFINGER - BRANCH 440 2376 CASSENS DR

FENTON, MO US 63026 Contact: LARRY YOUNG

I.young@palfinger.com

T: F:

Contact/Location: LARRY YOUNG - PALFEN