WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

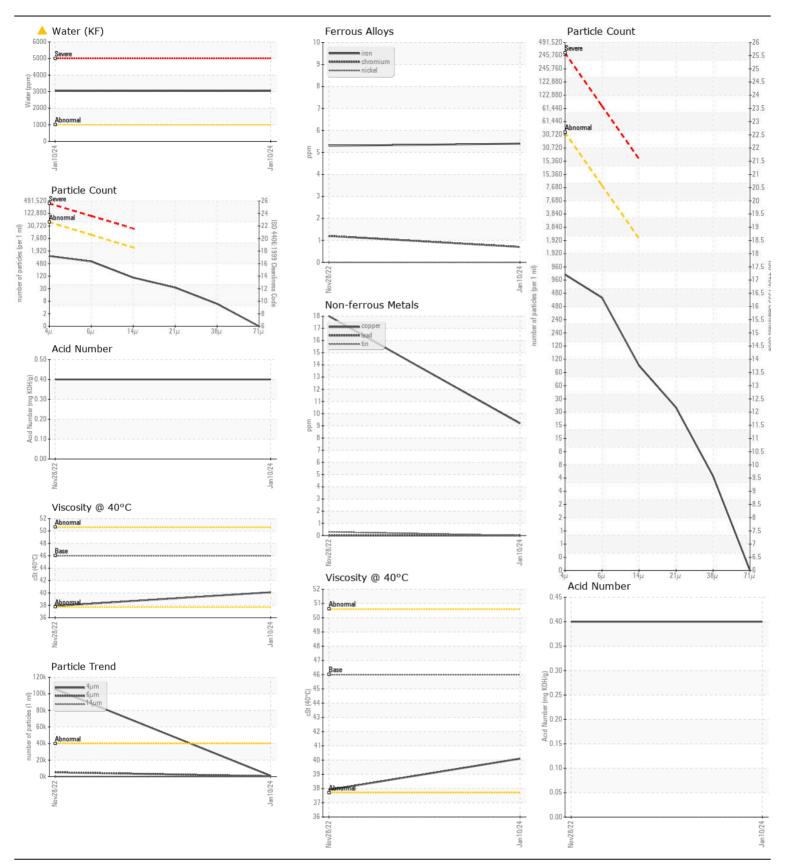


Ascendum Machinery
Wachine Id
VOLVO EC380E 314421

Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|--------------------|------------------|----------------------------|----------------|----------------|---------------|----------|
| W. 11 d. 1 d. 1 d. 1 | Sample Number | | Client Info | | ASC0001738 | VCP0005197 | |
| We advise that you check for the source of water entry. We | Sample Date | | Client Info | | 10 Jan 2024 | 28 Nov 2022 | |
| recommend you service the filters on this component. Resample at the | Machine Age | hrs | Client Info | | 2446 | 1731 | |
| next service interval to monitor. | Oil Age | hrs | Client Info | | 715 | 1731 | |
| | Filter Age | hrs | Client Info | | 0 | 1731 | |
| | Oil Changed | | Client Info | | Not Changd | Changed | |
| | Filter Changed | | Client Info | | Not Changd | Changed | |
| | Sample Status | | | | ABNORMAL | ABNORMAL | |
| WEAD | lua ia | | ACTM DE10E | 05 | | _ | |
| WEAR | Iron | ppm | ASTM D5185m | | 5 | 5 | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | | <1 | 1 | |
| Tan compensation rates are normal | Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | |
| | Titanium Silver | ppm | ASTM D5185m ASTM D5185m | | 0 | 0 | |
| | Aluminum | ppm | | - 20 | 0 | | |
| | Lead | ppm | ASTM D5185m ASTM D5185m | | 0 | <1 0 | |
| | Copper | ppm | ASTM D5185m | | 9 | 18 | |
| | Tin | ppm | ASTM D5185m | | 0 | <1 | |
| | Vanadium | ppm | ASTM D5185m | >10 | 0 | 0 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >50 | 5 | 9 | |
| | Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | |
| There is a light concentration of water present in the oil. The amount | Water | % | ASTM D6304 | >0.1 | 0.304 | | |
| and size of particulates present in the system are acceptable. | ppm Water | ppm | ASTM D6304 | >1000 | △ 3040 | | |
| | Particles >4µm | | ASTM D7647 | >40000 | 974 | <u> </u> | |
| | Particles >6µm | | ASTM D7647 | >10000 | 531 | 5228 | |
| | Particles >14µm | | ASTM D7647 | >2500 | 90 | 23 | |
| | Particles >21µm | | ASTM D7647 | >640 | 30 | 8 | |
| | Particles >38µm | | ASTM D7647 | | 5 | 1 | |
| | Particles >71µm | | ASTM D7647 | | 0 | 0 | |
| | Oil Cleanliness | | ISO 4406 (c) | >22/20/18 | 17/16/14 | 24/20/12 | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE NORML | |
| | Appearance Odor | scalar | *Visual | NORML NORML | NORML NORML | NORML | |
| | Emulsified Water | scalar scalar | *Visual | >0.1 | 0.2% | NEG | |
| | water | | Visuai | >0.1 | 0.2 /0 | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 3 | 1 | |
| | Boron | ppm | ASTM D5185m | 14 | 12 | 1 | |
| The AN level is acceptable for this fluid. The condition of the oil is | Barium | ppm | ASTM D5185m | 0.0 | 0 | 0 | |
| suitable for further service. | Molybdenum | ppm | ASTM D5185m | 0.0 | 4 | <1 | |
| | Manganese | ppm | ASTM D5185m | 0.0 | 0 | 0 | |
| | Magnesium | ppm | ASTM D5185m | 2.6 | 69 | 9 | |
| | Calcium | ppm | ASTM D5185m | 49 | 218 | 161 | |
| | Phosphorus | ppm | ASTM D5185m | | 334 | 310 | |
| | Zinc | ppm | ASTM D5185m | | 407 | 370 | |
| | Sulfur | ppm | ASTM D5185m | 3719 | 1726 | 2032 | |
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.40 | 0.40 | |
| | Visc @ 40°C | cSt | ASTM D445 | 46 | 40.1 | 37.9 | |
| | | | | | | | |





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: ASC0001738 : 06059235 : 10830617

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 12 Jan 2024 Diagnosed : 18 Jan 2024

Diagnostician : Jonathan Hester Test Package : MOBCE (Additional Tests: KF)

ENVIRONMENTAL HOLDINGS GROUP LLC 4000 TRIANGLE LANE SUITE 160 EXPORT, PA US 15632

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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