WEAR CONTAMINATION FLUID CONDITION

NORMAL ABNORMAL NORMAL



LIEBHERR L566 1484-60217

Hydraulic System

{not provided} (--- GAL)

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0263747	LH0263725	
Sample Date		Client Info		11 Jan 2024	18 Apr 2023	
Machine Age	hrs	Client Info		5070	3000	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Filter Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
Iron	nnm	ASTM D5185m	>20	45	12	
-	ppm		>20	15	12	
Chromium	ppm	ASTM D5185m	>10	6	4	
Nichal		ACTM DE10E	40	•	0	

WEAR

All component wear rates are normal.

Filter Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
Iron	ppm	ASTM D5185m	>20	15	12	
Chromium	ppm	ASTM D5185m	>10	6	4	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>10	0	<1	
Lead	ppm	ASTM D5185m	>10	5	5	
Copper	ppm	ASTM D5185m	>75	3	3	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>20	2	2	

CONTAMINATION

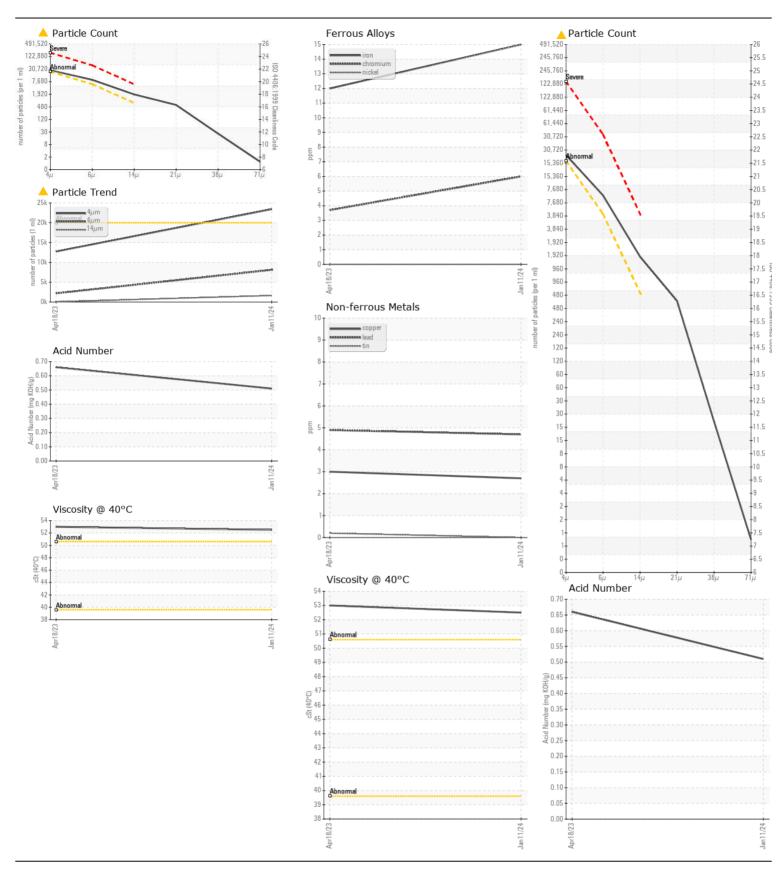
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	2	2	
Potassium	ppm	ASTM D5185m	>20	<1	4	
Water		WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>20000	23416	12748	
Particles >6µm		ASTM D7647	>5000	8124	2183	
Particles >14µm		ASTM D7647	>640	1636	52	
Particles >21µm		ASTM D7647	>160	<u> </u>	6	
Particles >38µm		ASTM D7647	>40	22	0	
Particles >71µm		ASTM D7647	>10	1	0	
Oil Cleanliness		ISO 4406 (c)	>21/19/16	22/20/18	21/18/13	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		2	3	
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		4	10	
Calcium	ppm	ASTM D5185m		927	984	
Phosphorus	ppm	ASTM D5185m		344	369	
Zinc	ppm	ASTM D5185m		409	439	
Sulfur	ppm	ASTM D5185m		3624	4462	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.51	0.66	
Visc @ 40°C	cSt	ASTM D445		52.5	53.0	





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: LH0263747 : 06059240 : 10830622 Test Package : MOBCE

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 12 Jan 2024 : 15 Jan 2024 Diagnosed Diagnostician : Wes Davis

MR BULTS INC 2627 E 139TH ST BURNHAM, IL US 60633

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) T: (708)868-0059