



ASCENDUM

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

Ascendum Machinery/250 Hour CSA

Machine Id

HITACHI ZX650LC-3 1767 (S/N 20066)

Component

Hydraulic System

Fluid

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0001760	---	---
Sample Date		Client Info		08 Jan 2024	---	---
Machine Age	hrs	Client Info		12252	---	---
Oil Age	hrs	Client Info		12252	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	0	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

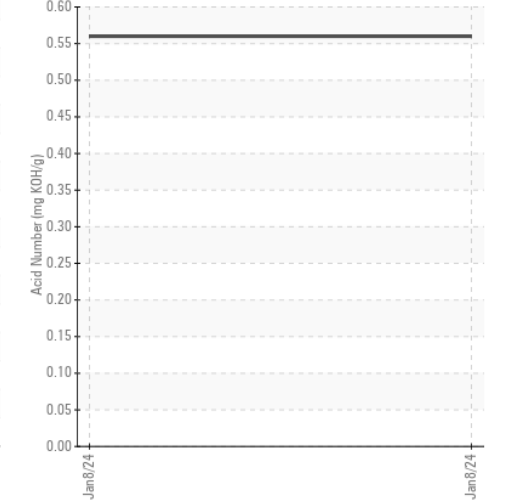
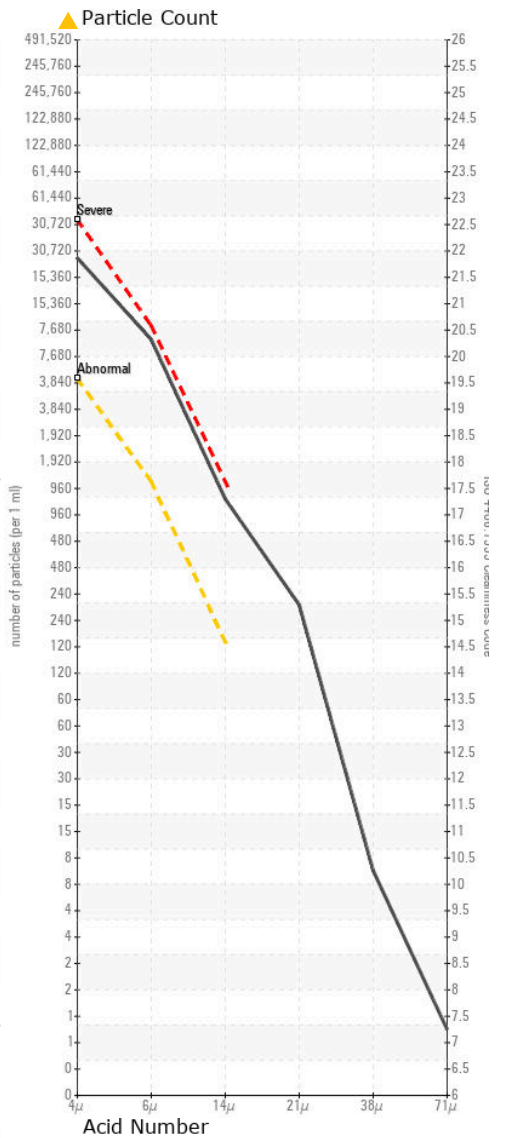
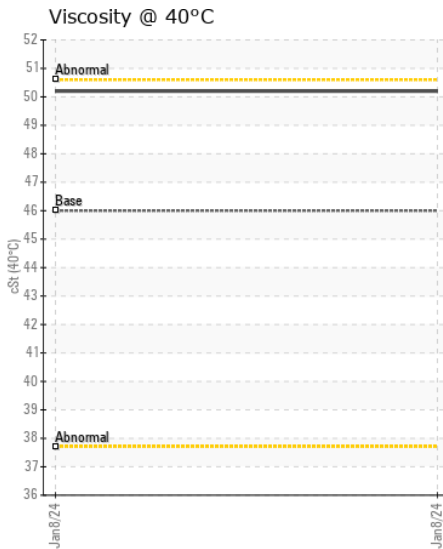
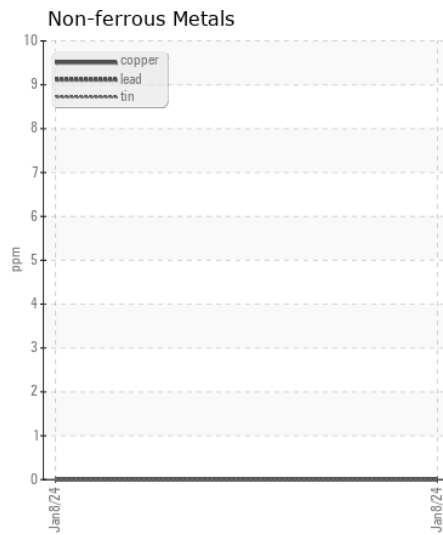
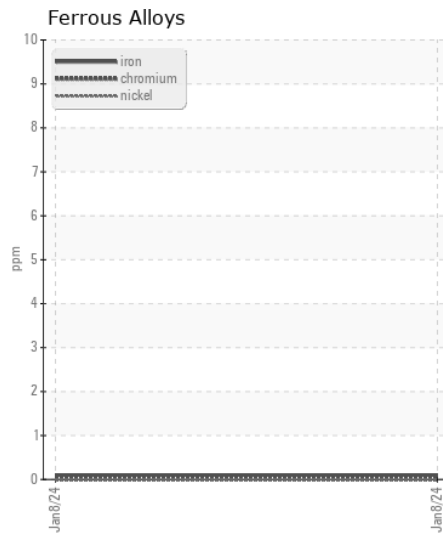
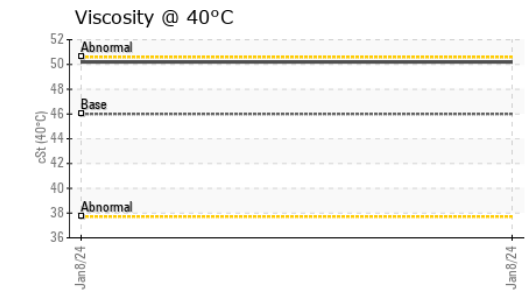
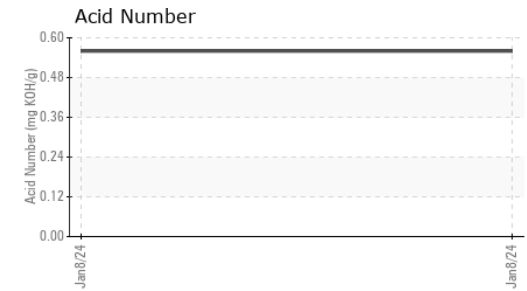
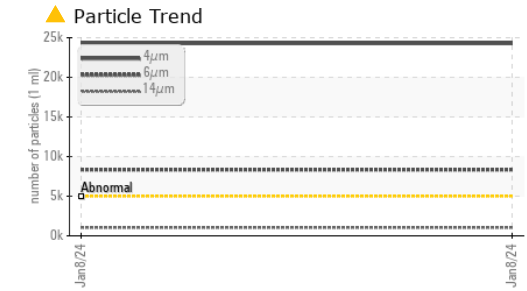
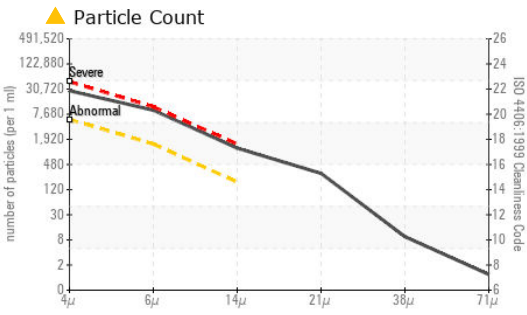
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	4	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 24277	---	---
Particles >6µm		ASTM D7647	>1300	▲ 8345	---	---
Particles >14µm		ASTM D7647	>160	▲ 1036	---	---
Particles >21µm		ASTM D7647	>40	▲ 259	---	---
Particles >38µm		ASTM D7647	>10	8	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/20/17	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	14	32	---	---
Barium	ppm	ASTM D5185m	0.0	0	---	---
Molybdenum	ppm	ASTM D5185m	0.0	1	---	---
Manganese	ppm	ASTM D5185m	0.0	0	---	---
Magnesium	ppm	ASTM D5185m	2.6	11	---	---
Calcium	ppm	ASTM D5185m	49	1076	---	---
Phosphorus	ppm	ASTM D5185m	354	582	---	---
Zinc	ppm	ASTM D5185m	419	752	---	---
Sulfur	ppm	ASTM D5185m	3719	2490	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.56	---	---
Visc @ 40°C	cSt	ASTM D445	46	50.2	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ASC0001760 **Received** : 12 Jan 2024
Lab Number : 06059243 **Diagnosed** : 15 Jan 2024
Unique Number : 10830625 **Diagnostician** : Wes Davis
Test Package : MOBCE

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)